Supplementary Information

Mixed-Matrix Membranes for CO₂ Separation: Role of the Third Component

Xiangyu Guo,^{a,b} Zhihua Qiao,^{a,b} Dahuan Liu*c,d and Chongli Zhong*a,b,c,d

^a State Key Laboratory of Separation Membranes and Membrane Processes, Tianjin Polytechnic University, Tianjin 300387, China.

^b School of Chemistry and Chemical Engineering, Tianjin Polytechnic University, Tianjin 300387, China.

^c College of Chemical Engineering, Beijing University of Chemical Technology, Beijing 100029, China.

^d Beijing Advanced Innovation Center for Soft Matter Science and Engineering, Beijing 100029, China

Correspondence to: <u>zhongchongli@tjpu.edu.cn</u>, <u>liudh@mail.buct.edu.cn</u>

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|------------------|---------------------------|---------------------------|------------------------|--------------------------------------|--|----------------------|---|---|--|--|--|--|-------------------------------|
| SAPO-34 | poly(vinyl- | [emim][TF ₂ N] | 10 wt% | 0 | CO ₂ , CH ₄ , | 23 °C, 0.1 | 13.9 | 35 | 35 | - | Direct physical | Eliminating | 201058 |
| | IL) | 1 11 2 1 | 10 wt% | 18 wt% | N ₂ | MPa | 1492 | 30 | 44 | - | Direct physical | Interfacial voids | |
| ZSM-5 | Durene | [bmim][TF ₂ N] | 15 wt% | 9 wt% | <u>N₂</u> N ₂ | MPa | 441 | 21.1 | 18.5 | - | blending | interfacial voids | 201459 |
| EST-10 | Chitosan | [emim][Ac] | 5 wt% | 0 | - CO ₂ , N ₂ | 25 °C, 0.5 | ~120 | - | ~4 | - | Direct physical | 1. Eliminating interfacial voids; | 2014 ⁶⁰ |
| | | L. 1L .1 | 5 wt% | 5 wt% | 27 - 2 | MPa | ~220 | - | ~12 | - | blending | 2. Increasing CO_2 solubility | |
| SAPO-34 | PFS | [emim][TF ₂ N] | 20 wt% | 0 | - CO2 CH4 | RT 30 MPa | 85.7 (GPU) | 20.7 | - | - | Direct physical | 1. Eliminating interfacial voids; | 201461 |
| 511051 | 125 | | 20 wt% | 20 wt% | 002, 0114 | 101, 5.0 Mi u | 300 (GPU) | 62.6 | - | - | blending | 2. Increasing CO ₂ solubility | 2011 |
| | DCE | [hmim][Tf N] | 6 vol% | 0 | CO ₂ /CH ₄ (50/50), | 30 °C, 0.6 | 420 (CO ₂ /CH ₄) 464 (CO ₂ /N ₂) | 19.1 | 29.7 | - | Enconculation | 1. Reducing effective cage size; | 201564 |
| 216-9 | гэг | | 6 vol% (composite) | 1.4 ILs per SOD cage | CO ₂ /N ₂ (50/50) | MPa | 311 (CO ₂ /CH ₄) 350 (CO ₂ /N ₂) | 38.3 | 116 | - | Elicapsulation | 2. Increasing CO ₂ solubility | 2015** |
| | | | 15 wt% | 0 | CO ₂ CH ₂ | 25 °C 0 1 | 128 | 19.5 | 39.5 | 8.3 | | Eliminating interfacial voids; Reducing | |
| ZIF-8 Pebax 1657 | [bmim][Tf ₂ N] | 15 wt% (composite) | ~16.5 wt% of composite | N ₂ , H ₂ | MPa | 104.9 | 34.8 | 83.9 | 9.8 | Encapsulation | effective pore size; 3. Improving mechanical properties | 2016 ⁶⁵ | |
| NH-MII - | | [C.NH.bim][Tf | 5 wt% | 0 | | 25 °C 0 3 | 3200 | - | 17.5 | - | | 1. Increasing CO ₂ | |
| 101(Cr) | PIM-1 | ₂ N] | 5 wt% (composite) | NA | CO ₂ , N ₂ | MPa | 2979 | - | 37.2 | - | Encapsulation | 2. Increasing CO ₂ diffusion selectivity | 201666 |
| | 6FDA- | | 10 wt% | 0 | - CO ₂ CH ₄ | 25 °C. 0.2 | 1310 | 19 | 17.5 | - | - Filler surface | Eliminating | |
| HKUST-1 | Durene | [emim][TF ₂ N] | 10 wt% (composite) | 13.8 wt% of HKUST-1 | N ₂ | MPa | 1100 | 28.5 | 27 | - | modification | interfacial voids | 201667 |
| | | | 15 wt% | 0 | CO CH | 22 °C 0 1 | ~107 | 16.5 | 35 | - | Direct physical | Eliminating interfacial voids; | |
| ZIF-8 | Pebax 1657 | [bmim][NTf ₂] | 15 wt% | 10 wt% | N ₂ | 25 C, 0.1 | ~120 | 17 | 42.1 | - | blending | 2. Increase fractional free volume | 2017 ⁶² |
| A g NPs | Pebay 1657 | [hmim][BF.] | 0.5 wt% | 0 | CO ₂ , CH ₄ , | 35 °C, 1.0 | 220 | 36.7 | 118.9 | - | Direct physical | Eliminating interfacial voids; | 201763 |
| 115 1115 | 10000 1007 | [0mm][DI 4] | 0.5 wt% | 50 wt% | N ₂ | MPa | 180 | 61 | 187.5 | - | blending | 2. Increasing CO ₂ solubility | 2017 |
| | | | 5 wt% | 0 | $-CO_2 CH_4$ | 25 °C 0 375 | 6.53 (GPU) | 3.47 | 5.67 | - | Filler surface | 1. Eliminating interfacial voids | |
| SAPO-34 | PSF | [emim][TF ₂ N] | 5 wt% (composite) | 0.361 wt% of composite | N ₂ | MPa | 7.24 (GPU) | 20.35 | 18.82 | - | modification | 2. Increasing CO ₂ solubility | 201768 |
| | D.1 1/27 | | 8 wt% | 0 | CO ₂ , CH ₄ . | 30 °C, 0.2 | 288 | 21 | 41 | 7 | Polymer | Eliminating | 201571 |
| ZIF-8 | Pebax 1657 | [DnBM][Cl] | 8 wt% | NA | N ₂ | MPa | 261 | 36 | 71 | 10 | modification with IL | interfacial voids | 2017/1 |

Table S1. Summary of the reported MMMs containing small molecules as the third component for CO₂ separation. The literatures are ordered chronologically in each category (ILs, Organic silanes, Metal ions, and other small molecules).

Table S1. (continued)

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|-------------------------------------|-------------------------|--|------------------------|--------------------------------------|---|-------------------------|--|---|--|---|-----------------------------|---|-------------------------------|
| | | 1-(3- | 0.2 wt% | 0 | CO ₂ , CH ₄ , | | 88 (single gas) | - | 44 (single gas) | 8.0 (single gas) | | 1 Elimination | |
| GO | Pebax 1657 | aminopropyl)- 3- methylimidazol ium bromide | 0.2 wt% (composite) | NA | $\begin{array}{c} N_2, H_2 \\ CO_2/H_2 \\ CO_2/N_2 \\ (30/70) \end{array}$ | 25 °C, 0.4 MPa | 143 (single gas) 118.6 (gas mixture) | - | 79.4 (single gas) 71 (gas mixture) | 13.8 (single gas) 9.5 (gas mixture) | Filler surface modification | Eliminating interfacial voids; Facilitating CO₂ transport | 201869 |
| Zeolite 44 | PSF | [APTMS][Ac] | 30 wt% | 0 | CO ₂ /CH ₄ , | 25 °C, 1.0 | ~16.5 (CO ₂ /CH ₄) ~17.5 (CO ₂ /N ₂) | ~18.5 | ~19.5 | - | Filler surface | 1. Eliminating interfacial voids; | 201870 |
| | 151 | | 30 wt% | NA | CO ₂ /N ₂ | МРа | ~14.5 (CO ₂ /CH ₄) ~15 (CO ₂ /N ₂) | ~30 | ~34 | - | modification | 2. Increasing CO ₂ solubility | 2018 |
| SADO 24 | DCF | []][A.] | 5 wt% | 0 | | 30 °C, 0.35 | 13 (GPU) | - | ~4.3 | - | MMMs post- | Eliminating | 201072 |
| SAPO-34 | PSF | [bmim][Ac] | 5 wt% | 3.95 wt% | CO ₂ , N ₂ | MPa | 2 (GPU) | - | 39.6 | - | Impregnated in IL solution | interfacial voids | 2018/2 |
| Zaolita 4A | DES | ADDEMS | 20 wt% | 0 | CO. CH. | 35 °C, 1.0 | ~1.45 | 28 | - | - | Filler surface | Reducing pore | 200633 |
| Zeonie 4A | 1123 | AI DEMIS | 20 wt% | NA | CO_2, CH_4 | MPa | ~1.75 | 30.5 | - | - | modification | blockage | 2000 |
| MIL- | Ultom [®] 1000 | ADTMS | 10 wt% | 0 | CO N | 25 °C, 0.5 | 22.5 (GPU) | - | 24.5 | - | Filler | Improving filler distribution; Eliminating | 201673 |
| MIL- 53(Al) Ultem [®] 1 | Onem [®] 1000 | AF IM5 | 10 wt% | NA | CO ₂ , N ₂ | MPa | 24.1 (GPU) | - | 41.1 | - | modification | interfacial voids; 3. Increasing CO ₂ solubility | 2010 |
| Montmoril lonite | Polyvinylami neacid | APTES | ~57 wt% | ~38 wt% | CO ₂ /N ₂ (15/85), CO ₂ /CH ₄ (10/90), CO ₂ /H ₂ (40/60) | 50 °C, 0.11- 3.0 MPa | ~820 (GPU) | 140 | 125 | 80 | Filler modification | Collaboratively control filler orientation | 2016 ⁷⁴ |
| | | | 3 wt% | 0 | | 25 °C. 2.0 | ~148 | - | ~74 | - | Filler surface | Eliminating interfacial voids: | e o 1 e 75 |
| T1O ₂ | Pebax 1657 | APDEMS | 3 wt% | ~5.6 wt% of filler | CO ₂ , N ₂ | MPa | 188.6 | - | 84.9 | - | modification | 2. Increasing CO ₂ solubility | 2017/5 |
| | Debay 1657 | ADTES | 40 wt% | 0 | CO. CH. | 35 °C, 0.5 | ~950 | 10.6 | - | - | Filler surface | Eliminating | 201776 |
| ZIF-0 | Febax 1037 | AFIES | 40 wt% | NA | CO_2, CH_4 | MPa | ~910 | 16 | - | - | modification | interfacial voids | 2017** |
| GO | Pebay 1657 | APTES | 0.9 wt% | 0 | CO ₂ /CH ₄ (30/70), | 35 °C, 0.2 MPa_humid | 630 | 20.5 | 43.5 | - | Filler surface | Eliminating interfacial voids; | 201977 |
| 00 | 100000 1007 | in ies | 0.9 wt% | NA | CO ₂ /N ₂ (20/80) | condition | 934.3 | 40.9 | 71.1 | - | modification | 2. Facilitating CO ₂ transport | 2019 |
| POSS® | Matrimid® | - 2 | 20 wt% | 0 | CO ₂ , CH ₄ , | 35 °C. 1.0 | 5.3 | 37.2 | 27.9 | - | Membrane ion | 1. Reducing effective pore size: | a o d o 70 |
| Octa Amic Acid | 5218 | Zn ²⁺ | 20 wt% | NA | N ₂ | MPa | 3.4 | 62.8 | 30.9 | - | binding | 2. Facilitating CO ₂ transport | 2010/8 |
| | | | 0.5 wt% | 0 | CO ₂ /CH ₄ | 25 °C 0.5 | ~26 | ~8 | ~5.5 | - | Partial ion | Increasing CO | |
| ZIF-108 | PSF | Co ²⁺ | 0.5 wt% | Co/Zn = 0.06/0.94 | CO ₂ /N ₂ (50/50) | 25°C, 0.5 MPa | ~170 | ~13 | ~11.4 | - | substitution | solubility | 2014 ⁸⁰ |

Table S1. (continued)

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|------------------|-------------------------|----------------------------|----------------------|--------------------------------------|-------------------------------------|----------------------|---|---|--|--|----------------------------------|--|-------------------------------|
| | D.1. 1655 | – | 10 wt% | 0 | 60 GU | 30 °C, 0.2 | 94.6 | 17.6 | - | - | | Facilitating CO ₂ | 201 570 |
| PDA NPs | Pebax 1657 | Ag^+ | 10 wt% | 18.5 wt% of filler | CO_2, CH_4 | MPa | 150 | 25.9 | - | - | lon chelating | transport | 2015/9 |
| UiO-66 | PIM-1 | Ti ⁴⁺ – | 5 wt% | 0 NA | CO ₂ , N ₂ | 25 °C, 0.2 MPa | 5340 | - | 20.2 | - | Partial ion | Increasing CO ₂ | 201581 |
| | Matrimid® | _ | 7 wt% | 0 | CO ₂ /CH ₄ | 30 °C 0 2 | ~5.5 | ~41.5 | - | | Substitution | Facilitating CO ₂ | |
| PVI@CNT | 5218 | Zn^{2+} – | 7 wt% | NA | (30/70) | MPa | ~11.6 | ~70 | - | - | Ion chelating | transport | 201682 |
| PVI@CNT | Matrimid® | Cu ²⁺ | 7 wt% | 0 | CO ₂ /CH ₄ | 30 °C, 0.2 | ~5.5 | ~41.5 | - | - | Ion chelating | Facilitating CO ₂ | 201683 |
| I VI@CIVI | 5218 | Cu = | 7 wt% | NA | (30/70) | MPa | ~10.4 | ~46.8 | - | - | Ton cherating | transport | 2010 |
| | | | 1 wt% | 0 | CO./CH. | 30 °C 0 2 | ~93 | ~23 | - | - | | Facilitating CO. | |
| PDA-GO | Pebax 1657 | Zn ²⁺ | 1 wt% | 34.2 wt% of filler | (30/70) | MPa | 137.9 | 28.8 | - | - | Ion chelating | transport | 2017 ⁸⁴ |
| ZIF-8 | Pehax 2533 | Ni ²⁺ | 10 wt% | 0 | CO_2/N_2 | 25 °C, 0.2 | 266 | - | 33.8 | - | <i>In-situ</i> synthesize Ni- | Increasing CO ₂ | 201885 |
| | 10000120000 | | 10 wt% | Ni/Zn=1/12 | (20/80) | MPa | 321 | - | 42.8 | - | Zn-ZIF-8 | solubility | 2010 |
| SAPO 34 | DES | 2-Hydroxy 5- | 20 wt% | 0 | H ₂ , CO ₂ , | 35 °C, 0.3 | 5.77 | 37.0 | - | 2.24 (H ₂ /CO ₂) | Direct physical | Eliminating interfacial voids; | 201286 |
| SAI 0-54 | 1123 | Methyl Aniline | 20 wt% | 10 wt% | CH_4 | MPa | 1.34 | 44.7 | - | 3.96 (H ₂ /CO ₂) | blending | 2. Stiffening polymer matrix | 2012 |
| 78M 5 | 6FDA- | Liquid Sulfalana | 15 wt% | 0 | CO ₂ , CH ₄ , | 35 °C, 0.2 | 1492 | 7.3 | 9.1 | 1.3 | Direct physical | Eliminating | 201287 |
| 2.514-5 | Durene | Liquid Sufforatio | 15 wt% | 31 wt% | N ₂ , H ₂ | MPa | 101 | 18.0 | 27.2 | 2.1 | blending | interfacial voids | 2013 |
| | | | 0.75 wt% | 0 | | | 1.926 | 58.4 | - | - | | Eliminating interfacial voids; | |
| GO | Ultem [®] 1000 | Ethylenediamine | 0.75 wt% | NA | $\rm CO_2, \rm CH_4$ | 25 °C, 1.0 MPa | 1.570 | 142.7 | - | - | Filler surface modification | Increasing CO₂ solubility; Facilitating CO₂ transport | 2014 ⁹² |
| | | | 30 wt% | 0 | | 25 °C 10 | 44.69 (GPU) | 11.1 | - | - | Direct physical | 1. Increasing CO ₂ solubility | |
| CMS | PES | Diethanolamine – | 30 wt% | 15 wt% | CO_2, CH_4 | MPa | 106.65 (GPU) | 51.39 | - | - | blending | 2. Facilitating CO ₂ transport | 201588 |
| 71E 00 | Matrimid® | Ethylanadiamina | 21 wt% | 0 | H ₂ /CO ₂ | 25 °C, 0.2 | 6 | - | - | 5.0 (H ₂ /CO ₂) | Blending and | Reducing effective pore size; | 201589 |
| 211-90 | 5218 | Ethylenediamine | 21 wt% | 0.05625 wt% of filler | (50/50) | MPa | 2 | - | - | 9.5 (H ₂ /CO ₂) | bonding | 2. Stiffening polymer matrix | 2015 |
| UiO-66- | Matrimid® | Phenyl acetyl | 23 wt% | 0 | CO ₂ N ₂ | RT, 0.24 | ~24 | - | ~36.3 | - | Filler surface | Eliminating | 2015 ⁹³ |
| NH ₂ | 5218 | Theny Tacety | 23 wt% | 2-6% of filler | 002, 112 | MPa | ~29 | - | ~37 | - | modification | interfacial voids | 2015 |
| MWCNTs | D 1 1657 | Glycerol | 1 wt% | 0 | H ₂ , CO ₂ , | 35 °C, 0.7 | 202 | ~16.5 | ~51.8 | ~10 | Direct physical | 1. Improve filler distribution; | 201790 |
| -NH ₂ | Pedax 1657 | triacetate | 1 wt% | 25 wt% | CH ₄ , N ₂ | MPa | 1408 | ~14 | ~39 | ~13 | blending | 2. Increasing fractional free volume | 20179 |
| Zaalita V | Matrimid® | Co ²⁺ -diamine- | 15 wt% | 0 | CO CU | 35 °C, 0.2 | 17.52 | 43.3 | - | - | Enconsulation | 1. Reducing effective pore size; | 201891 |
| | 5218 | diketone complex | 15 wt% | NA | CO_2, CH_4 | MPa | 18.96 | 111.7 | - | - | Encapsulation | 2. Increasing CO ₂ diffusion selectivity | 2018** |

Table S1. (continued)

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|----------------------------|--------------|----------------------------|----------------------|--------------------------------------|--------------------------------------|----------------------|--|---|--|--|------------------------|--|-------------------------------|
| UiO-66- | Polynorborne | Markannana | 0 | 0 | CO ₂ , H ₂ , | 30 °C, 0.3 | 16.4 | - | - | 3.3 (H ₂ /CO ₂) | Filler surface | 1. Eliminating interfacial voids; | 201994 |
| NH ₂ | ne | Nordornene | 50 wt% | NA | N ₂ | MPa | 31.2 | - | - | 6.8 (H ₂ /CO ₂) | modification | 2. Improving mechanical properties | 2018/4 |
| UiO-66- NH ₂ | | | 20 wt% | 0 | CO N | | 8619.5 (Single gas) | - | 18.0 (Single gas) | - | | | |
| | PIM-1 | 4-cyanobenzoyl chloride | 20 wt% | NA | CO_2, N_2 CO_2/N_2 (50/50) | 25 °C, 0.14 MPa | 16121.3 (Single gas) 12063.3 (CO ₂ /N ₂) | - | 27.0 (Single gas) 53.5 (CO ₂ /N ₂) | - | Filler modification | Reducing pore blockage | 201995 |

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|---------------------|-------------------------|---------------------|----------------------|--------------------------------------|-------------------------------------|--------------------------|---|---|--|--|--|---|-------------------------------|
| | | | 1 wt% | 0 | CO. CH. | 27 °C 0 2 | 6130 | 8.1 | 16.3 | - | Filler surface | Improving filler distribution; Eliminating | |
| MWCNT | PIM-1 | PEG 200 | 1 wt% | ~2 wt% of filler | N ₂ | 27 C, 0.2 MPa | 7090 | 10.4 | 33.0 | - | modification | 2. Eminiating interfacial voids; 3. Increasing CO₂ solubility | 201299 |
| MUCDIT | | DEC 200 | 1 wt% | 0 | $CO_2, CH_4,$ | 30 °C, 0.2 | 6219 | 8.2 | 17.2 | - | Filler surface | Improving filler distribution; | 2012100 |
| MWCNI | PIM-1 | PEG 200 | 1 wt% | NA | N ₂ | MPa | 7813 | 9.9 | 18.7 | - | modification | 2. Increasing CO ₂ solubility | 2013100 |
| | TH: @ 1000 | DEC 100 | 0.75 wt% | 0 | 00 OU | 25 °C, 1.0 | 1.926 | 58.4 | - | - | Filler surface | Eliminating interfacial voids; | 201.492 |
| GO | Ultem [®] 1000 | PEG 400 | 0.75 wt% | NA | CO_2, CH_4 | MPa | 1.197 | 74.8 | - | - | modification | 2. Increasing CO ₂ solubility | 201492 |
| Mesoporo | PVC-g- | Amino silane- | 20 wt% | 0 | 60 N | 35 °C, ~0.1 | 127.35 | - | 17.7 | - | Filler surface | 1. Increasing CO ₂ solubility; | 2014101 |
| us TiO ₂ | РОЕЙ | PEGDE | 20 wt% | 15 wt% of filler | CO ₂ , N ₂ | MPa | 79.33 | - | 41.1 | - | modification | 2. Eliminating interfacial voids | 2014101 |
| ZSM-5 | Matrimid® | PEG 200 | 5 wt% | 0 | CO₂. CH₄ | 35 °C, 1.0 | 8.63 | 53.9 | - | - | Direct physical | 1. Eliminating interfacial voids; | 2015 ⁹⁶ |
| 5218 | | 5 wt% | 5 wt% | 27 - 4 | МРа | 11.53 | 60.1 | - | - | blending | 2. Increasing CO ₂ solubility | | |
| NaX Pebax 1657 | | 10 wt% | 0 | | 25 °C 0.8 | 57 | 27 | - | - | Direct physical | 1. Increasing fractional free | | |
| NaX | Pebax 1657 | PEG 200 | 10 wt% | 30 wt% | CO_2, CH_4 | MPa | 95 | 45 | - | - | blending | volume; 2. Increasing CO ₂ solubility | 201598 |
| | | | 10 wt% | 0 | CO ₂ , CH ₄ , | 30 °C, 0.2 | ~255 | ~25 | ~59 | - | Filler surface | Increasing CO ₂ | a o 4 a 102 |
| GO | Pebax 1657 | PEGME 5000 | 10 wt% | NA | N ₂ | MPa, humid condition | ~720 | ~27 | ~64 | - | modification | solubility | 2015102 |
| UiO-66- | Polyactive | PEGMA | 20 wt% | 0 | CO2 N2 | 35 °C, 0.3 | 5870 | - | 2.1 | - | Filler surface | Improving filler distribution; Eliminating | 2017 ¹⁰³ |
| NH ₂ | Torjuotivo | Mw=475 | 20 wt% | 46.5 wt% of filler | 002,112 | MPa | 329 | - | 47 | - | modification | interfacial voids; 3. Increasing CO ₂ diffusion selectivity | 2017 |
| ZIF-8 | Matrimid® | PEG 200 | 30 wt% | 0 | $\rm CO_2/\rm CH_4$ | 25 °C, 0.8 | 31.5 | 10.7 | - | - | Direct physical | Increasing CO ₂ | 201997 |
| | 5218 | 120200 | 30 wt% | 4 wt% | (50/50) | MPa | 33.1 | 15.4 | - | - | blending | solubility | 2019 |
| UiO-66- | PVAm | PEGDE | 28.5 wt% | 0 | CO ₂ /N ₂ | 25 °C, 0.3 MPa. humid | 989 (GPU) | - | 81 | - | Filler surface | Eliminating | 2019104 |
| NH ₂ | - | - | 28.5 wt% | NA | (15/85) | condition | 1295 (GPU) | - | 91 | - | modification | interfacial voids | |
| ZIF-8 | TBDA2- | PDA | 30 wt% | 0 | CO ₂ , H ₂ , | 35 °C, 0.1 | 1437 | 16 | 12 | 1.8 (H ₂ /CO ₂) | Filler surface | Eliminating | 2016 ¹⁰⁹ |
| - | 6FDA-PI | | 30 wt% | 1-2 nm thick coating | CH ₄ , N ₂ | МРа | 1056 | 20 | 14 | 1.8 (H ₂ /CO ₂) | modification | interfacial voids | |
| | | 15 wt% | 0 | CO. N | 25 °C, 0.1 | 170 | - | 44.9 | - | Filler surface | Eliminating interfacial voids; | 2014110 | |
| 215-0 | 1 CUAX 4033 | I DA | 15 wt% | ~8.3 wt% of filler | CO_2 , N_2 | MPa | 220 | - | 56.1 | - | modification | 2. Facilitating CO ₂ transport | 2010 |

Table S2. Summary of the reported MMMs containing macromolecules as the third component for CO₂ separation. The literatures are ordered chronologically in each category (PEG, PDA, PEI, and other macromolecules).

Table S2. (continued)

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|------------------|--------------|---------------------|----------------------|---|---|---------------------------------------|--|---|--|--|--------------------------------|---|-------------------------------|
| | | | 20 wt% | 0 | CO ₂ CH ₄ | 25 °C, 0.2 | 752 | 19 | 52 | - | | 1. Facilitating CO ₂ | |
| MCM-41 | Pebax 1657 | PEI | 20 wt% | ~50 wt% of filler | N ₂ | MPa, humid condition | 1521 | 41 | 102 | - | - Impregnation | 2. Eliminating interfacial voids | 2014 ¹²² |
| | | | 15 wt% | 0 | | 25.00 0.1 | 565 | 23 | 38 | - | | 1. Facilitating CO ₂ | |
| TiO ₂ | SPEEK | PDA-PEI | 15 wt% | 13.23 wt% (PDA) and 4.12 wt% (PEI) of filler | CO ₂ , CH ₄ , N ₂ | 25 °C, 0.1 MPa, humid condition | 1629 | 58 | 64 | - | Filler surface modification | transport; 2. Eliminating interfacial voids | 2014 ¹¹⁴ |
| | | | 10 wt% | 0 | CO ₂ , CH ₄ , | 30 °C, 0.2 | ~255 | ~25 | ~59 | - | Filler surface | 1. Increasing CO ₂ solubility: | - - 102 |
| GO | Pebax 1657 | PEI | 10 wt% | 38 wt% of filler | N ₂ | MPa, humid condition | ~1090 | ~32 | ~104 | - | modification | 2. Facilitating CO ₂ transport | 2015 ¹⁰² |
| MIL- | SPEEK | PFI | 40 wt% | 0 | CO ₂ /CH ₄ (30/70), | 25 °C, 0.1 MPa humid | ~1580 (CO ₂ /CH ₄) ~1530 (CO ₂ /N ₂) | 29 | 37.5 | - | - Impregnation | 1. Eliminating interfacial voids; | 2015119 |
| 101(Cr) | 51 EEK | 1 121 | 40 wt% | 22 wt% of filler | CO ₂ /N ₂ (10/90) | condition | ~2350 (CO ₂ /CH ₄) ~2450 (CO ₂ /N ₂) | 69 | 78 | - | mpregnation | 2. Facilitating CO ₂ transport | 2013 |
| SiO ₂ | Cross-linked | PDA-PEI | 5 wt% | 0 | CO2. N2 | 35 °C, 0.35 | ~1600 (GPU) | - | 15.4 | - | Co-deposition on filler | 1. Facilitating CO ₂ transport; | 2016115 |
| | PEG | | 5 wt% | NA | 2, 2 | МРа | 1290 (GPU) | - | 27 | - | surface with PDA | ace with 2. Eliminating PDA interfacial voids | |
| | | | 30 wt% | 0 | CO ₂ /CH | 35 ℃ 0 3 | 7450 | 9.8 | - | - | Filler surface | 1. Improving filler | |
| CAU-1 | XLPEO | PEI | 30 wt% | NA | (50/50) | MPa | 546 | 27.8 | - | - | modification | 2. Facilitating CO ₂ transport | 2018126 |
| ZIF-8 | PVAm | PEI | 16.7 wt% | 0 | CO ₂ /CH ₄ (10/90), | 25 °C, 0.3 | ~1136 (GPU) | 28.0 | 65.0 | - | In situ grafting modification | 1. Eliminating interfacial voids; | 2018127 |
| | | | 16.7 wt% | NA | CO ₂ /N ₂ (15/85) | MPa | ~1890 (GPU) | 40.7 | 79.9 | - | during ZIF-8 synthesis | 2. Increasing CO_2 solubility | |
| | | | 3 wt% | 0 | | 20 °C. 0.3 | 126 | - | 63 | - | Co-deposition on filler | 1. Facilitating CO ₂ transport: | a a d a 11/ |
| T1O ₂ | Pebax 1657 | PDA-PEI | 3 wt% | NA | CO ₂ , N ₂ | MPa | 67 | - | 101 | - | surface with PDA | 2. Eliminating interfacial voids | 2019116 |
| COF-300 | 6FDA-DAM | DEI | 7 wt% | 0 | CO ₂ /CH ₄ (50/50), | 25 °C, 0.1 | 1185 (CO ₂ /CH ₄) 1205 (CO ₂ /N ₂) | 30.3 | 32.6 | - | Filler surface | 1. Eliminating interfacial voids; | 2010128 |
| | 01'DA-DAM | TEI | 7 wt% | 17 wt% of filler | CO ₂ /N ₂ (50/50) | MPa | 1023 (CO ₂ /CH ₄) 1088 (CO ₂ /N ₂) | 40.5 | 44.5 | - | modification | 2. Increasing CO ₂ solubility | 2019 |
| COE-300 | Pehay 1657 | PFI | 10 wt% | 0 | CO ₂ /CH ₄ (50/50), | 25 °C, 0.1 | 107 (CO ₂ /CH ₄) 125 (CO ₂ /N ₂) | 25.5 | 56.6 | - | Filler surface | Eliminating interfacial voids; | 2019128 |
| | 100ax 1057 | 1 1.1 | 10 wt% | 17 wt% of filler | CO ₂ /N ₂ (50/50) | MPa | 101 (CO ₂ /CH ₄) 112 (CO ₂ /N ₂) | 36.2 | 72.1 | - | modification | 2. Increasing CO ₂ solubility | 2017 |
| Dd NDc | DCE | DVD | 0 | 0 | CO H | | 303 (GPU) | - | - | 4.4 (H ₂ /CO ₂) | Direct physical | Improving filler | 2014129 |
| FU INFS | гог | гүг | 2 wt% | NA | СО ₂ , п ₂ | KI, U.I WIPa | 3124 (GPU) | - | - | 6.2 (H ₂ /CO ₂) | blending | distribution | 2014 |

Table S2. (continued)

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|----------------------------|--------------------------|-----------------------|----------------------|--------------------------------------|--|-------------------------|--|---|---|--|---|--|-------------------------------|
| CNT | Matrimid® | Polyzwitterion | 0 | 0 | CO ₂ , CH ₄ | 30 °C, 0.2 | 6.2 (dry, Single gas) 49.8 (humidified, CO ₂ /CH ₄) | 42.8 (dry, Single gas) 39.5 (humidified, CO ₂ /CH ₄) | - | - | Filler surface coating via | Facilitating CO ₂ | 2014130 |
| CNI | 5218 | [poly(SBMA)] | 5 wt% | NA | (30/70) | MPa | 4.8 (dry, Single gas) 103 (humidified, CO ₂ /CH ₄) | 73.3 (dry, Single gas) 36 (humidified, CO ₂ /CH ₄) | - | - | precipitation polymerization | transport | 2014.55 |
| CNT | Pebax 1657 | N- isopropylacryla | 0 | 0 | CO ₂ /CH ₄ (10/90), | 25 °C, 0.2 MPa_bumid | 280 (CO ₂ /CH ₄) 310 (CO ₂ /N ₂) | ~30 | ~53 | - | Filler surface coating via <i>in</i> | Facilitating CO ₂ | 2016 ¹³¹ |
| | 10000 1007 | mide hydrogel | 5 wt% | NA | CO ₂ /N ₂ (10/90) | condition | 530 (CO ₂ /CH ₄) 610 (CO ₂ /N ₂) | ~38.7 | ~75 | - | transfer radical polymerization | transport | 2010 |
| | | Carboyymethyl | 3 wt% | 0 | | 25 °C 2 0 | ~148 | - | ~74 | - | Filler surface | 1. Eliminating | |
| TiO ₂ | Pebax 1657 | chitosan | 3 wt% | ~4.2 wt% of filler | CO ₂ , N ₂ | MPa | 194.6 | - | 82.4 | - | modification | 2. Increasing CO ₂ solubility | 2017 ⁷⁵ |
| PMAA | GDEEK | Poly(1- | 20 wt% | 0 | _ CO ₂ , CH ₄ , | 25 °C, 0.1 | 1708 | 58.5 | 62.3 | - | Filler surface | Facilitating CO ₂ | 2017133 |
| apsules | SPEEK | vinylimidazole) | 20 wt% | NA | N ₂ | condition | 2236 | 73.8 | 76.3 | - | modification | transport | 2017-55 |
| UiO-66- | ODPA-DAM | Polvimide | 27 wt% | 0 | CO ₂ , CH ₄ , | 35 °C, 0.31 | 229 | 19 | 9 | - | Filler surface | Eliminating | 2018135 |
| NH ₂ | ODPA-DAM Polyimide | 27 wt% | NA | N ₂ | MPa | 142 | 44 | 27 | - | modification | interfacial voids | 2010 | |
| ~ . | NH ₂ ODPA-DAM | | 0.5 wt% | 0 | CO ₂ /N ₂ | | ~47 (GPU, CO ₂ /N ₂) | - | 57 | - | | 1. Improving mechanical | |
| Graphene NPs | Chitosan | Silk fibroin | 0.5 wt% | 45 wt% | (20/80), CO ₂ /N ₂ /H ₂ (10/80/10) | 90 °C, 0.2 MPa | 159 (GPU, CO ₂ /N ₂) 126 (GPU, CO ₂ /N ₂ /H ₂) | - | 93 (CO ₂ /N ₂) 104 (CO ₂ /N ₂ /H ₂) | - 52 (CO ₂ /N ₂ /H ₂) | Direct physical blending | properties; 2. Facilitating CO ₂ transport | 2018132 |
| Halloysite | OPER | р. I. Т. | 0.9 wt% | 0 | 60 N | 25 °C, 0.1 | ~1093 | - | 74 | - | Filler | Facilitating CO ₂ | 2010134 |
| nanotube | SPEEK | Polyaniline | 0.9 wt% | NA | - CO ₂ , N ₂ | condition | ~1260 | - | 87 | - | modification | transport | 2019134 |
| | | | 10 wt% | 0 | | | ~1810 (GPU) | - | ~73 | - | _ | 1 Eliminatina | |
| COF | PVAm | Immobilized PVAm | 10 wt% | NA | CO_2/CH_4 (10/90), CO_2/N_2 (15/85), CO_2/H_2 (40/60) | 25 °C, 0.15 MPa | 1678 (GPU, CO ₂ /CH ₄) 1789 (GPU, CO ₂ /N ₂) 1342 (GPU, CO ₂ /H ₂) | 60.4 | 86.01 | 22.0 | Filler modification | interfacial voids; 2. Facilitating CO ₂ transport through pore channels and crowding out N ₂ | 2019 ¹³⁷ |
| UiO-66- | | | 50 wt% | 0 | 60 N | | ~20000 | - | ~1.0 | - | Filler | Improving filler distribution; | 2010138 |
| Allyl | PDMS | PDMS | 50 wt% | 3.8 wt% of filler | - CO ₂ , N ₂ | кт, 0.4 MPa | ~5100 | - | ~10.4 | - | modification | 2. Eliminating interfacial voids | 2019138 |
| UiO-66- | 6FDA- | 6FDA-Durene | 0 | 0 | CO ₂ , CH ₄ , | 35 °C, 0.1 | 1280 1180 (CO ₂ /CH ₄) | 15.4 17.0 (CO ₂ /CH ₄) | 14.8 | - | Filler | 1. Improving filler distribution; | 2019 ¹³⁶ |
| UiO-66- NH ₂ | Durene | oligomer | 40 wt% | 3.8 wt% of filler | CO ₂ /CH ₄ (50/50) | MPa | 1890 1610 (CO ₂ /CH ₄) | 17.7 19.3 (CO ₂ /CH ₄) | 17.4 | - | modification | 2. Eliminating interfacial voids | |

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|--------------|--------------|---------------------|----------------------|--------------------------------------|--|--------------------------------|---|---|--|--|--------------------------|---|-------------------------------|
| Silicalite 1 | DCE | HEUST 1 | 16 wt% | 0 | CO ₂ /CH ₄ (50/50), | 35 °C, 0.275 | 9.6 (CO ₂ /CH ₄) 9.3 (CO ₂ /N ₂) | 21.0 | 22.0 | - | Direct physical | Increasing CO ₂ | 2011144 |
| | 1.51 | 11K051-1 | 8 wt% | 8 wt% | CO ₂ /N ₂ (50/50) | MPa | 8.9 (CO ₂ /CH ₄) 8.4 (CO ₂ /N ₂) | 22.4 | 38.0 | - | blending | solubility | 2011 |
| [emim][B(| noly(PTII) | | ~31 wt% | 0 | CO ₂ , CH ₄ , | 35 °C, 0.35 | 365 | 15.8 | 29.9 | - | Direct physical | Providing additional transport | 2012147 |
| CN)4] | poly(KTIL) | 211-0 | ~31 wt% | 25.8 wt% | N ₂ | MPa | 1062 | 12.3 | 24.2 | - | blending | paths | 2015 |
| Silica | PSF | ZIF-8 | 0 | 0 | CO ₂ /CH ₄ | 35 °C, 0.33 | 6.1 | 31 | - | - | In situ growth | Eliminating | 2014161 |
| Silica | 151 | 211-0 | 32 wt% | NA | (50/50) | MPa | 24.4 | 31 | - | - | surface | interfacial voids | 2014 |
| | | | 5 wt% | 0 | _ | | ~1300 | - | 4.25 | - | _ | 1. Providing | |
| [emim][Ac | Chiteson | Z1F-0 | 5 wt% | 10 wt% | CO N | 50 °C, 0.2 | 5413 | - | 11.5 | - | Direct physical | additional transport | 2015146 |
|] | Chitosan | | 5 wt% | 0 | CO_2, N_2 | MPa | ~1300 | - | 4.25 | - | blending | 2. Increasing CO ₂ | 2015140 |
| | | HKUSI-I | 5 wt% | 5 wt% | - | | 4754 | - | 19.3 | - | - | diffusion selectivity | |
| | 6EDA- | NH-MIL- | 5 wt% | 0 | | 25 °C 0 2 | ~780 | ~12 | - | - | MOF | Increasing CO. | |
| CNTs | Durene | 101(Al) | 5 wt% | 48.3 wt% of filler | CO ₂ , CH ₄ | MPa | 818 | 29.7 | - | - | decorated on CNTs | solubility | 2015 ¹⁶² |
| | GO PSF ZIF-3 | ZIE 202 | 1 wt% | 0 | CO N | 25 °C, 0.1 | 8.5 | - | 33 | - | _ Direct physical | 1. Increasing CO ₂ solubility; | 2016[53 |
| | гэг | 216-302 | 1 wt% | 30 wt% | CO ₂ , N ₂ | MPa | 13 | - | 52 | - | blending | additional transport paths | 2010 |
| GO | PSF | ZIF-301 | 1 wt% | 0 | CO2. N2 | 25 °C, 0.1 | 8.5 | - | 33 | - | Direct physical | Increasing CO₂ solubility; Providing | 2016 ¹⁵⁴ |
| | | | 1 wt% | 30 wt% | 2) - 2 | MPa | 25 | - | 63 | - | blending | additional transport paths | |
| CNTs | PSF | ZIF-302 | 8 wt% | 12 wt% | CO ₂ , N ₂ | 25 °C, 0.2 MPa | 18 | - | 35 | - | Direct physical blending | Increasing CO₂ solubility Improving filler distribution | 2016 ¹⁵⁶ |
| | | | 16 wt% | 0 | CO ₂ /CH ₄ | 35 °C 0 2 | 14 | 22 | - | - | Direct physical | Equilitating CO. | |
| ZIF-8 | PSF | MIL-101(Cr) | 8 wt% | 8 wt% | CO ₂ /N ₂ (50/50) | MPa | 14 | 40 | - | - | blending | transport | 2016 ¹⁴⁵ |
| 60 | D.1 | | 6 wt% | 0 | | 25 °C, 0.1 | 120 | - | 31 | - | ZIF-8 grow on | 1. Providing additional transport | 201/167 |
| GO | Pedax 2533 | ZIF-8 | 6 wt% | 69.8 wt% of filler | CO_2, N_2 | MPa | 249 | - | 47.6 | - | ĞŌ | paths; 2. Improving filler distribution | 2016107 |
| Porous GO Po | Pebax 1657 | ZIF-8 | 0.02 wt% | 0 | CO ₂ /N ₂ | 35 °C, 0.3 | 87 | - | 50.5 | - | ZIF-8 grow on | 1. Providing additional transport paths; | 2017 ¹⁶⁸ |
| | | | 0.02 wt% | 28 wt% of filler | (30/30) | IVIF a | 163 | - | 57 | - | 00 | 2. Improving filler distribution | |

Table S3. Summary of the reported MMMs containing porous materials as the third component for CO₂ separation. The literatures are ordered chronologically in each category (MOFs and COFs, Carbon materials, and other porous materials).

Table S3. (continued)

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|-----------------|------------|---------------------|----------------------|--------------------------------------|-----------------------------------|-------------------------|---|---|--|--|--------------------------------------|---|-------------------------------|
| | Matrimid® | | 8 wt% | 0 | CO ₂ /CH ₄ | 35 °C 0 34 | ~2.8 | ~16 | - | - | UiO-66 grow | 1. Providing additional transport | |
| GO | 5218 | UiO-66 | 24 wt% | 57 wt% of filler | (50/50) | MPa | 21 | 51 | - | - | on GO | paths; 2. Improving filler distribution | 2017 ¹⁶⁹ |
| Fumed | | | 15 wt% | 0 | | 25 ℃ 0 35 | 1.24 | 41.33 | - | - | - Direct nhysical | 1. Providing additional transport | |
| silica | PES | Zn-MOF | 7.5 wt% | 7.5 wt% | CO ₂ , CH ₄ | MPa | 30.92 | 48.31 | - | - | blending | paths; 2. Increasing CO ₂ solubility | 2017 ¹⁵² |
| UiO-66- | PSF | ZIF-8 | 40 wt% | 0 | CO2 N2 | 35 °C, 0.3 | 48.2 | - | 25 | - | In situ growth ZIF-8 on UiO- | Reducing effective | 2017163 |
| NH ₂ | 151 | Zh U | 40 wt% | NA | 002,112 | MPa | 45.2 | - | 39 | - | 66-NH ₂ surface | pore size | 2017 |
| ZIE-8 | PBI | ZIF-7 | 20 wt% | 0 | H_2/CO_2 | 180 °C, 0.3 | ~27.5 | - | - | 8.0 | Converting the | Eliminating interfacial voids; | 2017164 |
| 211-6 | TDI | 211-7 | 20 wt% | 10% based on ligand | (50/50) | MPa | ~34.7 | - | - | 10.1 (H ₂ /CO ₂) | 8 to ZIF-7 | 2. Reducing effective pore size | 2017 |
| ZIE 02 | DDI | 7 IE 11 | 20 wt% | 0 | H ₂ /CO ₂ | 180 °C, 0.3 | ~43.1 | - | - | 5.8 (H ₂ /CO ₂) | Converting the | Eliminating interfacial voids; | 2019165 |
| 216-93 | ГЫ | ZIF-11 | 20 wt% | 7% based on ligand | (50/50) | MPa | 26.88 | - | - | 7.7 (H ₂ /CO ₂) | 93 to ZIF-11 | 2. Reducing effective pore size | 2018 |
| 60 | Matrimid® | 715.8 | 20 wt% | 0 | CO. N. | 30 °C, 0.1 MPa humid | 134 | - | 36 | - | <i>In-situ</i> growth | 1. Providing additional transport | 2018170 |
| 00 | 5218 | 211-8 | 20 wt% | 95 wt% of filler | CO ₂ , N ₂ | condition | 238 | - | 65 | - | GO | 2. Improving filler distribution | 2018 |
| LDH | Pebax 1657 | ZIF-8 | 2 wt% | 0 | CO ₂ /CH ₄ | 30 °C, 0.1 | 615 | 28.2 | - | - | <i>In-situ</i> growth of ZIF-8 on | Eliminating interfacial voids; Providing additional transport | 2018 ¹⁷³ |
| | | | 2 wt% | 40 wt% of filler | (30/70) | MPa | 1307 | 31.6 | - | - | LDH surface | paths; 3. Improving filler distribution | |
| p-Nitro | DEC | | 4 wt% | 0 | 00 CU | 35 °C, 0.3 | ~2.6 | ~48.3 | - | - | Direct physical | Providing | 2010148 |
| aniline | PES | ZIF-8 | 4 wt% | 10 wt% | CO_2, CH_4 | MPa | ~4.5 | ~30 | - | - | blending | paths | 2018148 |
| | DCE | 715 200 | 1 wt% | 0 | 60 N | 25 °C, 0.1 | 8.5 | - | 33 | - | Direct physical | 1. Increasing CO ₂ solubility; | 2010155 |
| GO | PSF | Z1F-300 | 1 wt% | 30 wt% | CO ₂ , N ₂ | MPa | 21 | - | 61 | - | blending | 2. Providing additional transport paths | 2018133 |
| | ODPA- | | 5 wt% | 0 | CO ₂ /CH ₄ | 25 °C, 0.1 | 97.5 | 44 | - | - | Direct physical | Providing | 2010149 |
| GO | TMPDA | ZIF-8 | 5 wt% | 10 wt% | (50/50) | MPa | 145 | 43 | - | - | blending | additional transport | 2018149 |
| CNTs | PSF | ZIF-301 | 6 wt% | 18 wt% | CO ₂ , N ₂ | 25 °C, 0.2 MPa | 19 | - | 48 | - | Direct physical blending | Increasing CO₂ solubility Improving filler distribution | 2018157 |

Table S3. (continued)

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|-----------------|-------------------|------------------------|----------------------|--------------------------------------|---|----------------------|---|---|--|--|-----------------------------------|--|-------------------------------|
| | ODPA- | CuBDC | 10 wt% | 0 | CO./CH. | 25 °C 0 1 | 144 | 37 | - | - | - Direct physical | Improving CO. | |
| ZIF-8 | TMPDA | nanosheet | 10 wt% | 2 wt% | (50/50) | MPa | 131 | 47 | - | - | - blending | diffusion selectivity | 2018158 |
| | Matrimid® | | 0 1 wt% | 2 wt% | | 25 °C, 0.3 | 3.15 | - 43 | - 64.3 | - | In-situ growth - of UiO-66- | 1. Providing additional transport | 2010[7] |
| | 5218 | 010-00-NH ₂ | 5 wt% | NA | CO ₂ , N ₂ | MPa | 7.28 | - | 52 | - | NH ₂ on GO nanosheets | 2. Improving filler distribution | 2019.77 |
| GO | Ethyl | ZIF-8 | 1.1 wt% | 0 | CO_2 N ₂ | 25 °C, 0.2 | 75 | - | 30 | - | <i>In-situ</i> growth of ZIF-8 on | 1. Providing additional transport paths: | 2019 ¹⁷² |
| | cellulose | | 20 wt% | NA | | MPa | 203.3 | - | 33.4 | - | GO surface | 2. Improving filler distribution | |
| | | | 5 wt% | 0 | | 25 °C 0 1 | 8.3 | 22.1 | - | - | In-situ growth | Eliminatina | |
| NH ₂ | PSF | TpPa-1 | 5 wt% | 22 wt% of filler | (50/50) | 25 °C, 0.1 MPa | 7.1 | 46.7 | - | - | UiO-66-NH ₂ surface | interfacial voids | 2019 ¹⁶⁶ |
| DEC 200 | Matrimid® | | 4 wt% | 0 | CO ₂ /CH ₄ | 25 °C, 0.8 | 27.5 | 24.3 | - | - | Direct physical | Providing | 2010150 |
| PEG 200 | 5218 | ZIF-8 | 4 wt% | 30 wt% | (50/50) | MPa | 33 | 15.4 | - | - | blending | additional transport | 2019150 |
| Piperazine | PVA | ZIF-8 | 30 wt% | 0 | CO ₂ /N ₂ | 95 °C, 0.25 | 180 | - | 210 | - | Direct physical | Providing additional transport | 2019151 |
| glycinate | | | 30 wt% | 5 wt% | (20/80) | МРа | 328 | - | 370 | - | blending | paths | |
| | | | 30 wt% | 0 | CO ₂ /H ₂ | 25 °C 1.0 | 59 | - | - | 2.4 | | Increasing CO ₂ | |
| MCM-41 | PDMS | Carbon | 30 wt% | 18.7 wt% of filler | (50/50) | MPa | 42 | - | - | 6.0 | - Encapsulation | solubility | 2013174 |
| | N / · · · 10 | | 30 wt% | 0 | CO ₂ /N ₂ | 25.00 0.0 | ~22 | ~29 | ~29.5 | - | | I : 00 | |
| MCM-41 | 9725 | Carbon | 30 wt% | 23.3 wt% of filler | (50/50), CO ₂ /CH ₄ (50/50) | 35 °C, 0.9 MPa | ~26 | 38.1 | 37.6 | - | Encapsulation | solubility | 2015 ¹⁷⁵ |
| | | | 10 wt% | 0 | | | 10.29 | 27.8 | 26.4 | - | _ | CNT: providing additional transport | |
| CNT | Matrimid® 5218 | GO | 5 wt% | 5 wt% | CO ₂ , CH ₄ , N ₂ | 30 °C, 0.2 MPa | 38.07 | 84.6 | 81.0 | - | Direct physical blending | GO: increasing CO ₂ diffusion | 2015 ¹⁷⁶ |
| | | | 0 | 10 wt% | | | 6.46 | 70.3 | 64.6 | - | - | Improving filler distribution | |
| Halloysite | Pebax 1657 | Porous reduced | 0.15 wt% | 0 | CO_2 , N ₂ | 30 °C, 0.3 | 71 | - | 42 | - | Direct physical | Increasing CO ₂ | 2018177 |
| nanotubes | | GO | 0.15 wt% | 0.02 wt% | 23 - 2 | MPa | 124 | - | 118 | - | blending Direct physical | diffusion selectivity | |
| PEG-MEA | Pebax 1657 | GO | 50 wt% | 0.3 wt% | CO ₂ , N ₂ | MPa | ~605 | - | ~28.5 | | blending | diffusion selectivity | 2019178 |
| Porous | | Hallansita | 0.02 wt% | 0 | | 20.80 0.2 | ~77 | - | ~78 | - | Direct abusies | 1. Improving filler distribution; | |
| reduced GO | Pebax 1657 | nanotubes | 0.02 wt% | 0.15 wt% | CO ₂ , N ₂ | 30°C, 0.3 MPa | 124 | - | 118 | - | blending | 2. Providing additional transport paths | 2018177 |

Table S3. (continued)

| Filler | Polymer | The third component | Loading of filler | Loading of the third component | Feed gas | Operation conditions | CO ₂ permeability (Barrer) | CO ₂ /CH ₄ selectivity | CO ₂ /N ₂ selectivity | CO ₂ /H ₂ selectivity | Methodology | Role of the third component | Published year and ref. |
|---|------------|---------------------|----------------------|--------------------------------------|--|----------------------|---|---|--|--|--------------------------|-----------------------------|-------------------------------|
| MWCNT | Deb 1657 | mesoporous | 10 wt% | 0 | CO ₂ /CH ₄ (10/90), | 25 °C, 0.2 | 355 | ~29 | ~38 | - | SiO ₂ grow on | Eliminating | 2019179 |
| | Pedax 1657 | SiO ₂ | 10 wt% | NA | CO ₂ /N ₂ (10/90) | condition | ~370 | 39 | 58 | - | CNT | interfacial voids | 2018177 |
| [emim][TF | noly(II) | CADO 24 | 20 wt% | 0 | 00 CU | 21 °C, 0.1 | 22.9 | 26 | - | - | Direct physical | Increasing CO ₂ | 2010180 |
| $\frac{[\text{emim}][\text{IF}]}{2\text{N}} \text{ poly(IL)}$ | SAPO-34 | 16 wt% | 20 wt% | CO_2, CH_4 | MPa | 47 | 42 | - | - | blending | diffusion selectivity | 2019100 | |