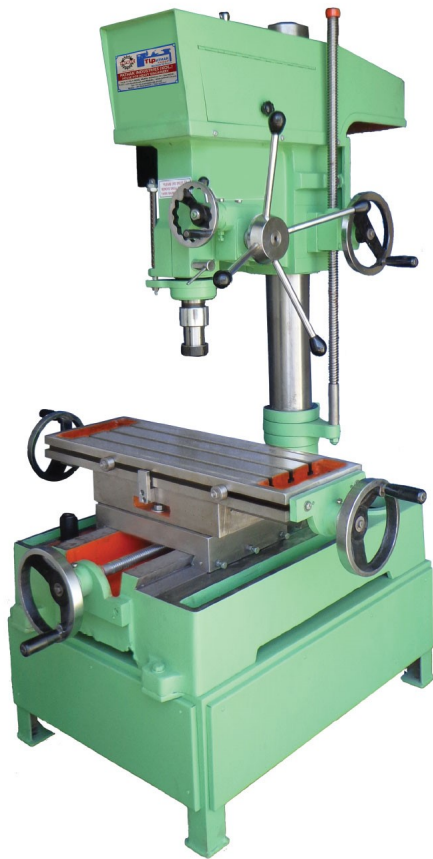


# Drilling Cum Milling Machine



Model	DM 40
Capacity in Mild Steel	40
No.of Spindle Speeds	80 to 3600 4 + 4= 8
Number of Auto Feed	.05
Spindle Centre to Column	260
Max. Travel of Spindle	250
Max. Dist. Spindle Nose to Table	500
Max. Dist. Spindle Nose to Base	
Spindle Nose Bore Fitting	M.T.4
Dia of Table	228 * 765
Dia of RAM	78
Base Area Machined	475 * 700
Dia to Column	108
Total Height of The Machine	1600
H.P. of The Motor	1.5
RPM	1440
Vee Belt	B 56
Swing	45 L/R
End Mill Cap	20
Net Weight	500 Kgs

Model	DM 25
Drilling Capacity	25 MM
Spindle Speed	SIX SPEED
Speed Range	73 to 1850 RPM
Spindle Nose	MT-3
Spindle Centre to Column	225 MM
Spindle Travel	150 MM
Table Travel	480 MM
Maxi. Distance Spindle to Table	700 MM
Maxi. Distance Spindle to Base	940 MM
Working Surface of Base	300 X 320
Working Surface of Table	160 X 520
Column Diameter	74 MM
Machine Base	470 X 320
Motor	1 HP / 1440 RPM
V-Belt Size	B-46
Weight Of Machine (Approx.)	150 kg
MILLING DETAILS	
Cross Travel (Left to Right)	300 MM
Longitudinal Travel	150 MM
Table Size	160 x 520 MM

