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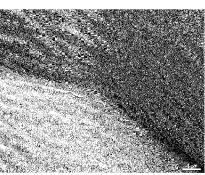
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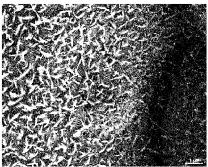
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(54) Title: HIGH SPREADING ULV FORMULATIONS FOR AGROCHEMICAL COMPOUNDS II

Figure1



(57) **Abstract:** The present invention relates to agrochemical compositions: their use for foliar application; their use at low spray volumes; their use by unmanned aerial systems (UAS), unmanned guided vehicles (UGV), and tractor mounted boom sprayers fitted with conventional nozzles but also pulse width modulation spray nozzles or rotating disc droplet applicators; and their application for controlling agricultural pests, weeds or diseases, in particular on waxy leaves.



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HIGH SPREADING ULV FORMULATIONS FOR AGROCHEMICAL COMPOUNDS II

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The present invention relates to agrochemical compositions: their use for foliar application; their use at low spray volumes; their use by unmanned aerial systems (UAS), unmanned guided vehicles (UGV), and tractor mounted boom sprayers fitted with conventional nozzles but also pulse width modulation spray nozzles or rotating disc droplet applicators; and their application for controlling agricultural pests, weeds or diseases, in particular on waxy leaves.

Modern agriculture faces many challenges in producing sufficient food in a safe and sustainable way. There is therefore a need to utilise crop protection products to enhance the safety, quality and yield while minimising the impact to the environment and agricultural land. Many crop protection products, whether chemical or biological, are normally applied at relatively high spray volumes, for example in selected cases >50 L/ha, and often >150-400 L/ha. A consequence of this is that much energy must be expended to carry the high volume of spray liquid and then apply it to the crop by spray application. This can be performed by large tractors which on account of their weight and also the weight of the spray liquid produce CO_2 from the mechanical work involved and also cause detrimental compaction of the soil, affecting root growth, health and yield of the plants, as well as the energy subsequently expended in remediating these effects.

There is a need for a solution that significantly reduces the high volumes of spray liquid and reduces the weight of the equipment required to apply the product.

In agriculture, low spray volume application technologies including unmanned aerial systems (UAS), unmanned guided vehicles (UGV), and tractor mounted boom sprayers fitted with pulse width modulation spray nozzles or rotating disc droplet applicators are offering farmers solutions to apply products with low spray volumes, typically down to 10 to 20 l/ha or less. These solutions have advantages including for example that they require significantly less water which is important in regions where the supply of water is limited, require less energy to transport and apply the spray liquid, are faster both from quicker filling of the spray tank and faster application, reduce the CO₂ generation from both the reduced volume of spray liquid to transport and from the use of smaller and lighter vehicles, reduced soil compaction damage, and enabling the use of cheaper application systems.

However, Wang *et al* [Field evaluation of an unmanned aerial vehicle (UAV) sprayer: effect of spray volume on deposition and the control of pests and disease in wheat. *Pest Management Science* 2019 doi/epdf/10.1002/ps.5321] demonstrated that as the spray volume is decreased from 450 and 225 l/ha to 28.1, 16.8 and 9.0 l/ha, the coverage (% area), number of spray deposits per area, and diameter of the spray deposits as measured on water sensitive paper all decreased (see Table 3 in Wang *et al*, 2019). In parallel, the biological control efficacy for both wheat aphid control and powdery mildew control decreased at low spray volumes with the greatest decrease observed at 9.0 l/ha, followed by 16.8 l/ha (see Figures 6, 7 and 8 in Wang *et al*, 2019).

There is therefore a need to design formulation systems that overcome the reduction in the coverage and diameter of the spray deposits at low spray volumes even through the number of spray deposits per area is decreasing: as the spray volume decreases, the number of spray droplets per unit area decreases proportionately for the same spray droplet spectra size. This is especially necessary below 25 l/ha, more especially below 17 l/ha, and even more especially at 10 l/ha and below.

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The solution is provided by formulations containing spreading agents. Such formulations give increased coverage and increased diameter of spray deposits at low spray volumes. Furthermore, the increased coverage and increased diameter of spray deposits is comparable to the coverage obtained at normal higher spray volumes. Furthermore, the formulations exemplifying the invention are particularly effective on hard to wet leaf surfaces where more conventional spray volumes have poor retention and coverage.

A particular advantage of the invention stemming from the low total amount of spreading agents compared to the level required at normal higher spray volumes is lower cost of formulations and their ease of production. Further advantages include improved formulation stability and simplified manufacture, less cost of goods as well as less impact on the environment.

Formulations, also for tank mixes, known in the prior art containing spreading agents are principally designed for much higher spray volumes and generally contain lower concentrations of spreading agents in the spray broth. Nevertheless, due to the high spray volumes used in the prior art, the total amount of spreading agents used and therefore in the environment is higher than according to the present invention.

The concentration of the spreading agents is an important element of the invention, since suitable spreading occurs when a certain minimum concentration of spreading agents is achieved, normally 0.05% w/w or w/v (these are equivalent since the density of the spreading agents is approximately 1.0 g/cm³.

For clarifications sake, as it is understood by a skilled person, spreading means the immediate spreading of a droplet on a surface, i.e. in the context of the present invention the surface of the part of a plant such as a leaf.

Therefore, in a spray volume of 500 l/ha as it is used in the prior art, about 250 g/ha of spreading agents would be required to achieve suitable spreading. Hence, faced with the task to reduce the spray volume, the skilled person would apply the same concentration of spreading agents in the formulation. For example for a spray volume of 10 l/ha about 5 g/ha (about 0.05% in the spray broth) surfactant would be required. However, at such a low volume with such low concentration of spreading agents sufficient spreading cannot be achieved (see examples).

In this invention, we have surprisingly found that increasing the concentration of spreading agents as the spray volume decreases can compensate for the loss in coverage (due to insufficient spreading) from the reduction in spray volume. It was surprisingly found that for every reduction of the spray volume by 50%, the concentration of surfactant should roughly be doubled.

Thus, although the absolute concentration of the spreading agents is increased compared to formulations known in the art, the relative total amount per ha can be decreased, which is advantageous, both economically and ecologically, while coverage by and efficacy of the formulation according to the invention is improved, maintained or at least kept at an acceptable level when other benefits of the low volume applications are considered, e.g. less costs of formulation due to less cost of goods, smaller vehicles with less working costs, less compacting of soil etc.

A further part of the invention that allows surprising low total amount of spreading agents to be used is the surface texture of the target crop leaves. Bico *et al* [Wetting of textured surfaces, Colloids and Surfaces A, 206 (2002) 41-46] have established that compared to smooth surfaces, textured surfaces

can enhance the wetting for formulation spray dilutions with contact angles <90° and reduce the wetting for contact angles >90°.

This is also the case for leaf surfaces, in particular textured leaf surfaces, when sprayed in a method according to the invention resulting in low total amounts (per ha) of spreading agents due to the low spray volumes with formulations according to the invention having a high concentration of the spreading agents. Remarkably high coverage of the leaf surfaces by the spray liquid, even to a level greater than would be normally be expected, could be demonstrated.

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Textured leaf surfaces include leaves containing micron-scale wax crystals on the surface such as wheat, barley, rice, rapeseed, soybean (young plants) and cabbage for example, and leaves with surface textures such as lotus plant leaves for example. The surface texture can be determined by scanning electron microscope (SEM) observations and the leaf wettability determined by measuring the contact angle made by a drop of water on the leaf surface.

In summary, the object of the present invention is to provide a formulation which can be applied in ultra-low volumes, i.e. < 20 l/ha, while still providing good leaf coverage, uptake and biological efficacy against fungicidal pathogens and at the same time reducing the amounts of additional additives applied per ha, as well as a method of using said formulation at ultra-low volumes (< 20 l/ha), and the use of said formulation for application in ultra-low volumes as defined above.

While the application on textured leaves is preferred, surprisingly it was found that also on non-textured leaves the formulations according to the instant invention showed good spreading and coverage as well as other properties compared to classical spray application formulations for 200 l/ha..

In one aspect, the present invention is directed to the use of the compositions according to the invention for foliar application.

If not otherwise indicated, % in this application means percent by weight (%w/w).

It is understood that in case of combinations of various components, the percentages of all components of the formulations always sum up to 100.

Further, if not otherwise indicated, the reference "to volume" for water indicates that water is added to a total volume of a formulation of 1000 ml (1l). For the sake of clarity it is understood that if unclear the density of the formulation is understood as to be 1 g/cm^3 .

In the context of the present invention aqueous based agrochemical compositions comprise at least 5% of water and include suspension concentrates, aqueous suspensions, suspo-emulsions or capsule suspensions, preferably suspension concentrates and aqueous suspensions.

Further, it is understood, that the preferred given ranges of the application volumes or application rates as well as of the respective ingredients as given in the instant specification can be freely combined and all combinations are disclosed herein, however, in a more preferred embodiment, the ingredients are preferably present in the ranges of the same degree of preference, and even more preferred the ingredients are present in the most preferred ranges.

In one aspect, the invention refers to a formulation comprising:

- a) One or more active ingredients,
- b) One or more spreading agents,
- c) Other formulants,

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d) one or more carriers to volume (1L or 1 kg),

wherein b) is present in 5 to 200 g/l.

If not otherwise indicated in the present invention the carrier is usually used to volume the formulation. Preferably, the concentration of carrier in the formulation according to the invention is at least 5 % w/w, more preferred at least 10 % w/w such as at least 20% w/w, at least 40% w/w , at least 50% w/w, at least 60% w/w, at least 70 % w/w and at least 80 % w/w or respectively at least 50 g/l, more preferred at least 100 g/l such as at least 200g/l, at least 400g/l , at least 500g/l, at least 500 g/l and at least 800 g/l .

15 The formulation is preferably a spray application to be used on crops.

In a preferred embodiment according to the present invention, also for the following embodiments in the specification, the carrier is water.

In a preferred embodiment the formulation of the instant invention comprises

- 20 a) One or more active ingredients,
 - b) One or more spreading agents,
 - c1) At least one suitable non-ionic surfactant and/or suitable ionic surfactant.,
 - c2) Optionally, a rheological modifier,
 - c3) Optionally, a suitable antifoam substance,
- 25 c4) Optionally, suitable antifreeze agents,
 - c5) Optionally, suitable other formulants.
 - d) carrier to volume,

wherein b) is present in 5 to 200 g/l % by weight, and wherein water is even more preferred as carrier.

In another embodiment at least one of e2, e3, e4 and e5 are mandatory, preferably, at least two of e1, e2, e3, e4 and e5 are mandatory, and in yet another embodiment e1, e2, e3, e4 and e5 are mandatory.

In a preferred embodiment component a) is preferably present in an amount from 5 to 300 g/l, preferably from 10 to 280 g/l, and most preferred from 10 to 250 g/l.

In an alternative embodiment component a) is a fungicide.

In an alternative embodiment component a) is an insecticide.

In an alternative embodiment component a) is a herbicide.

In a preferred embodiment component b) is present in 5 to 200 g/l, preferably from 10 to 150 g/l, and most preferred from 10 to 130 g/l.

- In a preferred embodiment component c) is present in 10 to 150 g/l, preferably from 25 to 150 g/l, and most preferred from 30 to 120 g/l.
- In a preferred embodiment the one or more component c1) is present in 4 to 250 g/l, preferably from 8 to 120 g/l, and most preferred from 10 to 80 g/l.
- In a preferred embodiment the one or more component c2) is present in 0 to 60 g/l, preferably from 1 to 20 g/l, and most preferred from 2 to 10 g/l.
- In a preferred embodiment the one or more component c3) is present in 0 to 30 g/l, preferably from 0.5 to 20 g/l, and most preferred from 1 to 12 g/l.
 - In a preferred embodiment the one or more component c4) is present in 0 to 200 g/l, preferably from 5 to 150 g/l, and most preferred from 10 to 120 g/l.
- In a preferred embodiment the one or more component c5) is present in 0 to 200 g/l, preferably from 0.1 to 120 g/l, and most preferred from 0.5 to 80 g/l.

In one embodiment the formulation comprises the components a) to e) in the following amounts

- a) from 5 to 300 g/l, preferably from 10 to 280 g/l, and most preferred from 10 to 250 g/l,
- b) from 5 to 200 g/l, preferably from 10 to 150 g/l, and most preferred from 10 to 130 g/l,
- 20 c) from 4 to 250 g/l, preferably from 8 to 120 g/l, and most preferred from 10 to 80 g/l,
 - d) carrier to volume.

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In another embodiment the formulation comprises the components a) to e) in the following amounts

- a) from 5 to 300 g/l, preferably from 10 to 280 g/l, and most preferred from 10 to 250 g/l,
- b) from 5 to 200 g/l, preferably from 10 to 150 g/l, and most preferred from 10 to 130 g/l,
 - c1) from 4 to 250 g/l, preferably from 8 to 120 g/l, and most preferred from 10 to 80 g/l,
 - c2) from 0 to 60 g/l, preferably from 1 to 20 g/l, and most preferred from 2 to 10 g/l,
 - c3) from 0 to 30 g/l, preferably from 0.5 to 20 g/l, and most preferred from 1 to 12 g/l,
 - c4) from 0 to 200 g/l, preferably from 5 to 150 g/l, and most preferred from 10 to 120 g/l,
- 30 c5) from 0 to 200 g/l, preferably from 0.1 to 120 g/l, and most preferred from 0.5 to 80 g/l,
 - d) carrier to volume.

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It is understood that in case a solid carrier is used, the above referenced amounts refer to 1 kg instead of to 1 l, i.e. g/kg.

As indicated above, component d) is always added to volume, i.e. to 1 l or 1 kg.

In a further preferred embodiment of the present invention the formulation consists only of the above described ingredients a) to f) in the specified amounts and ranges.

In a preferred embodiment the herbicide is used in combination with a safener, which is preferably selected from the group comprising isoxadifen-ethyl and mefenpyr-diethyl.

The instant invention further applies to a method of application of the above referenced formulations, wherein the formulation is applied at a spray volume of between 1 and 20 l/ha, preferably 2 and 15 l/ha, more preferably 5 and 15 l/ha.

More preferred, the instant invention applies to a method of application of the above referenced formulations, wherein the formulation is applied at a spray volume of between 1 and 20 l/ha, preferably 2 and 15 l/ha, more preferably 5 and 15 l/ha, and the amount of b) is present in from 5 to 200 g/l, preferably from 10 to 150 g/l, and most preferred from 10 to 130 g/, wherein in a further preferred embodiment a) is present f from 5 to 300 g/l, preferably from 10 to 280 g/l, and most preferred from 10 to 250 g/l.

In another aspect the instant invention applies to a method of application of the above referenced formulations,

wherein the formulation is applied at a spray volume of between 1 and 20 l/ha, preferably 2 and 15 l/ha, more preferably 5 and 15 l/ha, and

wherein preferably the applied amount of a) to the crop is between 2 and 150 g/ha, preferably between 5 and 120 g/ha, and more preferred between 20 and 100 g/ha.

Further, the spreading agent b) is preferably applied from 5 g/ha to 150 g/ha, more preferably from 7.5 g/ha to 100 g/ha, and most preferred from 10 g/ha to 60 g/ha.

In one embodiment, the with the above indicated method applied amount of a) to the crop is between 2 and 10 g/ha.

In another embodiment, the with the above indicated method applied amount of a) to the crop is between 40 and $110\,\mathrm{g/ha}$.

In one embodiment in the applications described above, the active ingredient (ai) a) is preferably applied from 2 and 150 g/ha, preferably between 5 and 120 g/ha, and more preferred between 20 and 100 g/ha, while correspondingly the spreading agent is preferably applied from 10 g/ha to 100 g/ha, more preferably from 20 g/ha to 80 g/ha, and most preferred from 40 g/ha to 60 g/ha.

In particular the formulations of the instant invention are useful for application with a spray volume of between 1 and 20 l/ha, preferably 2 and 15 l/ha, more preferably 5 and 15 l/ha on plants or crops with textured leaf surfaces, preferably on wheat, barley, rice, rapeseed, soybean (young plants) and cabbage.

Further, the instant invention refers to a method of treating crops with textured leaf surfaces, preferably wheat, barley, rice, rapeseed, soybean (young plants) and cabbage, with a spray volume of between 1 and 20 l/ha, preferably 2 and 15 l/ha, more preferably 5 and 15 l/ha.

In a preferred embodiment the above described applications are applied on crops with textured leaf surfaces, preferably on wheat, barley, rice, rapeseed, soybean (young plants) and cabbage.

In one embodiment the active ingredient is a fungicide or a mixture of two fungicides or a mixture of three fungicides.

In another embodiment the active ingredient is an insecticide or a mixture of two insecticides or a mixture of three insecticides.

In yet another embodiment the active ingredient is a herbicide or a mixture of two herbicides or a mixture of three herbicides, wherein preferably in the mixtures on mixing partner is a safener.

The corresponding doses of spreading agent (b) in formulations according to the invention to the applied doses are:

A 2 I/ha liquid formulation delivering

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50 g/ha of spreading agent contains 25 g/l of surfactant (b).

30 g/ha of spreading agent contains 15 g/l of surfactant (b).

12 g/ha of spreading agent contains 6 g/l of surfactant (b).

10 g/ha of spreading agent contains 5 g/l of surfactant (b).

A 1 I/ha liquid formulation delivering:

50 g/ha of spreading agent contains 50 g/l of surfactant (b),

30 g/ha of spreading agent contains 30 g/l of surfactant (b),

12 g/ha of spreading agent contains 12 g/l of surfactant (b),

10 g/ha of spreading agent contains 10 g/l of surfactant (b).

A 0.5 I/ha liquid formulation delivering:

50 g/ha of spreading agent contains 100 g/l of surfactant (b),

30 g/ha of spreading agent contains 60 g/l of surfactant (b),

12 g/ha of spreading agent contains 24 g/l of surfactant (b),

10 g/ha of spreading agent contains 20 g/l of surfactant (b).

A 0.2 I/ha liquid formulation delivering:

50 g/ha of spreading agent contains 250 g/l of surfactant (b),

30 g/ha of spreading agent contains 150 g/l of surfactant (b),

12 g/ha of spreading agent contains 60 g/l of surfactant (b),

10 g/ha of spreading agent contains 50 g/l of surfactant (b).

A 2 kg/ha solid formulation delivering:

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50 g/ha of spreading agent contains 25 g/kg of surfactant (b),

30 g/ha of spreading agent contains 15 g/kg of surfactant (b),

12 g/ha of spreading agent contains 6 g/kg of surfactant (b),

10 g/ha of spreading agent contains 5 g/kg of surfactant (b).

A 1 kg/ha solid formulation delivering:

50 g/ha of spreading agent contains 50 g/kg of surfactant (b),

30 g/ha of spreading agent contains 30 g/kg of surfactant (b),

12 g/ha of spreading agent contains 12 g/kg of surfactant (b),

10 g/ha of spreading agent contains 10 g/kg of surfactant (b).

A 0.5 kg/ha solid formulation delivering:

50 g/ha of spreading agent contains 100 g/kg of surfactant (b),

30 g/ha of spreading agent contains 60 g/kg of surfactant (b),

12 g/ha of spreading agent contains 24 g/kg of surfactant (b),

10 g/ha of spreading agent contains 20 g/kg of surfactant (b).

The concentrations of spreading agent (b) in formulations that are applied at other dose per hectare rates can be calculated in the same way.

In the context of the present invention, suitable formulation types are by definition suspension concentrates, aqueous suspensions, suspo-emulsions or capsule suspensions, emulsion concentrates, water dispersible granules, oil dispersions, emulsifiable concentrates, dispersible concentrates, wettable granules, preferably suspension concentrates, aqueous suspensions, suspo-emulsions and oil dispersions, wherein in the case of non-aqueous formulations or solid formulations the sprayable formulation are obtained by adding water.

Active ingredients (a):

The active compounds identified here by their common names are known and are described, for example, in the pesticide handbook ("The Pesticide Manual" 16th Ed., British Crop Protection Council 2012) or can be found on the Internet (e.g. http://www.alanwood.net/pesticides). The classification is based on the current IRAC Mode of Action Classification Scheme at the time of filing of this patent application.

Examples of fungicides (a) according to the invention are:

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1) Inhibitors of the ergosterol biosynthesis, for example (1.001) cyproconazole, (1.002) difenoconazole, (1.003) epoxiconazole, (1.004) fenhexamid, (1.005) fenpropidin, (1.006) fenpropimorph, (1.007) fenpyrazamine, (1.008) fluquinconazole, (1.009) flutriafol, (1.010) imazalil, (1.011) imazalil sulfate, (1.012) ipconazole, (1.013) metconazole, (1.014) myclobutanil, (1.015) paclobutrazol, (1.016) prochloraz, (1.017) propiconazole, (1.018) prothioconazole, (1.019) pyrisoxazole, (1.020) spiroxamine, (1.021) tebuconazole, (1.022) tetraconazole, (1.023) triadimenol, (1.024) tridemorph, (1.025) triticonazole, (1.026) (1R,2S,5S)-5-(4-chlorobenzyl)-2-(chloromethyl)-2-methyl-1-(1H-1,2,4-triazol-1ylmethyl)cyclopentanol, (1.027) (1S,2R,5R)-5-(4-chlorobenzyl)-2-(chloromethyl)-2-methyl-1-(1H-1,2,4-triazol-1-ylmethyl)cyclopentanol, (1.028)(2R)-2-(1-chlorocyclopropyl)-4-[(1R)-2,2dichlorocyclopropyl]-1-(1H-1,2,4-triazol-1-yl)butan-2-ol, (1.029) (2R)-2-(1-chlorocyclopropyl)-4-[(1S)-2,2-dichlorocyclopropyl]-1-(1H-1,2,4-triazol-1-yl)butan-2-ol, (1.030) (2R)-2-[4-(4-chlorophenoxy)-2-(trifluoromethyl)phenyl]-1-(1H-1,2,4-triazol-1-yl)propan-2-ol, (1.031) (2S)-2-(1-chlorocyclopropyl)-4-[(1R)-2,2-dichlorocyclopropyl]-1-(1H-1,2,4-triazol-1-yl)butan-2-ol, (1.032)(2S)-2-(1-chlorocyclopropyl)-4-[(1S)-2,2-dichlorocyclopropyl]-1-(1H-1,2,4-triazol-1-yl)butan-2-ol, (1.033) (2S)-2-[4-(4chlorophenoxy)-2-(trifluoromethyl)phenyl]-1-(1H-1,2,4-triazol-1-yl)propan-2-ol, (1.034) (R)-[3-(4chloro-2-fluorophenyl)-5-(2,4-difluorophenyl)-1,2-oxazol-4-yl](pyridin-3-yl)methanol, (1.035) (S)-[3-(4-chloro-2-fluorophenyl)-5-(2,4-difluorophenyl)-1,2-oxazol-4-yl](pyridin-3-yl)methanol, (1.036) [3-(4-chloro-2-fluorophenyl)-5-(2,4-difluorophenyl)-1,2-oxazol-4-yl](pyridin-3-yl)methanol, (1.037) 1-({(2R,4S)-2-[2-chloro-4-(4-chlorophenoxy)phenyl]-4-methyl-1,3-dioxolan-2-yl}methyl)-1H-1,2,4-1-({(2S,4S)-2-[2-chloro-4-(4-chlorophenoxy)phenyl]-4-methyl-1,3-dioxolan-2triazole, (1.038)yl}methyl)-1H-1,2,4-triazole, (1.039)1-{[3-(2-chlorophenyl)-2-(2,4-difluorophenyl)oxiran-2yl]methyl}-1H-1,2,4-triazol-5-yl thiocyanate, (1.040)1-{[rel(2R,3R)-3-(2-chlorophenyl)-2-(2,4difluorophenyl)oxiran-2-yl]methyl}-1H-1,2,4-triazol-5-yl thiocyanate, (1.041) 1-{[rel(2R,3S)-3-(2chlorophenyl)-2-(2,4-difluorophenyl)oxiran-2-yl]methyl}-1H-1,2,4-triazol-5-yl thiocyanate, (1.042) 2-[(2R,4R,5R)-1-(2,4-dichlorophenyl)-5-hydroxy-2,6,6-trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4triazole-3-thione, (1.043) 2-[(2R,4R,5S)-1-(2,4-dichlorophenyl)-5-hydroxy-2,6,6-trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4-triazole-3-thione, (1.044) 2-[(2R,4S,5R)-1-(2,4-dichlorophenyl)-5-hydroxy-2,6,6trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4-triazole-3-thione, (1.045) 2-[(2R,4S,5S)-1-(2,4-dichlorophenyl)-5-hydroxy-2,6,6-trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4-triazole-3-thione, (1.046) [(2S,4R,5R)-1-(2,4-dichlorophenyl)-5-hydroxy-2,6,6-trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4triazole-3-thione, (1.047) 2-[(2S,4R,5S)-1-(2,4-dichlorophenyl)-5-hydroxy-2,6,6-trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4-triazole-3-thione, (1.048) 2-[(2S,4S,5R)-1-(2,4-dichlorophenyl)-5-hydroxy-2,6,6trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4-triazole-3-thione, (1.049)2-[(2S,4S,5S)-1-(2,4dichlorophenyl)-5-hydroxy-2,6,6-trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4-triazole-3-thione, (1.050)2-[1-(2,4-dichlorophenyl)-5-hydroxy-2,6,6-trimethylheptan-4-yl]-2,4-dihydro-3H-1,2,4triazole-3-thione, (1.051)2-[2-chloro-4-(2,4-dichlorophenoxy)phenyl]-1-(1H-1,2,4-triazol-1yl)propan-2-ol, (1.052) 2-[2-chloro-4-(4-chlorophenoxy)phenyl]-1-(1H-1,2,4-triazol-1-yl)butan-2-ol, (1.053) 2-[4-(4-chlorophenoxy)-2-(trifluoromethyl)phenyl]-1-(1H-1,2,4-triazol-1-yl)butan-2-ol, (1.054) 2-[4-(4-chlorophenoxy)-2-(trifluoromethyl)phenyl]-1-(1H-1,2,4-triazol-1-yl)pentan-2-ol, mefentrifluconazole, (1.056) 2-{[3-(2-chlorophenyl)-2-(2,4-difluorophenyl)oxiran-2-yl]methyl}-2,4dihydro-3H-1,2,4-triazole-3-thione, (1.057)2-{[rel(2R,3R)-3-(2-chlorophenyl)-2-(2,4-difluorophenyl)oxiran-2-yl]methyl}-2,4-dihydro-3H-1,2,4-triazole-3-thione, (1.058)2-{[rel(2R,3S)-3-(2chlorophenyl)-2-(2,4-difluorophenyl)oxiran-2-yl]methyl}-2,4-dihydro-3H-1,2,4-triazole-3-thione,

(1.059) 5-(4-chlorobenzyl)-2-(chloromethyl)-2-methyl-1-(1H-1,2,4-triazol-1-ylmethyl)cyclopentanol, 5-(allylsulfanyl)-1-{[3-(2-chlorophenyl)-2-(2,4-difluorophenyl)oxiran-2-yl]methyl}-1H-1,2,4-(1.060)(1.061) 5-(allylsulfanyl)-1-{[rel(2R,3R)-3-(2-chlorophenyl)-2-(2,4-difluorophenyl)oxiran-2triazole, (1.062)5-(allylsulfanyl)-1-{[rel(2R,3S)-3-(2-chlorophenyl)-2-(2,4yl]methyl}-1H-1,2,4-triazole, 5 difluorophenyl)oxiran-2-yl]methyl}-1H-1,2,4-triazole, (1.063)N'-(2,5-dimethyl-4-{[3-(1,1,2,2tetrafluoroethoxy)phenyl]sulfanyl}phenyl)-N-ethyl-N-methylimidoformamide, (1.064)N'-(2,5dimethyl-4-{[3-(2,2,2-trifluoroethoxy)phenyl]sulfanyl}phenyl)-N-ethyl-N-methylimidoformamide, N'-(2,5-dimethyl-4-{[3-(2,2,3,3-tetrafluoropropoxy)phenyl]sulfanyl}phenyl)-N-ethyl-Nmethylimidoformamide, (1.066) N'-(2,5-dimethyl-4-{[3-(pentafluoroethoxy)phenyl]sulfanyl}phenyl)-10 N-ethyl-N-methylimidoformamide, (1.067) N'-(2,5-dimethyl-4-{3-[(1,1,2,2-tetrafluoroethyl)sulfanyl]phenoxy}phenyl)-N-ethyl-N-methylimidoformamide, (1.068) N'-(2,5-dimethyl-4-{3-[(2,2,2-trifluoroethyl)sulfanyl]phenoxy}phenyl)-N-ethyl-N-methylimidoformamide, (1.069) N'-(2,5-dimethyl-4-{3-[(2,2,3,3-tetrafluoropropyl)sulfanyl]phenoxy}phenyl)-N-ethyl-N-methylimidoformamide, (1.070) N'-(2,5-dimethyl-4-{3-[(pentafluoroethyl)sulfanyl]phenoxy}phenyl)-N-ethyl-N-methylimidoformamide, 15 (1.071) N'-(2,5-dimethyl-4-phenoxyphenyl)-N-ethyl-N-methylimidoformamide, (1.072) N'-(4-{[3-(difluoromethoxy)phenyl]sulfanyl}-2,5-dimethylphenyl)-N-ethyl-N-methylimidoformamide, N'-(4-{3-[(difluoromethyl)sulfanyl]phenoxy}-2,5-dimethylphenyl)-N-ethyl-N-methylimidoformamide, (1.074) N'-[5-bromo-6-(2,3-dihydro-1H-inden-2-yloxy)-2-methylpyridin-3-yl]-N-ethyl-N-methylimido-(1.075)N'-{4-[(4,5-dichloro-1,3-thiazol-2-yl)oxy]-2,5-dimethylphenyl}-N-ethyl-Nformamide, 20 methylimidoformamide, (1.076) N'-{5-bromo-6-[(1R)-1-(3,5-difluorophenyl)ethoxy]-2-methylpyridin-3-yl}-N-ethyl-N-methylimidoformamide, (1.077) N'-{5-bromo-6-[(1S)-1-(3,5-difluorophenyl)ethoxy]-2methylpyridin-3-yl}-N-ethyl-N-methylimidoformamide, (1.078)N'-{5-bromo-6-[(cis-4-isopropylcyclohexyl)oxy]-2-methylpyridin-3-yl}-N-ethyl-N-methylimidoformamide, (1.079) N'-{5-bromo-6-[(trans-4-isopropylcyclohexyl)oxy]-2-methylpyridin-3-yl}-N-ethyl-N-methylimidoformamide, (1.080) 25 N'-{5-bromo-6-[1-(3,5-difluorophenyl)ethoxy]-2-methylpyridin-3-yl}-N-ethyl-N-methylimidoformamide, (1.081) ipfentrifluconazole, (1.082) 2-[4-(4-chlorophenoxy)-2-(trifluoromethyl)phenyl]-1-(1H-1,2,4-triazol-1-yl)propan-2-ol, (1.083) 2-[6-(4-bromophenoxy)-2-(trifluoromethyl)-3-pyridyl]-1-(1,2,4-triazol-1-yl)propan-2-ol, (1.084) 2-[6-(4-chlorophenoxy)-2-(trifluoromethyl)-3-pyridyl]-1-(1,2,4triazol-1-yl)propan-2-ol, (1.085) 3-[2-(1-chlorocyclopropyl)-3-(3-chloro-2-fluoro-phenyl)-2-hydroxy-30 propyl]imidazole-4-carbonitrile, (1.086) 4-[[6-[rac-(2R)-2-(2,4-difluorophenyl)-1,1-difluoro-2-hydroxy-3-(5-thioxo-4H-1,2,4-triazol-1-yl)propyl]-3-pyridyl]oxy]benzonitrile, (1.087)N-isopropyl-N'-[5methoxy-2-methyl-4-(2,2,2-trifluoro-1-hydroxy-1-phenylethyl)phenyl]-N-methylimidoformamide, N'-{5-bromo-2-methyl-6-[(1-propoxypropan-2-yl)oxy]pyridin-3-yl}-N-ethyl-N-methylimidoformamide, (1.089) hexaconazole, (1.090) penconazole, (1.091) fenbuconazole.

35 2) Inhibitors of the respiratory chain at complex I or II, for example (2.001) benzovindiflupyr, (2.002) bixafen, (2.003) boscalid, (2.004) carboxin, (2.005) fluopyram, (2.006) flutolanil, (2.007) fluxapyroxad, (2.008) furametpyr, (2.009) Isofetamid, (2.010) isopyrazam (anti-epimeric enantiomer 1R,4S,9S), (2.011) isopyrazam (anti-epimeric enantiomer 1S,4R,9R), (2.012) isopyrazam (anti-epimeric racemate 1RS,4SR,9SR), (2.013) isopyrazam (mixture of syn-epimeric racemate 1RS,4SR,9RS and anti-epimeric 40 racemate 1RS,4SR,9SR), (2.014) isopyrazam (syn-epimeric enantiomer 1R,4S,9R), (2.015) isopyrazam (syn-epimeric enantiomer 1S,4R,9S), (2.016) isopyrazam (syn-epimeric racemate 1RS,4SR,9RS), (2.017) penflufen, (2.018) penthiopyrad, (2.019) pydiflumetofen, (2.020) Pyraziflumid, (2.021) 1,3-dimethyl-N-(1,1,3-trimethyl-2,3-dihydro-1H-inden-4-yl)-1H-pyrazole-4sedaxane, (2.022)carboxamide, (2.023) 1,3-dimethyl-N-[(3R)-1,1,3-trimethyl-2,3-dihydro-1H-inden-4-yl]-1H-pyrazole-4-45 carboxamide, (2.024) 1,3-dimethyl-N-[(3S)-1,1,3-trimethyl-2,3-dihydro-1H-inden-4-yl]-1H-pyrazole-4carboxamide, (2.025) 1-methyl-3-(trifluoromethyl)-N-[2'-(trifluoromethyl)biphenyl-2-yl]-1H-pyrazole-

4-carboxamide, (2.026)2-fluoro-6-(trifluoromethyl)-N-(1,1,3-trimethyl-2,3-dihydro-1H-inden-4yl)benzamide, (2.027) 3-(difluoromethyl)-1-methyl-N-(1,1,3-trimethyl-2,3-dihydro-1H-inden-4-yl)-1Hpyrazole-4-carboxamide, (2.028) inpyrfluxam, (2.029) 3-(difluoromethyl)-1-methyl-N-[(3S)-1,1,3trimethyl-2,3-dihydro-1H-inden-4-yl]-1H-pyrazole-4-carboxamide, (2.030) fluindapyr, (2.031) 3-5 (difluoromethyl)-N-[(3R)-7-fluoro-1,1,3-trimethyl-2,3-dihydro-1H-inden-4-yl]-1-methyl-1H-pyrazole-4-carboxamide, (2.032) 3-(difluoromethyl)-N-[(3S)-7-fluoro-1,1,3-trimethyl-2,3-dihydro-1H-inden-4yl]-1-methyl-1H-pyrazole-4-carboxamide, (2.033) 5,8-difluoro-N-[2-(2-fluoro-4-{[4-(trifluoromethyl)pyridin-2-yl]oxy}phenyl)ethyl]quinazolin-4-amine, (2.034)N-(2-cyclopentyl-5-fluorobenzyl)-Ncyclopropyl-3-(difluoromethyl)-5-fluoro-1-methyl-1H-pyrazole-4-carboxamide, (2.035) N-(2-tert-10 butyl-5-methylbenzyl)-N-cyclopropyl-3-(difluoromethyl)-5-fluoro-1-methyl-1H-pyrazole-4carboxamide, (2.036) N-(2-tert-butylbenzyl)-N-cyclopropyl-3-(difluoromethyl)-5-fluoro-1-methyl-1Hpyrazole-4-carboxamide, (2.037) N-(5-chloro-2-ethylbenzyl)-N-cyclopropyl-3-(difluoromethyl)-5fluoro-1-methyl-1H-pyrazole-4-carboxamide, (2.038)isoflucypram, (2.039)N-[(1R,4S)-9-(dichloromethylene)-1,2,3,4-tetrahydro-1,4-methanonaphthalen-5-yl]-3-(difluoromethyl)-1-methyl-15 N-[(1S,4R)-9-(dichloromethylene)-1,2,3,4-tetrahydro-1,4-1H-pyrazole-4-carboxamide, (2.040)methanonaphthalen-5-yl]-3-(difluoromethyl)-1-methyl-1H-pyrazole-4-carboxamide, (2.041) N-[1-(2,4-dichlorophenyl)-1-methoxypropan-2-yl]-3-(difluoromethyl)-1-methyl-1H-pyrazole-4carboxamide, (2.042) N-[2-chloro-6-(trifluoromethyl)benzyl]-N-cyclopropyl-3-(difluoromethyl)-5fluoro-1-methyl-1H-pyrazole-4-carboxamide, (2.043) N-[3-chloro-2-fluoro-6-(trifluoromethyl)benzyl]-20 N-cyclopropyl-3-(difluoromethyl)-5-fluoro-1-methyl-1H-pyrazole-4-carboxamide, (2.044) N-[5-chloro-2-(trifluoromethyl)benzyl]-N-cyclopropyl-3-(difluoromethyl)-5-fluoro-1-methyl-1H-pyrazole-4carboxamide, (2.045)N-cyclopropyl-3-(difluoromethyl)-5-fluoro-1-methyl-N-[5-methyl-2-(trifluoromethyl)benzyl]-1H-pyrazole-4-carboxamide, (2.046) N-cyclopropyl-3-(difluoromethyl)-5fluoro-N-(2-fluoro-6-isopropylbenzyl)-1-methyl-1H-pyrazole-4-carboxamide, (2.047) N-cyclopropyl-3-25 (difluoromethyl)-5-fluoro-N-(2-isopropyl-5-methylbenzyl)-1-methyl-1H-pyrazole-4-carboxamide, (2.048)N-cyclopropyl-3-(difluoromethyl)-5-fluoro-N-(2-isopropylbenzyl)-1-methyl-1H-pyrazole-4carbothioamide, (2.049) N-cyclopropyl-3-(difluoromethyl)-5-fluoro-N-(2-isopropylbenzyl)-1-methyl-N-cyclopropyl-3-(difluoromethyl)-5-fluoro-N-(5-fluoro-2-1H-pyrazole-4-carboxamide, (2.050)isopropylbenzyl)-1-methyl-1H-pyrazole-4-carboxamide, (2.051) N-cyclopropyl-3-(difluoromethyl)-N-30 (2-ethyl-4,5-dimethylbenzyl)-5-fluoro-1-methyl-1H-pyrazole-4-carboxamide, (2.052) N-cyclopropyl-3-(difluoromethyl)-N-(2-ethyl-5-fluorobenzyl)-5-fluoro-1-methyl-1H-pyrazole-4-carboxamide, N-cyclopropyl-3-(difluoromethyl)-N-(2-ethyl-5-methylbenzyl)-5-fluoro-1-methyl-1H-pyrazole-4carboxamide, (2.054) N-cyclopropyl-N-(2-cyclopropyl-5-fluorobenzyl)-3-(difluoromethyl)-5-fluoro-1methyl-1H-pyrazole-4-carboxamide, (2.055) N-cyclopropyl-N-(2-cyclopropyl-5-methylbenzyl)-3-35 (difluoromethyl)-5-fluoro-1-methyl-1H-pyrazole-4-carboxamide, (2.056)N-cyclopropyl-N-(2cyclopropylbenzyl)-3-(difluoromethyl)-5-fluoro-1-methyl-1H-pyrazole-4-carboxamide, pyrapropoyne, (2.058)N-[rac-(1S,2S)-2-(2,4-dichlorophenyl)cyclobutyl]-2-(trifluoromethyl)nicotinamide, (2.059) N-[(15,2S)-2-(2,4-dichlorophenyl)cyclobutyl]-2-(trifluoromethyl)nicotinamide.

3) Inhibitors of the respiratory chain at complex III, for example (3.001) ametoctradin, (3.002) amisulbrom, (3.003) azoxystrobin, (3.004) coumethoxystrobin, (3.005) coumoxystrobin, (3.006) cyazofamid, (3.007) dimoxystrobin, (3.008) enoxastrobin, (3.009) famoxadone, (3.010) fenamidone, (3.011) flufenoxystrobin, (3.012) fluoxastrobin, (3.013) kresoxim-methyl, (3.014) metominostrobin, (3.015) orysastrobin, (3.016) picoxystrobin, (3.017) pyraclostrobin, (3.018) pyrametostrobin, (3.019) pyraoxystrobin, (3.020) trifloxystrobin, (3.021) (2E)-2-{2-[({[(1E)-1-(3-{[(E)-1-fluoro-2-phenylvinyl]oxy}phenyl)ethylidene]amino}oxy)methyl]phenyl}-2-(methoxyimino)-N-methylacetamide, (3.022) (2E,3Z)-5-{[1-(4-chlorophenyl)-1H-pyrazol-3-yl]oxy}-2-(methoxyimino)-N,3-

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dimethylpent-3-enamide, (3.023) (2R)-2-{2-[(2,5-dimethylphenoxy)methyl]phenyl}-2-methoxy-N-methylacetamide, (3.024) (2S)-2-{2-[(2,5-dimethylphenoxy)methyl]phenyl}-2-methoxy-N-methylacetamide, (3.025) fenpicoxamid, (3.026) mandestrobin, (3.027) N-(3-ethyl-3,5,5-trimethylcyclohexyl)-3-formamido-2-hydroxybenzamide, (3.028) (2E,3Z)-5-{[1-(4-chloro-2-fluorophenyl)-1H-pyrazol-3-yl]oxy}-2-(methoxyimino)-N,3-dimethylpent-3-enamide, (3.029) methyl {5-[3-(2,4-dimethylphenyl)-1H-pyrazol-1-yl]-2-methylbenzyl}carbamate, (3.030) metyltetraprole, (3.031) florylpicoxamid.

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- 4) Inhibitors of the mitosis and cell division, for example (4.001) carbendazim, (4.002) diethofencarb, (4.003) ethaboxam, (4.004) fluopicolide, (4.005) pencycuron, (4.006) thiabendazole, (4.007) thiophanate-methyl, (4.008) zoxamide, (4.009) pyridachlometyl, (4.010) 3-chloro-5-(4-chlorophenyl)-4-(2,6-difluorophenyl)-6-methylpyridazine, (4.011)3-chloro-5-(6-chloropyridin-3-yl)-6-methyl-4-(2,4,6-trifluorophenyl)pyridazine, (4.012) 4-(2-bromo-4-fluorophenyl)-N-(2,6-difluorophenyl)-1,3dimethyl-1H-pyrazol-5-amine, (4.013) 4-(2-bromo-4-fluorophenyl)-N-(2-bromo-6-fluorophenyl)-1,3dimethyl-1H-pyrazol-5-amine, (4.014) 4-(2-bromo-4-fluorophenyl)-N-(2-bromophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, (4.015) 4-(2-bromo-4-fluorophenyl)-N-(2-chloro-6-fluorophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, (4.016)4-(2-bromo-4-fluorophenyl)-N-(2-chlorophenyl)-1,3-dimethyl-1Hpyrazol-5-amine, (4.017) 4-(2-bromo-4-fluorophenyl)-N-(2-fluorophenyl)-1,3-dimethyl-1H-pyrazol-5amine, (4.018) 4-(2-chloro-4-fluorophenyl)-N-(2,6-difluorophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, 4-(2-chloro-4-fluorophenyl)-N-(2-chloro-6-fluorophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, (4.020) 4-(2-chloro-4-fluorophenyl)-N-(2-chlorophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, (4.021) 4-(2-chloro-4-fluorophenyl)-N-(2-fluorophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, chlorophenyl)-5-(2,6-difluorophenyl)-3,6-dimethylpyridazine, (4.023) N-(2-bromo-6-fluorophenyl)-4-(2-chloro-4-fluorophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, (4.024) N-(2-bromophenyl)-4-(2-chloro-4-fluorophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, (4.025) N-(4-chloro-2,6-difluorophenyl)-4-(2chloro-4-fluorophenyl)-1,3-dimethyl-1H-pyrazol-5-amine, (4.026) fluopimomide.
 - 5) Compounds capable to have a multisite action, for example (5.001) bordeaux mixture, (5.002) captafol, (5.003) captan, (5.004) chlorothalonil, (5.005) copper hydroxide, (5.006) copper naphthenate, (5.007) copper oxide, (5.008) copper oxychloride, (5.009) copper(2+) sulfate, (5.010) dithianon, (5.011) dodine, (5.012) folpet, (5.013) mancozeb, (5.014) maneb, (5.015) metiram, (5.016) metiram zinc, (5.017) oxine-copper, (5.018) propineb, (5.019) sulfur and sulfur preparations including calcium polysulfide, (5.020) thiram, (5.021) zineb, (5.022) ziram, (5.023) 6-ethyl-5,7-dioxo-6,7-dihydro-5H-pyrrolo[3',4':5,6][1,4]dithiino[2,3-c][1,2]thiazole-3-carbonitrile.
 - 6) Compounds capable to induce a host defence, for example (6.001) acibenzolar-S-methyl, (6.002) isotianil, (6.003) probenazole, (6.004) tiadinil.
- 7) Inhibitors of the amino acid and/or protein biosynthesis, for example (7.001) cyprodinil, (7.002) kasugamycin, (7.003) kasugamycin hydrochloride hydrate, (7.004) oxytetracycline, (7.005) pyrimethanil, (7.006) 3-(5-fluoro-3,3,4,4-tetramethyl-3,4-dihydroisoquinolin-1-yl)quinoline.
 - 8) Inhibitors of the ATP production, for example (8.001) silthiofam.
- 9) Inhibitors of the cell wall synthesis, for example (9.001) benthiavalicarb, (9.002) dimethomorph, (9.003) flumorph, (9.004) iprovalicarb, (9.005) mandipropamid, (9.006) pyrimorph, (9.007) valifenalate, (9.008) (2E)-3-(4-tert-butylphenyl)-3-(2-chloropyridin-4-yl)-1-(morpholin-4-yl)prop-2-en-1-one, (9.009) (2Z)-3-(4-tert-butylphenyl)-3-(2-chloropyridin-4-yl)-1-(morpholin-4-yl)prop-2-en-1-one.

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- 10) Inhibitors of the lipid and membrane synthesis, for example (10.001) propamocarb, (10.002) propamocarb hydrochloride, (10.003) tolclofos-methyl.
- 11) Inhibitors of the melanin biosynthesis, for example (11.001) tricyclazole, (11.002) tolprocarb.
- 12) Inhibitors of the nucleic acid synthesis, for example (12.001) benalaxyl, (12.002) benalaxyl-M (kiralaxyl), (12.003) metalaxyl, (12.004) metalaxyl-M (mefenoxam).
 - 13) Inhibitors of the signal transduction, for example (13.001) fludioxonil, (13.002) iprodione, (13.003) procymidone, (13.004) proquinazid, (13.005) quinoxyfen, (13.006) vinclozolin.
 - 14) Compounds capable to act as an uncoupler, for example (14.001) fluazinam, (14.002) meptyldinocap.
- 15) Further fungicides selected from the group consisting of (15.001) abscisic acid, (15.002) benthiazole, (15.003) bethoxazin, (15.004) capsimycin, (15.005) carvone, (15.006) chinomethionat, (15.007) cufraneb, (15.008) cyflufenamid, (15.009) cymoxanil, (15.010) cyprosulfamide, (15.011) flutianil, (15.012) fosetyl-aluminium, (15.013) fosetyl-calcium, (15.014) fosetyl-sodium, (15.015) methyl isothiocyanate, (15.016) metrafenone, (15.017) mildiomycin, (15.018) natamycin, (15.019) nickel dimethyldithiocarbamate, (15.020) nitrothal-isopropyl, (15.021) oxamocarb, (15.022) oxathiapiprolin, (15.023) oxyfenthiin, (15.024) pentachlorophenol and salts, (15.025) phosphorous acid and its salts, (15.026) propamocarb-fosetylate, (15.027) pyriofenone (chlazafenone), (15.028) tebufloquin, (15.029) tecloftalam, (15.030) tolnifanide, (15.031) 1-(4-{4-[(5R)-5-(2,6-difluorophenyl)-4,5-dihydro-1,2-oxazol-3-yl]-1,3-thiazol-2-yl}piperidin-1-yl)-2-[5-methyl-3-(trifluoromethyl)-1H-
- 6-(prop-2-yn-1-yloxy)phenyl]-4,5-dihydro-1,2-oxazol-3-yl}-1,3-thiazol-2-yl)piperidin-1-yl]ethanone, (15.037) 2-[3,5-bis(difluoromethyl)-1H-pyrazol-1-yl]-1-[4-(4-{5-[2-fluoro-6-(prop-2-yn-1-yloxy)-phenyl]-4,5-dihydro-1,2-oxazol-3-yl}-1,3-thiazol-2-yl)piperidin-1-yl]ethanone, (15.038) 2-[6-(3-fluoro-4-methoxyphenyl)-5-methylpyridin-2-yl]quinazoline, (15.039) 2-{(5R)-3-[2-(1-{[3,5-bis(difluoromethyl)-1H-pyrazol-1-yl]acetyl}piperidin-4-yl)-1,3-thiazol-4-yl]-4,5-dihydro-1,2-oxazol-5-yl}-3-
- 30 chlorophenyl methanesulfonate, (15.040) 2-{(5S)-3-[2-(1-{[3,5-bis(difluoromethyl)-1H-pyrazol-1-yl]acetyl}piperidin-4-yl)-1,3-thiazol-4-yl]-4,5-dihydro-1,2-oxazol-5-yl}-3-chlorophenyl methanesulfonate, (15.041) ipflufenoquin, (15.042) 2-{2-fluoro-6-[(8-fluoro-2-methylquinolin-3-yl)oxy]phenyl}propan-2-ol, (15.043) fluoxapiprolin, (15.044) 2-{3-[2-(1-{[3,5-bis(difluoromethyl)-1H-pyrazol-1-yl]acetyl}piperidin-4-yl)-1,3-thiazol-4-yl]-4,5-dihydro-1,2-oxazol-5-yl}phenyl
- methanesulfonate, (15.045) 2-phenylphenol and salts, (15.046) 3-(4,4,5-trifluoro-3,3-dimethyl-3,4-dihydroisoquinolin-1-yl)quinoline, (15.047) quinofumelin, (15.048) 4-amino-5-fluoropyrimidin-2-ol (tautomeric form: 4-amino-5-fluoropyrimidin-2(1H)-one), (15.049) 4-oxo-4-[(2-phenylethyl)amino]butanoic acid, (15.050) 5-amino-1,3,4-thiadiazole-2-thiol, (15.051) 5-chloro-N'-phenyl-N'-(prop-2-yn-1-yl)thiophene-2-sulfonohydrazide, (15.052) 5-fluoro-2-[(4-fluorobenzyl)oxy]-pyrimidin-4-amine, (15.053) 5-fluoro-2-[(4-methylbenzyl)oxy]pyrimidin-4-amine, (15.054) 9-fluoro-2,2-dimethyl-5-(quinolin-3-yl)-2,3-dihydro-1,4-benzoxazepine, (15.055) but-3-yn-1-yl {6-[({[(Z)-(1-methyl-1H-tetrazol-5-yl)(phenyl)methylene]amino}oxy)methyl]pyridin-2-yl}carbamate, (15.056) ethyl

(2Z)-3-amino-2-cyano-3-phenylacrylate, (15.057) phenazine-1-carboxylic acid, (15.058) propyl 3,4,5-trihydroxybenzoate, (15.059) quinolin-8-ol, (15.060) quinolin-8-ol sulfate (2:1), (15.061) tert-butyl (6-

[({[(1-methyl-1H-tetrazol-5-yl)(phenyl)methylene]amino}oxy)methyl]pyridin-2-yl}carbamate, 5-fluoro-4-imino-3-methyl-1-[(4-methylphenyl)sulfonyl]-3,4-dihydropyrimidin-2(1H)-one, (15.062)(15.064) (N'-[2-chloro-4-(2-fluorophenoxy)-5-methylphenyl]-N-ethyl-N-(15.063)methylimido-formamide), (15.065)(N'-(2-chloro-5-methyl-4-phenoxyphenyl)-N-ethyl-N-5 methylimidoformamide), (15.066)(2-{2-[(7,8-difluoro-2-methylquinolin-3-yl)oxy]-6-(15.067) fluorophenyl}propan-2-ol), (5-bromo-1-(5,6-dimethylpyridin-3-yl)-3,3-dimethyl-3,4dihydroisoquinoline), (15.068)(3-(4,4-difluoro-5,5-dimethyl-4,5-dihydrothieno[2,3-c]pyridin-7-(15.069)yl)quinoline), (1-(4,5-dimethyl-1H-benzimidazol-1-yl)-4,4-difluoro-3,3-dimethyl-3,4-(15.070)dihydroisoguinoline), 8-fluoro-3-(5-fluoro-3,3-dimethyl-3,4-dihydroisoguinolin-1-10 yl)quinolone, (15.071) 8-fluoro-3-(5-fluoro-3,3,4,4-tetramethyl-3,4-dihydroisoquinolin-1-yl)quinolone, (15.072) 3-(4,4-difluoro-3,3-dimethyl-3,4-dihydroisoquinolin-1-yl)-8-fluoroquinoline, (15.073) (Nmethyl-N-phenyl-4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]benzamide), (15.074) methyl {4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl}carbamate, (15.075) (N-{4-[5-(trifluoromethyl)-1,2,4oxadiazol-3-yl]benzyl}cyclopropanecarboxamide), (15.076) N-methyl-4-(5-(trifluoromethyl)-1,2,4-15 oxadiazol-3-yl]benzamide, (15.077)N-[(E)-methoxyimino-methyl]-4-[5-(trifluoromethyl)-1,2,4-(15.078)N-[(Z)-methoxyiminomethyl]-4-[5-(trifluoromethyl)-1,2,4oxadiazol-3-yl]benzamide, oxadiazol-3-yl]benzamide, (15.079)N-[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-(15.080)N-(2-fluorophenyl)-4-[5-(trifluoromethyl)-1,2,4yl]phenyl]cyclopropanecarboxamide, oxadiazol-3-yl]benzamide, (15.081) 2,2-difluoro-N-methyl-2-[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-20 3-yl]phenyl]acetamide, (15.082)N-allyl-N-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3yl)phenyl]methyl]acetamide, (15.083) N-[(E)-N-methoxy-C-methyl-carbonimidoyl]-4-(5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]benzamide, (15.084) N-[(Z)-N-methoxy-C-methyl-carbonimidoyl]-4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]benzamide, (15.085) N-allyl-N-[[4-[5-(trifluoromethyl)-1,2,4oxadiazol-3-yl]phenyl]methyl]propanamide, (15.086) 4,4-dimethyl-1-[[4-[5-(trifluoromethyl)-1,2,4-25 oxadiazol-3-yl]phenyl]methyl]pyrrolidin-2-one, (15.087)N-methyl-4-[5-(trifluoromethyl)-1,2,4oxadiazol-3-yl]benzenecarbothioamide, (15.088) 5-methyl-1-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]pyrrolidin-2-one, (15.089) N-((2,3-difluoro-4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]-3,3,3-trifluoro-propanamide, (15.090) 1-methoxy-1-methyl-3-[[4-[5-(trifluoromethyl}-1,2,4-oxadiazol-3-yl]phenyl]methyl]urea, (15.091) 1,1-diethyl-3-[[4-[5-(trifluoromethyl}-30 1,2,4-oxadiazol-3-yl]phenyl]methyl]urea, (15.092)N-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3yl]phen-yl]methyl]propanamide, (15.093) N-methoxy-N-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3yl]phenyl]-methyl]cyclopropanecarboxamide, (15.094)1-methoxy-3-methyl-1-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]urea, (15.095)N-methoxy-N-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl)cyclopropanecarboxamide, (15.096)35 dimethoxy-N-[[4-[5-(trifluoromethyl]-1,2,4-oxadiazol-3-yl]phenyl]methyl]propanamide, (15.097) Nethyl-2-methyl-N-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl)phenyl]methyl]propanamide, (15.098) 1-methoxy-3-methyl-1-[[4-[5-(trifluoro-methyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]urea, (15.099)1,3-dimethoxy-1-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]urea, (15.100) 3-ethyl-1methoxy-1-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]urea, 40 (trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]-methyl]piperidin-2-one, (15.102) 4,4-dimethyl-2-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]-methyl]isooxazolidin-3-one, (15.103) 5,5-dimethyl-2-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]isoxazolidin-3-one, (15.104) 3,3-dimethyl-1-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]piperidin-2-one, (15.105) 1-[[3-fluoro-4-(5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]-phenyl]methyl]azepan-2-one, (15.106) 4,4-dimethyl-2-45 [[4-(5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]-phenyl]methyl]isoxazolidin-3-one, (15.107)5,5dimethyl-2-[[4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl]methyl]isoxazolidin-3-one, ethyl 1-{4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]benzyl}-1H-pyrazole-4-carboxylate, (15.109) N,N-

dimethyl-1-{4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]benzyl}-1H-1,2,4-triazol-3-amine, (15.110) N-{2,3-difluoro-4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]benzyl}butanamide, (15.111)N-(1methylcyclopropyl)-4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]benzamide, (15.112)N-(2,4difluorophenyl)-4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]benzamide, (15.113)1-(5,6-5 dimethylpyridin-3-yl)-4,4-difluoro-3,3-dimethyl-3,4-dihydroisoquinoline, (15.114)1-(6-(difluoromethyl)-5-methyl-pyridin-3-yl)-4,4-difluoro-3,3-dimethyl-3,4-dihydro-isoquinoline, (15.115) 1-(5-(fluoromethyl)-6-methyl-pyridin-3-yl)-4,4-difluoro-3,3-dimethyl-3,4-dihydroisoquinoline, (15.116)1-(6-(difluoromethyl)-5-methoxy-pyridin-3-yl)-4,4-difluoro-3,3-dimethyl-3,4dihydroisoquinoline, (15.117) 4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl dimethyl-carbamate, 10 (15.118) N-{4-[5-(trifluoromethyl)-1,2,4-oxadiazol-3-yl]phenyl}propanamide, (15.119) 3-[2-(1-{[5methyl-3-(trifluoromethyl)-1H-pyrazol-1-yl]acetyl}piperidin-4-yl)-1,3-thiazol-4-yl]-1,5-dihydro-2,4benzodioxepin-6-yl methanesulfonate, (15.120) 9-fluoro-3-[2-(1-{[5-methyl-3-(trifluoromethyl)-1Hpyrazol-1-yl]acetyl}piperidin-4-yl)-1,3-thiazol-4-yl]-1,5-dihydro-2,4-benzodioxepin-6-yl methanesulfonate, (15.121) 3-[2-(1-{[3,5-bis(difluoromethyl)-1H-pyrazol-1-yl]acetyl}piperidin-4-yl)-15 1,3-thiazol-4-yl]-1,5-dihydro-2,4-benzodioxepin-6-yl methanesulfonate, (15.122) 3-[2-(1-{[3,5bis(difluoromethyl)-1H-pyrazol-1-yl]acetyl}piperidin-4-yl)-1,3-thiazol-4-yl]-9-fluoro-1,5-dihydro-2,4benzodioxepin-6-yl methanesulfonate, (15.123) 1-(6,7-dimethylpyrazolo[1,5-a]pyridin-3-yl)-4,4-8-fluoro-N-(4,4,4-trifluoro-2-methyl-1difluoro-3,3-dimethyl-3,4-dihydroisoquinoline, (15.124)phenylbutan-2-yl)quinoline-3-carboxamide, (15.125) 8-fluoro-N-[(2S)-4,4,4-trifluoro-2-methyl-1-20 phenylbutan-2-yl]quinoline-3-carboxamide, (15.126)N-(2,4-dimethyl-1-phenylpentan-2-yl)-8fluoroquinoline-3-carboxamide and (15.127)N-[(2S)-2,4-dimethyl-1-phenylpentan-2-yl]-8fluoroquinoline-3-carboxamide.

Examples of insecticides (a) according to the invention are:

- (1) Acetylcholinesterase(AChE)-inhibitors, e.g. Carbamates Alanycarb, Aldicarb, Bendiocarb, 25 Benfuracarb, Butocarboxim, Butoxycarboxim, Carbaryl, Carbofuran, Carbosulfan, Ethiofencarb, Fenobucarb, Formetanate, Furathiocarb, Isoprocarb, Methiocarb, Methomyl, Metolcarb, Oxamyl, Pirimicarb, Propoxur, Thiodicarb, Thiofanox, Triazamate, Trimethacarb, XMC andan Xylylcarb, or organophosphates, e.g. Acephat, Azamethiphos, Azinphos-ethyl, Azinphos-methyl, Cadusafos, Chlorethoxyfos, Chlorfenvinphos, Chlormephos, Chlorpyrifos-methyl, Coumaphos, Cyanophos, 30 Demeton-S-methyl, Diazinon, Dichlorvos/DDVP, Dicrotophos, Dimethoat, Dimethylvinphos, Disulfoton, EPN, Ethion, Ethoprophos, Famphur, Fenamiphos, Fenitrothion, Fenthion, Fosthiazat, Heptenophos, Imicyafos, Isofenphos, Isopropyl-O-(methoxyaminothio-phosphoryl)salicylat, Isoxathion, Malathion, Mecarbam, Methamidophos, Methidathion, Mevinphos, Monocrotophos, Naled, Omethoate, Oxydemeton-methyl, Parathion-methyl, Phenthoat, Phorat, Phosalon, Phosmet, 35 Phosphamidon, Phoxim, Pirimiphos-methyl, Profenofos, Propetamphos, Prothiofos, Pyraclofos, Pyridaphenthion, Quinalphos, Sulfotep, Tebupirimfos, Temephos, Terbufos, Tetrachlorvinphos, Thiometon, Triazophos, Triclorfon and and Vamidothion.
 - (2) GABA-gated chloride channel antagonists, preferably Cyclodien-organochlorine selected from the group of Chlordan and Endosulfan, or Phenylpyrazole (Fiprole) selected from Ethiprol and Fipronil.
- 40 (3) Sodium channel modulators / voltage-dependent sodium channel blockers, for example pyrethroids, e.g. Acrinathrin, Allethrin, d-cis-trans Allethrin, d-trans Allethrin, Bifenthrin, Bioallethrin, Bioallethrin, Cycloprothrin, Cyfluthrin, beta-Cyfluthrin, Cyhalothrin, lambda-Cyhalothrin, gamma-Cyhalothrin, Cypermethrin, alpha-Cypermethrin, beta-Cypermethrin, theta-Cypermethrin, zeta-Cypermethrin, Cyphenothrin [(1R)-trans isomers],

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Deltamethrin, Empenthrin [(EZ)-(1R) isomers), Esfenvalerate, Etofenprox, Fenpropathrin, Fenvalerate, Flucythrinate, Flumethrin, tau-Fluvalinate, Halfenprox, Imiprothrin, Kadethrin, Momfluorothrin, Permethrin, Phenothrin [(1R)-trans isomer), Prallethrin, Pyrethrine (pyrethrum), Resmethrin, Silafluofen, Tefluthrin, Tetramethrin [(1R) isomers)], Tralomethrin and Transfluthrin or DDT or Methoxychlor.

- (4) Nicotinic acetylcholine receptor (nAChR) competitive activators, preferably Neonicotinoids selected from Acetamiprid, Clothianidin, Dinotefuran, Imidacloprid, Nitenpyram, Thiacloprid and Thiamethoxam, or Nicotin, or Sulfoximine selected from Sulfoxaflor, or Butenolide selected from Flupyradifurone, or Mesoionics selected from Triflumezopyrim.
- 10 (5) Nicotinic acetylcholine receptor (nAChR) allosteric activators, preferably Spinosynes selected from Spinetoram and Spinosad.
 - (6) Allosteric modulators of the glutamate-dependent chloride channel (GluCl), preferablyAvermectine/Milbemycine selected from Abamectin, Emamectin-benzoate, Lepimectin and Milbemectin.
- 15 (7) Juvenile hormone mimetics, preferably Juvenile hormon-analogs selected from Hydropren, Kinopren and Methopren, or Fenoxycarb or Pyriproxyfen.
 - (8) Various non-specific (multi-site) inhibitors, preferably Alkylhalogenides selected from Methylbromide and other Alkylhalogenides, or Chloropicrin or Sulfurylfluorid or Borax or Tartar emetic or Methylisocyanate generators selected from Diazomet and Metam.
- 20 (9) TRPV channel modulators of chordotonal organs selected from Pymetrozin and Pyrifluquinazon.
 - (10) Mite growth inhibitors selected from Clofentezin, Hexythiazox, Diflovidazin and Etoxazol.
 - (11) Microbial disruptors of the insect intestinal membrane selected from Bacillus thuringiensis Subspezies israelensis, Bacillus sphaericus, Bacillus thuringiensis Subspezies aizawai, Bacillus thuringiensis Subspezies kurstaki, Bacillus thuringiensis subspecies tenebrionis and B.t.-plant proteins selected from Cry1Ab, Cry1Ac, Cry1Fa, Cry1A.105, Cry2Ab, VIP3A, mCry3A, Cry3Ab, Cry3Bb and Cry34Ab1/35Ab1.
 - (12) Mitochondrial ATP synthase inhibitors, preferably ATP-disruptors selected from Diafenthiuron, or Organo-tin-compoiunds selected from Azocyclotin, Cyhexatin and Fenbutatin-oxid, or Propargit or Tetradifon.
- 30 (13) Decoupler of oxidative phosphorylation by disturbance of the proton gradient selected from Chlorfenapyr, DNOC and Sulfluramid.
 - (14) Nicotinic acetylcholine receptor channel blocker selected from Bensultap, Cartap-hydrochlorid, Thiocyclam and Thiosultap-Sodium.
- (15) Inhibitors of chitin biosynthesis, Typ 0, selected from Bistrifluron, Chlorfluazuron, Diflubenzuron,
 Flucycloxuron, Flufenoxuron, Hexaflumuron, Lufenuron, Novaluron, Noviflumuron, Teflubenzuron and Triflumuron.
 - (16) Inhibitors of chitin biosynthesis, Typ 1 selected from Buprofezin.
 - (17) Molting disruptor (especially dipteras, i.e. two-winged insects) selected from Cyromazin.

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- (18) Ecdyson receptor agonists selected from Chromafenozid, Halofenozid, Methoxyfenozid and Tebufenozid.
- (19) Octopamin-receptor-agonists selected from Amitraz.

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- (20) Mitochondrial complex III electron transport inhibitors selected from Hydramethylnon, Acequinocyl and Fluacrypyrim.
 - (21) Mitochondrial complex I electron transport inhibitors, preferably so-called METI-acaricides selected from Fenazaquin, Fenpyroximat, Pyrimidifen, Pyridaben, Tebufenpyrad and Tolfenpyrad, or Rotenon (Derris).
 - (22) Blocker of the voltage-dependent sodium channel selected from Indoxacarb and Metaflumizone.
- 10 (23) Inhibitors of acetyl-CoA carboxylase, preferably tetronic and tetramic acid derivatives selected from Spirodiclofen, Spiromesifen, Spirotetramat and Spidoxamate (IUPAC Name: 11-(4-chloro-2,6-xylyl)-12-hydroxy-1,4-dioxa-9-azadispiro[4.2.4.2]tetradec-11-en-10-one).
 - (24) Mitochondrial complex IV electron transport inhibitors, preferably Phosphines selected from Aluminiumphosphid, Calciumphosphid, Phosphin and Zinkphosphid, or Cyanides selected from Calciumcyanid, Potassiumcyanid and Sodiumcyanid.
 - (25) Mitochondrial complex II electron transport inhibitors, preferablybeta-Ketonitrilderivate selected from Cyenopyrafen and Cyflumetofen, or Carboxanilide selected from Pyflubumid.
 - (28) Ryanodinreceptor-modulators, preferably Diamide selected from Chlorantraniliprol, Cyantraniliprol and Flubendiamid.
- 20 (29) Modulators of chordotonal organs (with undefined target structure) selected from Flonicamid.
 - (30) other active ingredients selected from Acynonapyr, Afidopyropen, Afoxolaner, Azadirachtin, Benclothiaz, Benzoximat, Benzpyrimoxan, Bifenazat, Broflanilid, Bromopropylat, Chinomethionat, Chloroprallethrin, Cryolit, Cyclaniliprol, Cycloxaprid, Cyhalodiamid, Dicloromezotiaz, Dicofol, Dimpropyridaz, epsilon-Metofluthrin, epsilon-Momfluthrin, Flometoquin, Fluazaindolizin, Fluensulfon, Flufenerim, Flufenoxystrobin, Flufiprol, Fluhexafon, Fluopyram, Flupyrimin, Fluralaner, Fluxametamid, Fufenozid, Guadipyr, Heptafluthrin, Imidaclothiz, Iprodione, Isocycloseram, kappa-Bifenthrin, kappa-Tefluthrin, Lotilaner, Meperfluthrin, Oxazosulfyl, Paichongding, Pyridalyl, Pyrifluquinazon, Pyriminostrobin, Spirobudiclofen, Spiropidion, Tetramethylfluthrin, Tetraniliprol, Tetrachlorantraniliprol, Tigolaner, Tioxazafen, Thiofluoximat and Iodmethan; products from Bacillus firmus (I-1582, BioNeem, Votivo), as well as following compounds: 1-{2-Fluor-4-methyl-5-[(2,2,2trifluorethyl)sulfinyl]phenyl}-3-(trifluormethyl)-1H-1,2,4-triazol-5-amin (known from WO2006/043635) (CAS 885026-50-6), {1'-[(2E)-3-(4-Chlorphenyl)prop-2-en-1-yl]-5-fluorspiro[indol-3,4'-piperidin]-1(2H)-yl}(2-chlorpyridin-4-yl)methanon (known from WO2003/106457) (CAS 637360-23-7), 2-Chlor-N-[2-{1-[(2E)-3-(4-chlorphenyl)prop-2-en-1-yl]piperidin-4-yl}-4-
- 35 (trifluormethyl)phenyl]isonicotinamid (known from WO2006/003494) (CAS 872999-66-1), 3-(4-Chlor-2,6-dimethylphenyl)-4-hydroxy-8-methoxy-1,8-diazaspiro[4.5]dec-3-en-2-on (known from WO 2010052161) (CAS 1225292-17-0), 3-(4-Chlor-2, 6-dimethylphenyl)-8-methoxy-2-oxo-1,8-diazaspiro[4.5]dec-3-en-4-yl-ethylcarbonat (known from EP 2647626) (CAS-1440516-42-6), 4-(But-2-in-1-yloxy)-6-(3,5-dimethylpiperidin-1-yl)-5-fluorpyrimidin (known from WO2004/099160) (CAS 792914-58-0), PF1364 (known from JP2010/018586) (CAS-Reg.No. 1204776-60-2), (3E)-3-[1-[(6-Chlor-3-pyridyl)methyl]-2-pyridyliden]-1,1,1-trifluorpropan-2-on (known from WO2013/144213) (CAS

1461743-15-6), N-[3-(Benzylcarbamoyl)-4-chlorphenyl]-1-methyl-3-(pentafluorethyl)-4-(trifluormethyl)-1H-pyrazol-5-carboxamid (known from WO2010/051926) (CAS 1226889-14-0), 5-Brom-4-chlor-N-[4-chlor-2-methyl-6-(methylcarbamoyl)phenyl]-2-(3-chlor-2-pyridyl)pyrazol-3carboxamid (known from CN103232431) (CAS 1449220-44-3), 4-[5-(3,5-Dichlorphenyl)-4,5-dihydro-5-5 (trifluormethyl)-3-isoxazolyl]-2-methyl-N-(cis-1-oxido-3-thietanyl)benzamid, 4-[5-(3,5-Dichlorphenyl)-4,5-dihydro-5-(trifluormethyl)-3-isoxazolyl]-2-methyl-N-(trans-1-oxido-3thietanyl)benzamid and 4-[(5S)-5-(3,5-Dichlorphenyl)-4,5-dihydro-5-(trifluormethyl)-3-isoxazolyl]-2methyl-N-(cis-1-oxido-3-thietanyl)benzamid (known from WO 2013/050317 A1) (CAS 1332628-83-7), N-[3-Chlor-1-(3-pyridinyl)-1H-pyrazol-4-yl]-N-ethyl-3-[(3,3,3-trifluorpropyl)sulfinyl]propanamid, (+)-10 N-[3-Chlor-1-(3-pyridinyl)-1H-pyrazol-4-yl]-N-ethyl-3-[(3,3,3-trifluorpropyl)sulfinyl]propanamid (-)-N-[3-Chlor-1-(3-pyridinyl)-1H-pyrazol-4-yl]-N-ethyl-3-[(3,3,3-trifluorpropyl)sulfinyl]propanamid (known from WO 2013/162715 A2, WO 2013/162716 A2, US 2014/0213448 A1) (CAS 1477923-37-7), 5-[[(2E)-3-Chlor-2-propen-1-yl]amino]-1-[2,6-dichlor-4-(trifluormethyl)phenyl]-4-[(trifluormethyl)sulfinyl]-1H-pyrazol-3-carbonitrile (known from CN 101337937 A) (CAS 1105672-77-15 3-Brom-N-[4-chlor-2-methyl-6-[(methylamino)thioxomethyl]phenyl]-1-(3-chlor-2-pyridinyl)-1Hpyrazol-5-carboxamid, (Liudaibenjiaxuanan, known from CN 103109816 A) (CAS 1232543-85-9); N-[4-Chlor-2-[[(1,1-dimethylethyl)amino]carbonyl]-6-methylphenyl]-1-(3-chlor-2-pyridinyl)-3-(fluormethoxy)-1H-pyrazol-5-carboxamid (known from WO 2012/034403 A1) (CAS 1268277-22-0), N-[2-(5-Amino-1,3,4-thiadiazol-2-yl)-4-chlor-6-methylphenyl]-3-brom-1-(3-chlor-2-pyridinyl)-1H-20 pyrazol-5-carboxamid (known from WO 2011/085575 A1) (CAS 1233882-22-8), 4-[3-[2,6-Dichlor-4-[(3,3-dichlor-2-propen-1-yl)oxy]phenoxy]propoxy]-2-methoxy-6-(trifluormethyl)pyrimidin (known from CN 101337940 A) (CAS 1108184-52-6); (2E)- and 2(Z)-2-[2-(4-Cyanophenyl)-1-[3-(trifluormethyl)phenyl]ethyliden]-N-[4-(difluormethoxy)phenyl]hydrazincarboxamid (known from CN 101715774 A) (CAS 1232543-85-9); Cyclopropancarbonsäure-3-(2,2-dichlorethenyl)-2,2-dimethyl-4-25 (1H-benzimidazol-2-yl)phenylester (known from CN 103524422 A) (CAS 1542271-46-4); (4aS)-7-Chlor-2,5-dihydro-2-[[(methoxycarbonyl)[4-[(trifluormethyl)thio]phenyl]amino]carbonyl]indeno[1,2e][1,3,4]oxadiazin-4a(3H)-carbonsäuremethylester (known from CN 102391261 A) (CAS 1370358-69-2); 6-Desoxy-3-O-ethyl-2,4-di-O-methyl-1-[N-[4-[1-[4-(1,1,2,2,2-pentafluorethoxy)phenyl]-1H-1,2,4triazol-3-yl]phenyl]carbamat]-α-L-mannopyranose (known from US 2014/0275503 A1) (CAS 1181213-30 8-(2-Cyclopropylmethoxy-4-trifluormethylphenoxy)-3-(6-trifluormethylpyridazin-3-yl)-3-14-8); azabicyclo[3.2.1]octan (CAS 1253850-56-4), (8-anti)-8-(2-Cyclopropylmethoxy-4trifluormethylphenoxy)-3-(6-trifluormethylpyridazin-3-yl)-3-azabicyclo[3.2.1]octan (CAS 933798-27-(8-syn)-8-(2-Cyclopropylmethoxy-4-trifluormethylphenoxy)-3-(6-trifluormethylpyridazin-3-yl)-3azabicyclo[3.2.1]octan (known from WO 2007040280 A1, WO 2007040282 A1) (CAS 934001-66-8), N-35 [3-Chlor-1-(3-pyridinyl)-1H-pyrazol-4-yl]-N-ethyl-3-[(3,3,3-trifluorpropyl)thio]-propanamid from WO 2015/058021 A1, WO 2015/058028 A1) (CAS 1477919-27-9) and N-[4-(Aminothioxomethyl) -2-methyl-6-[(methylamino)carbonyl]phenyl]-3-bromo-1-(3-chloro-2-pyridinyl)carboxamid (known from CN 103265527 A) (CAS 1452877-50-7), 5-(1,3-Dioxan-2-yl)-4-[[4-(trifluormethyl)phenyl]methoxy]-pyrimidin (known from WO 2013/115391 A1) (CAS 1449021-97-9), 40 3-(4-Chlor-2,6-dimethylphenyl)-8-methoxy-1-methyl-1,8-diazaspiro[4.5]decane-2,4-dion from WO 2014/187846 A1) (CAS 1638765-58-8), 3-(4-Chlor-2,6-dimethylphenyl)-8-methoxy-1methyl-2-oxo-1,8-diazaspiro[4.5]dec-3-en-4-yl-carbonsäureethylester (known WO 2010/066780 A1, WO 2011151146 A1) (CAS 1229023-00-0), 4-[(5S)-5-(3,5-Dichlor-4-fluorophenyl)-4, 5-dihydro-5-(trifluoromethyl)-3-isoxazolyl]-N-[(4R)-2-ethyl-3-oxo-4-isoxazolidinyl]-2-methyl-45 benzamid (known from WO 2011/067272, WO2013/050302) (CAS 1309959-62-3).

Examples of herbicides a) according to the invention are:

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Acetochlor, acifluorfen, acifluorfen-sodium, aclonifen, alachlor, allidochlor, alloxydim, alloxydimsodium, ametryn, amicarbazone, amidochlor, amidosulfuron, 4-amino-3-chloro-5-fluoro-6-(7-fluoro-1H-indol-6-yl)pyridine-2-carboxylic acid, aminocyclopyrachlor, aminocyclopyrachlor-potassium, aminocyclopyrachlor-methyl, aminopyralid, amitrole, ammoniumsulfamate, anilofos, asulam, atrazine, azafenidin, azimsulfuron, beflubutamid, benazolin, benazolin-ethyl, benfluralin, benfuresate, bensulfuron, bensulfuron-methyl, bensulide, bentazone, benzobicyclon, benzofenap, bicyclopyron, bifenox, bilanafos, bilanafos-sodium, bispyribac, bispyribac-sodium, bixlozone, bromacil, bromobutide, bromofenoxim, bromoxynil, bromoxynil-butyrate, -potassium, -heptanoate, and octanoate, busoxinone, butachlor, butafenacil, butamifos, butenachlor, butralin, butroxydim, butylate, cafenstrole, carbetamide, carfentrazone, carfentrazone-ethyl, chloramben, chlorbromuron, 1-{2chloro-3-[(3-cyclopropyl-5-hydroxy-1-methyl-1H-pyrazol-4-yl)carbonyl]-6-(trifluormethyl)phenyl}piperidin-2-on, 4-{2-chloro-3-[(3,5-dimethyl-1H-pyrazol-1-yl)methyl]-4-(methylsulfonyl)benzoyl}-1,3-dimethyl-1H-pyrazol-5-yl-1,3-dimethyl-1H-pyrazol-4-carboxylat, chlorfenac, chlorfenac-sodium, chlorfenprop, chlorflurenol, chlorflurenol-methyl, chloridazon, chlorimuron, chlorimuron-ethyl, 2-[2-chloro-4-(methylsulfonyl)-3-(morpholin-4-ylmethyl)benzoyl]-3hydroxycyclohex-2-en-1-on, 4-{2-chloro-4-(methylsulfonyl)-3-[(2,2,2-

trifluorethoxy)methyl]benzoyl}-1-ethyl-1H-pyrazol-5-yl-1,3-dimethyl-1H-pyrazol-4-carboxylat, chlorophthalim, chlorotoluron, chlorthal-dimethyl, 3-[5-chloro-4-(trifluormethyl)pyridine-2-yl]-4hydroxy-1-methylimidazolidine-2-on, chlorsulfuron, cinidon, cinidon-ethyl, cinmethylin, cinosulfuron, clacyfos, clethodim, clodinafop, clodinafop-propargyl, clomazone, clomeprop, clopyralid, cloransulam, cloransulam-methyl, cumyluron, cyanamide, cyanazine, cycloate, cyclopyranil, cyclopyrimorate, cyclosulfamuron, cycloxydim, cyhalofop, cyhalofop-butyl, cyprazine, 2,4-D, 2,4-D-butotyl, -butyl, dimethylammonium, -diolamin, -ethyl, -2-ethylhexyl, -isobutyl, -isooctyl, -isopropylammonium, potassium, -triisopropanolammonium, and -trolamine, 2,4-DB, 2,4-DB-butyl, -dimethylammonium, isooctyl, -potassium, and -sodium, daimuron (dymron), dalapon, dazomet, n-decanol, desmedipham, detosyl-pyrazolate (DTP), dicamba, dichlobenil, dichlorprop, dichlorprop-P, diclofop, diclofop-methyl, diclofop-P-methyl, diclosulam, difenzoquat, diflufenican, diflufenzopyr, diflufenzopyr-sodium, dimefuron, dimepiperate, dimethachlor, dimethametryn, dimethenamid, dimethenamid-P, 3-(2,6dimethylphenyl)-6-[(2-hydroxy-6-oxocyclohex-1-en-1-yl)carbonyl]-1-methylchinazolin-2,4(1H,3H)dion, 1,3-dimethyl-4-[2-(methylsulfonyl)-4-(trifluormethyl)benzoyl]-1H-pyrazol-5-yl-1,3-dimethyl-1Hpyrazol-4-carboxylat, dimetrasulfuron, dinitramine, dinoterb, diphenamid, diquat, diquat-dibromid, dithiopyr, diuron, DMPA, DNOC, endothal, EPTC, esprocarb, ethalfluralin, ethametsulfuron, ethametsulfuron-methyl, ethiozin, ethofumesate, ethoxyfen, ethoxyfen-ethyl, ethoxysulfuron, etobenzanid, ethyl-[(3-{2-chloro-4-fluoro-5-[3-methyl-2,6-dioxo-4-(trifluormethyl)-3,6dihydropyrimidin-1(2H)-yl]phenoxy}pyridin-2-yl)oxy]acetat, F-9960, F-5231, i.e. N-{2-chloro-4-fluoro-5-[4-(3-fluoropropyl)-5-oxo-4,5-dihydro-1H-tetrazol-1-yl]phenyl}ethanesulfonamide, F-7967, i. e. 3-[7-chloro-5-fluoro-2-(trifluoromethyl)-1H-benzimidazol-4-yl]-1-methyl-6-(trifluoromethyl)pyrimidine-2,4(1H,3H)-dione, fenoxaprop, fenoxaprop-P, fenoxaprop-ethyl, fenoxaprop-P-ethyl, fenoxasulfone, fenquinotrione, fentrazamide, flamprop, flamprop-M-isopropyl, flamprop-M-methyl, flazasulfuron, florasulam, fluazifop, fluazifop-P, fluazifop-butyl, fluazifop-P-butyl, flucarbazone, flucarbazonesodium, flucetosulfuron, fluchloralin, flufenacet, flufenpyr, flufenpyr-ethyl, flumetsulam, flumiclorac, flumiclorac-pentyl, flumioxazin, fluometuron, flurenol, flurenol-butyl, -dimethylammonium and methyl, fluoroglycofen, fluoroglycofen-ethyl, flupropanate, flupyrsulfuron, flupyrsulfuron-methyl-

sodium, fluridone, fluro-chloridone, fluroxypyr, fluroxypyr-meptyl, flurtamone, fluthiacet, fluthiacet-

methyl, fomesafen, fomesafen-sodium, foramsulfuron, fosamine, glufosinate, glufosinate-ammonium, glufosinate-P-sodium, glufosinate-P-ammonium, glufosinate-P-sodium, glyphosate, glyphosate-

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ammonium, -isopropylammonium, -diammonium, -dimethylammonium, -potassium, -sodium, and -trimesium, H-9201, i.e. O-(2,4-dimethyl-6-nitrophenyl) O-ethyl isopropylphosphoramidothioate, halauxifen, halauxifen-methyl, halosafen, halosulfuron, halosulfuron-methyl, haloxyfop, haloxyfop-P, haloxyfop-ethoxyethyl, haloxyfop-P-ethoxyethyl, haloxyfop-methyl, haloxyfop-P-methyl, hexazinone, HW-02, i.e. 1-(dimethoxyphosphoryl) ethyl-(2,4-dichlorophenoxy)acetate, 4-hydroxy-1-methoxy-5-methyl-3-[4-(trifluormethyl)pyridine-2-yl]imidazolidine-2-on, 4-hydroxy-1-methyl-3-[4-

(trifluormethyl)pyridine-2-yl]imidazolidine-2-on, (5-hydroxy-1-methyl-1H-pyrazol-4-yl)(3,3,4trimethyl-1,1-dioxido-2,3-dihydro-1-benzothiophen-5-yl)methanon, 6-[(2-hydroxy-6-oxocyclohex-1en-1-yl)carbonyl]-1,5-dimethyl-3-(2-methylphenyl)chinazolin-2,4(1H,3H)-dion, imazamethabenz, imazamethabenz-methyl, imazamox, imazamox-ammonium, imazapic, imazapic-ammonium, imazapyr-isopropylammonium, imazaquin, imazaquin-ammonium, imazethapyr-immonium, imazosulfuron, indanofan, indaziflam, iodosulfuron, iodosulfuron-methylsodium, ioxynil, ioxynil-octanoate, -potassium and -sodium, ipfencarbazone, isoproturon, isouron, isoxaben, isoxaflutole, karbutilate, KUH-043, i.e. 3-({[5-(difluoromethyl)-1-methyl-3-(trifluoromethyl)-1H-pyrazol-4-yl]methyl}sulfonyl)-5,5-dimethyl-4,5-dihydro-1,2-oxazole, keto-spiradox, lenacil, linuron, MCPA, MCPA-butotyl, -dimethylammonium, -2-ethylhexyl, -isopropylammonium, potassium, and -sodium, MCPB, MCPB-methyl, -ethy,l and -sodium, mecoprop, mecoprop-sodium, and -butotyl, mecoprop-P, mecoprop-P-butotyl, -dimethylammonium, -2-ethylhexyl, and -potassium, mefenacet, mefluidide, mesosulfuron, mesosulfuron-methyl, mesotrione, methabenzthiazuron, metam, metamifop, metamitron, metazachlor, metazosulfuron, methabenzthiazuron, methiopyrsulfuron, methiozolin, 2-({2-[(2-methoxyethoxy)methyl]-6-(trifluormethyl)pyridin-3yl}carbonyl)cyclohexan-1,3-dion, methyl isothiocyanate, 1-methyl-4-[(3,3,4-trimethyl-1,1-dioxido-2,3dihydro-1-benzothiophen-5-yl)carbonyl]-1H-pyrazol-5-ylpropan-1-sulfonat, metolachlor, S-metolachlor, metosulam, metoxuron, metribuzin, metsulfuron, metsulfuron-methyl, molinat, monolinuron, monosulfuron, monosulfuron-ester, MT-5950, i.e. N-(3-chloro-4isopropylphenyl)-2-methylpentan amide, NGGC-011, napropamide, NC-310, i.e. [5-(benzyloxy)-1methyl-1H-pyrazol-4-yl](2,4-dichlorophenyl)-methanone, neburon, nicosulfuron, nonanoic acid (pelargonic acid), norflurazon, oleic acid (fatty acids), orbencarb, orthosulfamuron, oryzalin, oxadiargyl, oxadiazon, oxasulfuron, oxaziclomefon, oxyfluorfen, paraquat, paraquat dichloride, pebulate, pendimethalin, penoxsulam, pentachlorphenol, pentoxazone, pethoxamid, petroleum oils, phenmedipham, picloram, picolinafen, pinoxaden, piperophos, pretilachlor, primisulfuron, primisulfuron-methyl, prodiamine, profoxydim, prometon, prometryn, propachlor, propanil, propaquizafop, propazine, propham, propisochlor, propoxy-carbazone, propoxycarbazone-sodium, propyrisulfuron, propyzamide, prosulfocarb, prosulfuron, pyraclonil, pyraflufen, pyraflufen-ethyl, pyrasulfotole, pyrazolynate (pyrazolate), pyrazosulfuron, pyrazosulfuron-ethyl, pyrazoxyfen, pyribambenz, pyribambenz-isopropyl, pyribambenz-propyl, pyribenzoxim, pyributicarb, pyridafol, pyridate, pyriftalid, pyriminobac, pyriminobac-methyl, pyrimi-sulfan, pyrithiobac, pyrithiobac-sodium, pyroxasulfone, pyroxsulam, quinclorac, quinmerac, quino-clamine, quizalofop, quizalofop-ethyl, quizalofop-P, quizalofop-P-ethyl, quizalofop-P-tefuryl, QYM-201, QYR-301, rimsulfuron, saflufenacil, sethoxydim, siduron, simazine, simetryn, SL-261, sulcotrion, sulfentrazone, sulfometuron, sulfometuron-methyl, sulfosulfuron, SYN-523, SYP-249, i.e. 1-ethoxy-3-methyl-1-oxobut-3-en-2-yl 5-[2-chloro-4-(trifluoromethyl)phenoxy]-2-nitrobenzoate, SYP-300, i.e. 1-[7-fluoro-3-oxo-4-(prop-2-yn-1-yl)-3,4-dihydro-2H-1,4-benzoxazin-6-yl]-3-propyl-2- thioxoimidazolidine-4,5-dione, 2,3,6-TBA, TCA (trichloroacetic acid), TCA-sodium, tebuthiuron, tefuryltrione, tembotrione, tepraloxydim, terbacil, terbumeton, terbuthylazin, terbutryn, tetflupyrolimet, thenylchlor, thiazopyr, thiencarbazone, thiencarbazone-methyl, thifensulfuron, thifensulfuron-methyl, thiobencarb,

tiafenacil, tolpyralate, topramezone, tralkoxydim, triafamone, tri-allate, triasulfuron, triaziflam, tribenuron, tribenuron-methyl, triclopyr, trietazine, trifloxysulfuron, trifloxysulfuron-sodium, trifludimoxazin, trifluralin, triflusulfuron, triflusulfuron-methyl, tritosulfuron, urea sulfate, vernolate, ZJ-0862, i.e. 3,4-dichloro-N-{2-[(4,6-dimethoxypyrimidin-2-yl)oxy]benzyl}aniline.

- The at least one active ingredient is preferably selected from the group comprising fungicides selected from the group comprising classes as described here above (1) Inhibitors of the respiratory chain at complex, in particular azoles, (2) Inhibitors of the respiratory chain at complex I or II, (3) Inhibitors of the respiratory chain at complex, (4) Inhibitors of the mitosis and cell division, (6) Compounds capable to induce a host defence, (10) Inhibitors of the lipid and membrane synthesis, and (15).
- Further preferred, the at least one active ingredient a) as fungicide is selected from the group comprising fluopicolide, fluopyram, fluoxapiprolin, inpyrfluxam, isoflucypram.

The at least one insecticide is preferably selected from the group comprising insecticides selected from the group comprising classes as described here above (2 GABA-gated chloride channel antagonists, (3) Sodium channel modulators / voltage-dependent sodium channel blockers (4) (4) Nicotinic acetylcholine receptor (nAChR) competitive activators, (23) Inhibitors of acetyl-CoA carboxylase, (28) Ryanodinreceptor-modulators, (30) other active ingredients.

Also further preferred, the at least one active ingredient a) as insecticide is selected from the group comprising clothianidin, beta-cyfluthrin, deltamethrin, ethiprole, fipronil, flubendiamide, fluopyram, imidacloprid, spidoxamate, spiromesifen, spirotetramat, tetraniliprole, thiacloprid.

Lastly further preferred, the at least one active ingredient a) as herbicide is selected from the group comprising tembotrione, triafamone, and isoxadifen-ethyl.

Even more preferred, the at least one active ingredient is selected from the group comprising fluopicolide, fluopyram, fluoxapiprolin, inpyrfluxam, isoflucypram, clothianidin, beta-cyfluthrin, deltamethrin, ethiprole, fipronil, flubendiamide, imidacloprid, spidoxamate, spiromesifen, spirotetramat, tetraniliprole, thiacloprid, tembotrione, triafamone, and isoxadifen-ethyl.

All named active ingredients as described here above can be present in the form of the free compound or, if their functional groups enable this, an agrochemically active salt thereof.

Furthermore, mesomeric forms as well as stereoisomeres or enantiomeres, where applicable, shall be enclosed, as these modifications are well known to the skilled artisan, as well as polymorphic modifications.

If not otherwise specified, in the present invention solid, agrochemical active compounds a) are to be understood as meaning all substances customary for plant treatment, whose melting point is above 20°C.

35 **Spreading agents (b)**:

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Suitable spreading agents are selected from the group comprising mono-and diesters of sulfosuccinate metal salts with branched or linear alcohols comprising 1-10 carbon atoms, in particular alkali metal salts, more particular sodium salts, and most particular sodium dioctylsulfosuccinate.

Other suitable spreading agents are ethoxylated diacetylene-diols with 1 to 6 EO, e.g. Surfynol® 420 and 440.

Other suitable spreading agents are alcohol ethoxylates, e.g. Break-Thru® Vibrant,

Preferably the spreading agent is selected from the group comprising sodium dioctylsulfosuccinate and ethoxylated diacetylene-diols with 1 to 6 EO.

Other formulants (c) are

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c1 Suitable non-ionic surfactants or dispersing aids c1) are all substances of this type which can customarily be employed in agrochemical agents. Preferably, polyethylene oxide-polypropylene oxide block copolymers, preferably having a molecular weight of more than 6,000 g/mol or a polyethylene oxide content of more than 45%, more preferably having a molecular weight of more than 6,000 g/mol and a polyethylene oxide content of more than 45%, polyethylene glycol ethers of branched or linear alcohols, reaction products of fatty acids or fatty acid alcohols with ethylene oxide and/or propylene oxide, furthermore polyvinyl alcohol, polyoxyalkylenamine derivatives, polyvinylpyrrolidone, copolymers of polyvinyl alcohol and polyvinylpyrrolidone, and copolymers of (meth)acrylic acid and (meth)acrylic acid esters, furthermore branched or linear alkyl ethoxylates and alkylaryl ethoxylates, where polyethylene oxide-sorbitan fatty acid esters may be mentioned by way of example. Out of the examples mentioned above selected classes can be optionally phosphated, sulphonated or sulphated and neutralized with bases.

Possible anionic surfactants c1) are all substances of this type which can customarily be employed in agrochemical agents. Alkali metal, alkaline earth metal and ammonium salts of alkylsulphonic or alkylphospohric acids as well as alkylarylsulphonic or alkylarylphosphoric acids are preferred. A further preferred group of anionic surfactants or dispersing aids are alkali metal, alkaline earth metal and ammonium salts of polystyrenesulphonic acids, salts of polyvinylsulphonic acids, salts of alkylnaphthalene sulphonic acids, salts of naphthalene-sulphonic acid-formaldehyde condensation products, salts of condensation products of naphthalenesulphonic acid, phenolsulphonic acid and formaldehyde, and salts of lignosulphonic acid.

c2 A rheological modifier is an additive that when added to the recipe at a concentration that reduces the gravitational separation of the dispersed active ingredient during storage results in a substantial increase in the viscosity at low shear rates. Low shear rates are defined as 0.1 s⁻¹ and below and a substantial increase as greater than x2 for the purpose of this invention. The viscosity can be measured by a rotational shear rheometer.

Suitable rheological modifiers c4) by way of example are:

Polysaccharides including xanthan gum, guar gum and hydroxyethyl cellulose. Examples are Kelzan*, Rhodopol* G and 23, Satiaxane* CX911 and Natrosol* 250 range.

- Clays including montmorillonite, bentonite, sepeolite, attapulgite, laponite, hectorite. Examples are Veegum® R, Van Gel® B, Bentone® CT, HC, EW, Pangel® M100, M200, M300, S, M, W, Attagel® 50, Laponite® RD,
- Fumed and precipitated silica, examples are Aerosil® 200, Siponat® 22.
- 5 Preferred are xanthan gum, montmorillonite clays, bentonite clays and fumed silica.
 - **c3** Suitable antifoam substances c3) are all substances which can customarily be employed in agrochemical agents for this purpose. Silicone oils, silicone oil preparations are preferred. Examples are Silcolapse® 426 and 432 from Bluestar Silicones, Silfoam® SRE and SC132 from Wacker, SAF-184® fron Silchem, Foam-Clear ArraPro-S® from Basildon Chemical Company Ltd, SAG® 1572 and SAG® 30 from Momentive [Dimethyl siloxanes and silicones, CAS No. 63148-62-9]. Preferred is SAG® 1572.
 - **c4** Suitable antifreeze substances are all substances which can customarily be employed in agrochemical agents for this purpose. Suitable examples are propylene glycol, ethylene glycol, urea and glycerine.
- c5 Suitable other formulants c5) are selected from biocides, antifreeze, colourants, pH adjusters,
 buffers, stabilisers, antioxidants, inert filling materials, humectants, crystal growth inhibitors,
 micronutirients by way of example are:

Possible preservatives are all substances which can customarily be employed in agrochemical agents for this purpose. Suitable examples for preservatives are preparations containing 5-chloro-2-methyl-4-isothiazolin-3-one [CAS-No. 26172-55-4], 2-methyl-4-isothiazolin-3-one [CAS-No. 2682-20-4] or 1.2-benzisothiazol-3(2H)-one [CAS-No. 2634-33-5]. Examples which may be mentioned are Preventol* D7 (Lanxess), Kathon* CG/ICP (Dow), Acticide* SPX (Thor GmbH) and Proxel* GXL (Arch Chemicals).

Possible colourants are all substances which can customarily be employed in agrochemical agents for this purpose. Titanium dioxide, carbon black, zinc oxide, blue pigments, Brilliant Blue FCF, red pigments and Permanent Red FGR may be mentioned by way of example.

Possible pH adjusters and buffers are all substances which can customarily be employed in agrochemical agents for this purpose. Citric acid, sulfuric acid, hydrochloric acid, sodium hydroxide, sodium hydrogen phosphate (Na₂HPO₄), sodium dihydrogen phosphate (NaH₂PO₄), potassium dihydrogen phosphate (K₂HPO₄), may be mentioned by way of example.

Suitable stabilisers and antioxidants are all substances which can customarily be employed in agrochemical agents for this purpose. Butylhydroxytoluene [3.5-Di-tert-butyl-4-hydroxytoluol, CAS-No. 128-37-0] is preferred.

Carriers d)

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35 Carriers (d) are those which can customarily be used for this purpose in agrochemical formulations.

<u>A carrier</u> is a solid or liquid, natural or synthetic, organic or inorganic substance that is generally inert, and which may be used as a solvent. The carrier generally improves the application of the compounds, for instance, to plants, plants parts or seeds.

Examples of suitable *solid carriers* include, but are not limited to, ammonium salts, in particular ammonium sulfates, ammonium phosphates and ammonium nitrates, natural rock flours, such as kaolins, clays, talc, chalk, quartz, attapulgite, montmorillonite and diatomaceous earth, silica gel and synthetic rock flours, such as finely divided silica, alumina and silicates. Examples of typically useful solid carriers for preparing granules include, but are not limited to crushed and fractionated natural rocks such as calcite, marble, pumice, sepiolite and dolomite, synthetic granules of inorganic and organic flours and granules of organic material such as paper, sawdust, coconut shells, maize cobs and tobacco stalks.

Preferred solid carriers are selected from clays, talc and silica.

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- 10 Examples of suitable *liquid carriers* include, but are not limited to, water, organic solvents and combinations thereof. Examples of suitable *solvents* include polar and nonpolar organic chemical liquids, for example from the classes of
 - aromatic and nonaromatic hydrocarbons (such as cyclohexane, paraffins, alkylbenzenes, xylene, toluene, tetrahydronaphthalene, alkylnaphthalenes, chlorinated aromatics or chlorinated aliphatic hydrocarbons such as chlorobenzenes, chloroethylenes or methylene chloride),
 - alcohols and polyols (which may optionally also be substituted, etherified and/or esterified, such as ethanol, propanol, butanol, benzylalcohol, cyclohexanol or glycol, 2-ethyl hexanol),
 - ethers such as dioctyl ether, tetrahydrofuran, dimethyl isosorbide, solketal, cyclopentyl methyl ether, solvents offered by Dow under the Dowanol Product Range e.g. Dowanol DPM, anisole, phenetole, different molecular weight grades of dimethyl polyethylene glycol, different molecular weight grades of dimethyl polypropylene glycol, dibenzyl ether
 - ketones (such as acetone, methyl ethyl ketone, methyl isobutyl ketone, cyclopentanone, cyclohexanone, cycloheptanone, acetophenone, propiophenone),
 - esters (also including methylated fats and oils such as rapeseed oil methyl ester, soybean oil methyl ester, coconut oil methyl ester, 2-ethyl hexyl palmitate, 2-ethyl hexyl stearate), such as butyl propionate, pentyl propionate, methyl hexanoate, methyl octanoate, methyl decanoate, 2-ethyl-hexyl acetate, benzyl acetate, cyclohexyl acetate, isobornyl acetate, benzyl benzoate, butyl benzoate, isopropyl benzoate, dimethyl succinate, dimethyl glutarate, dimethyl adipate, diisopropyl adipate, dibutyl adipate, Benzyl-2-ethylhexyl adipate, dimethyl 2-methyl glutarate, monoacetin, diacetin, triacetin, trimethyl citrate, triethyl citrate, triethyl acetyl citrate, tributyl citrate, tributyl acetyl citrate
 - lactate esters, such as methyl lactate, ethyl lactate, propyl lactate, butyl lactate, 2-ethyl hexyl lactate
- (poly)ethers such as different molecular weight grades of polyethylene glycol, different molecular weight grades of polypropylene glycol
 - unsubstituted and substituted amines
 - amides (such as dimethylformamide, or N,N-dimethyl lactamide, or N-formyl morpholine, or fatty acid amides such N,N-dimethyl decanamide or N,N-dimethyl dec-9-en-amide) and esters thereof

- lactams (such as 2-pyrrolidone, or N-alkylpyrrolidones, such as N-methylpyrrolidone, or N-butylpyrrolidone, or N-octylpyrrolidone, or N-dodecylpyrrolidone or N-methyl caprolactam, N-alkyl caprolactam)
- lactones (such as gamma-butyrolactone, gamma-valerolactone, delta-valerolactone, or alphamethyl gamma-butyrolactone
- sulfones and sulfoxides (such as dimethyl sulfoxide),
- oils of vegetable or animal origin such as sunflower oil, rapeseed oil, corn oil
- nitriles, such as linear or cyclic alkyl nitriles, in particular acetonitrile, cyclohexane carbonitrile, octanonitrile, dodecanonitrile).
- linear and cyclic carbonates, such as diethyl carbonate, dipropyl carbonate, dibutyl carbonate, dioctyl carbonate, or ethylene carbonate, propylene carbonate, butylene carbonate, glycerine carbonate
 - phosphates, such as triethyl phosphate, tributyl phosphate, triisobutyl phosphate, trioctyl phosphate, tris(2-ethyl hexyl) phosphate
- 15 white mineral oils,

as well as mixtures thereof.

As liquid carrier water is most preferred.

These spray liquids are applied by customary methods, i.e., for example, by spraying, pouring or injecting, in particular by spraying, and most particular by spraying by UAV.

The application rate of the formulations according to the invention can be varied within a relatively wide range. It is guided by the particular active agrochemicals and by their amount in the formulations.

With the aid of the formulations according to the invention it is possible to deliver active agrochemical to plants and/or their habitat in a particularly advantageous way.

The present invention is also directed to the use of agrochemical compositions according to the invention for the application of the agrochemical active compounds contained to plants and/or their habitat.

With the formulations of the invention it is possible to treat all plants and plant parts. By plants here are meant all plants and plant populations, such as desirable and unwanted wild plants or crop plants (including naturally occurring crop plants). Crop plants may be plants which can be obtained by conventional breeding and optimization methods or by biotechnological and gene-technological methods or combinations of these methods, including the transgenic plants and including the plant cultivars which can or cannot be protected by varietal property rights. By plant parts are to be meant all above-ground and below-ground parts and organs of the plants, such as shoot, leaf, flower and root, an exemplary listing embracing leaves, needles, stems, trunks, flowers, fruit bodies, fruits and

seeds and also roots, tubers and rhizomes. The plant parts also include harvested material and also vegetative and generative propagation material.

What may be emphasized in this context is the particularly advantageous effect of the formulations according to the invention with regard to their use in cereal plants such as, for example, wheat, oats, barley, spelt, triticale and rye, but also in maize, sorghum and millet, rice, sugar cane, soya beans, sunflowers, potatoes, cotton, oilseed rape, canola, tobacco, sugar beet, fodder beet, asparagus, hops and fruit plants (comprising pome fruit such as, for example, apples and pears, stone fruit such as, for example, peaches, nectarines, cherries, plums and apricots, citrus fruits such as, for example, oranges, grapefruits, limes, lemons, kumquats, tangerines and satsumas, nuts such as, for example, pistachios, almonds, walnuts and pecan nuts, tropical fruits such as, for example, mango, papaya, pineapple, dates and bananas, and grapes) and vegetables (comprising leaf vegetables such as, for example, endives, corn salad, Florence fennel, lettuce, cos lettuce, Swiss chard, spinach and chicory for salad use, cabbages such as, for example, cauliflower, broccoli, Chinese leaves, Brassica oleracea (L.) convar. acephala var. sabellica L. (curly kale, feathered cabbage), kohlrabi, Brussels sprouts, red cabbage, white cabbage and Savoy cabbage, fruit vegetables such as, for example, aubergines, cucumbers, capsicums, table pumpkins, tomatoes, courgettes and sweetcorn, root vegetables such as, for example celeriac, wild turnips, carrots, including yellow cultivars, Raphanus sativus var. niger and var. radicula, beetroot, scorzonera and celery, legumes such as, for example, peas and beans, and vegetables from the Allium family such as, for example, leeks and onions.

The treatment of the plants and plant parts in accordance with the invention with the inventive formulations is carried out directly or by action on their environment, habitat or storage area in accordance with the customary treatment methods, for example by dipping, spraying, vaporizing, atomizing, broadcasting or painting on and, in the case of propagation material, especially seeds, additionally by single or multiple coating.

The active agrochemicals comprised develop a better biological activity than when applied in the form of the corresponding conventional formulations.

Leaf surfaces

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In Tables 1a and 1b the contact angle of water on leaf surfaces for textured and non-textured is shown.

30 <u>Table 1a</u> Plants with textured leaves

Plant	Species	Contact angle of water °	
		(adaxial)	
barley	Hordeum vulgare (var. Montoya)	143°	
corn, BBCH-11	Zea mays	150°	
corn, BBCH-12	Zea mays	149°	
corn, BBCH-13/14	Zea mays	148°	
soybean, BBCH-12	Glycine max	149°	
soybean, BBCH-13	Glycine max	144°	
rice	Oryza sativa	180°	
wheat, BBCH-12	Triticum aestivum	148°	
fat-hen	Chenopodium album	137°	
purple crabgrass	Digitaria sanguinalis	144°	

Table 1b Plants with non-textured leaves

Plant	Species	Contact angle of water °	
		(adaxial)	
apple	Malus domestica	104°	
tomato	Solanum lycopersicum	106°	
corn, BBCH-15/16	Zea mays	108°	
corn, BBCH-17	Zea mays	107°	
corn, BBCH-18	Zea mays	96°	
corn, BBCH-19	Zea mays	87°	
velvetleaf	Abutilon theophrasti	103°	
redroot pigweed	Amaranthus retroflexus	not measured	

Examples of non-textured crops and plants include tomatoes, peppers, potatoes, carrot, celery, sugar beet, beetroot, spinach, lettuce, beans, peas, clover, apple, pear, peach, apricot, plum, mango, avocado, olive, citrus, orange, lemon, lime, grape, fig, cucumber, melon, water melon, strawberry, raspberry, blueberry, sunflower, pumpkin, soybean (> BBCH XX), corn (> BBCH15), cotton.

Examples of textured crops and plants include garlic, onions, leeks, soybean (< BBCH-XX), oats, wheat, barley, rice, sugarcane, pineapple, banana, linseed, lilies, orchids, corn (< BBCH15), cabbage, brussels sprouts, broccoli, Cauliflower, rye, rapeseed, tulips and peanut.

Examples of non-textured weeds include Abutilon theophrasti, Capsella bursa-pastoris, Datura stramonium, Galium aparine, Ipomoea purpurea, Polygonum lapathifolium, Portulaca oleracea, Senecio vulgaris, Sida spinosa, Sinapis arvensis, Solanum nigrum, Stellaria media, Xanthium orientale, Cyperus rotundus, and Amaranthus retroflexus.

Examples of textured weeds include *Cassia obtusifolia, Chenopodium album, Agropyron repens,*Alopecurus myosuroides, Apera spica-venti, Avena fatua, Brachiaria plantaginea, Bromus secalinus,
Cynodon dactylon, Digitaria sanguinalis, Echinochloa crus-galli, Panicum dichotomiflorum, Poa
annua, Setaria faberi and Sorghum halepense.

Figures:

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Figure 1 shows scanning electron micrographs of leaf surface textures, wherein the upper picture shows a grapevine leaf surface (untextured) and the lower picture shows a soybean leaf surface (textured)

Since soy and corn change leaf properties over their lifetime, according to the present invention the treatment in regard to leaf properties can be adapted, i.e. the formulations according to the invention can be applied in a growth stadium where the leafs are hard to wet.

The invention is illustrated by the following examples.

Examples

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Method 1: SC preparation

The method of the preparation of suspension concentrate formulations are known in the art and can be produced by known methods familiar to those skilled in the art. A 2% gel of the xanthan (c) in water and the biocides (c) was prepared with low shear stirring. The active ingredient (a), non-ionic and anionic dispersants (c), antifoam (c) and other formulants (c) were mixed with water to form a slurry, first mixed with a high shear rotor-stator mixer (Ultra-Turrax*) to reduce the particle size
 D(v,0.9) to approximately 50 microns, then passed through one or more bead mills (Eiger* 250 Mini Motormill) to achieve a particles size D(v,0.9) typically 1 to 15 microns. Then the additives (b), (c) and (d) and xanthan gel prepared above were added and mixed in with low shear stirring until homogeneous. Finally, the pH is adjusted if needed with acid or base (e).

Method 2: WG preparation

The methods of the preparation water dispersible granule formulations are known in the art and can be produced by known methods familiar to those skilled in the art.

For example, to produce a fluid bed granule first a water-based technical concentrate has to be prepared. With low shear stirring all ingredients (a, b and c) like e.g. the active ingredient, surfactants, dispersants, binder, antifoam, spreader, and filler are mixed in water and finally pre-milled in a high shear rotor-stator mixer (Ultra-Turrax*) to reduce the particle size D(v,0.9) to approximately 50 microns, afterwards passed through one or more bead mills (KDL, Bachofen, Dynomill, Bühler, Drais, Lehmann) to achieve a particles size D(v,0.9) typically 1 to 15 microns. This water-based technical concentrate is then spray-dried in a fluid-bed granulation process to form the wettable granules (WG).

The particle size is determined according to CIPAC (CIPAC = Collaborative International Pesticides Analytical Council; www.cipac.org) method MT 187. The particle size distribution is determined by means of laser diffraction. A representative amount of sample is dispersed in degassed water at ambient temperature (self-saturation of the sample), treated with ultrasound (usually 60 s) and then measured in a device from the Malvern Mastersizer series (Malvern Panalytical). The scattered light is measured at various angles using a multi-element detector and the associated numerical values are recorded. With the help of the Fraunhofer model, the proportion of certain size classes is calculated from the scatter data and from this a volume-weighted particle size distribution is calculated. Usually the d50 or d90 value = active ingredient particle size (50 or 90% of all volume particles) is given. The average particle size denotes the d50 value.

Likewise, any other spraying process, like e.g. classical spray drying can be used as granulation method.

A further technique to produce water dispersible granules is for example low pressure extrusion. The ingredients of the formulation are mixed in dry from and are subsequently milled, e.g. using air-jet milling to reduce the particle size. Subsequently this dry powder is stirred while water is added to the mixture (approximately 10 – 30 wt%, dependent on the composition of the formulation). In a further step the mixture is pushed through an extruder (like a dome extruder, double dome extruder, basket extruder, sieve mill, or similar device) with a die size of usually between 0.8 and 1.2 mm to form the

extrudates. In a last step the extrudates are post-dried, e.g. in a fluidized bed dryer to reduce the water content of the powder, commonly to a level of 1-3 wt% of residual water.

Method 3: EC preparation

The method of the preparation of EC formulations are known in the art and can be produced by known methods familiar to those skilled in the art. In general, EC formulations are obtained by mixing the active ingredient (a) with the rest of the formulation components, which include, amongst others, surfactants (c), spreader (b), a carrier (d) in a vessel equipped with a stirring device. In some cases the dissolving or mixing was facilitated by raising the temperature slightly (not exceeding 60°C). Stirring is continued until a homogeneous mixture has been obtained.

Method 4: OD preparation

Formulation components (c), carrier (d) active ingredient (a), spreader (b) are weighed in, homogenized with a high-shear device (e.g. Ultraturrax or colloidal mill) and subsequently milled in a bead mill (e.g. Dispermat SL50, 80% filling, 1.0-1.25 mm glass beads, 4000 rpm, circulation grinding) until a particle size of <10 μ is achieved. Alternatively, formulation components are mixed in a bottle followed by addition of approx. 25vol.-% of 1.0-1.25 mm glass beads. The bottle is then closed, clamped in an agitator apparatus (e.g. Retsch MM301) and treated at 30 Hz for several minutes until a particle size of <10 μ is achieved.

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Method 5: Coverage

Greenhouse plants in the development stage as indicated in Tables 1a&1b were used for these experiments. Single leaves were cut just before the spraying experiment, placed into petri dishes and attached by tape at both tips at 0° (horizontally) or at 60° (so that 50% of leaf area can be sprayed). The leaves were carried with caution to avoid damage of the wax surface. These horizontally orientated leaves were either a) placed into a spay chamber where the spray liquid was applied via a hydraulic nozzle or b) a 4 μ l drop of spray liquid was pipetted on top without touching the leaf surface.

A small amount of UV dye was added to the spray liquid to visualize the spray deposits under UV light. The concentration of the dye has been chosen such that it does not influence the surface properties of the spray liquid and does not contribute to spreading itself. Tinopal OB as a colloidal suspension was used for all flowable and solid formulation such as WG, SC, OD and SE. Tinopal CBS-X or Blankophor SOL were used for formulations where active ingredient is dissolved such as EC, EW and SL. The Tinopal CBS-X was dissolved in the aqueous phase and the Blankophor SOL dissolved in the oil phase.

After evaporation of the spray liquid, the leaves were placed into a Camag, Reprostar 3 UV chamber where pictures of spray deposits were taken under visual light and under UV light at 366 nm. A Canon EOS 700D digital camera was attached to the UV chamber and used to acquire images the leaves. Pictures taken under visual light were used to subtract the leaf shape from the background.

ImageJ software was used to calculate either a) the percentage coverage of the applied spray for sprayed leaves or b) spread area for pipetted drops in mm².

Method 6: Insecticide greenhouse tests

5 Selected crops were grown under greenhouse conditions in plastic pots containing "peat soil T". At appropriate crop stage, plants were prepared for the treatments, e.g. by infestation with target pest approximately 2 days prior to treatment (s. table below).

Spray solutions were prepared with different doses of active ingredient directly by dilution of formulations with tap water and addition of appropriate amount of additives in tank mix, where required.

The application was conducted with a tracksprayer onto the upperside of leaves with 300 l/ha or 10 l/ha application volume. Nozzles used: Lechler's TeeJet TP8003E (for 300 l/ha) and Lechler's 652.246 together with a pulse-width-module (PWM) (for 10 l/ha). For each single dose applied, usually 2 to 5 replicates were simultaneously treated.

After treatment, plants were artificially infested, if needed, and kept during test duration in a greenhouse or climate chamber. The efficacy of the treatments was rated after evaluation of mortality (in general, given in %) and/or plant protection (calculated e.g. from feeding damage in comparison to corresponding controls) at different points of time. Only mean values are reported.

Table M1: Pests and crops used in the tests.

crop	crop	infestation	pest	English name	pest life stage	test objective
	stage					
soybean	BBCH12,	after	Nezara	green stink bug	10x nymphs N2-	contact and oral
	5 plants	treatment	viridula		N3	uptake
	in pot					
cabbage	BBCH12,	prior to	Myzus	green peach	mixed	translaminar
	1-leaf	treatment	persicae	aphid	population	activity

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Selected crops were grown under greenhouse conditions in plastic pots containing "peat soil T". At appropriate crop stage, plants were prepared for the treatments, e.g. by infestation with target pest approximately 2 days prior to treatment (table M1).

Spray solutions were prepared with different doses of active ingredient directly by dilution of formulations with tap water and addition of appropriate amount of additives in tank mix, where required.

The application was conducted with tracksprayer onto upperside of leaves with 300 l/ha or 10 l/ha application volume. Nozzles used: Lechler's TeeJet TP8003E (for 300 l/ha) and Lechler's 652.246 together with a pulse-width-module (PWM) (for 10 l/ha). For each single dose applied, usually 2 to 5 replicates were simultaneously treated.

After treatment, plants were artificially infested, if needed, and kept during test duration in a greenhouse or climate chamber. The efficacy of the treatments was rated after evaluation of mortality

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(in general, given in %) and/or plant protection (calculated e.g. from feeding damage in comparison to corresponding controls) at different points of time. Only mean values are reported.

Method 7: Cuticle wash-off

A disc from an apple cuticle was fixed with the outside surface facing upwards to a glass microscope slide with a thin layer of medium viscosity silicone oil. To this 0.9 μ l drops of the different formulations diluted at the spray dilution in deionised water containing 5% CIPAC C water were applied with a micropipette and left to dry for 1 hour. Each deposit was examined in an optical transmission microscope fitted with crossed polarising filters and an image recorded. The slide containing the cuticle with the dried droplets of the formulations was held under gently running deionised water (flow rate approximately 300ml/minute at a height 10cm below the tap outlet) for 15s. The glass slide was allowed to dry and the deposits were re-examined in the microscope and compared to the original images. The amount of active ingredient washed off was visually estimated and recorded in steps of 10%. Three replicates were measured and the mean value recorded.

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Method 8: Leaf wash-off

Apple or corn leaf sections were attached to a glass microscope slide. To this 0.9 μ l drops of the different formulations diluted at the spray dilution in deionised water containing 5% CIPAC C water and a small amount of fluorescent tracer (Tinopal OB as a micron sized aqueous suspension) were applied with a micropipette and left to dry for 1 hour. Under UV illumination (365nm) the leaf deposits were imaged by a digital camera. The leaf sections were then held under gently running deionised water (flow rate approximately 300ml/minute at a height 10cm below the tap outlet) for 15s. The leaf sections were allowed to dry and the deposits were re-imaged and compared to the original images. The amount of active ingredient washed off was visually estimated between 5 with most remaining and 1 with most removed. Three or more replicates were measured and the mean value recorded.

Method 9: Suspo-emulsion preparation

The method of the preparation of suspo-emulsion formulations are known in the art and can be produced by known methods familiar to those skilled in the art. A 2% gel of the xanthan in water and the biocides (e) was prepared with low shear stirring. The active ingredient spiroxamine (a), oils (b/c) and antioxidant (e) were mixed and added to an aqueous dispersion comprising a portion of the nonionic dispersants (c) under high shear mixing with a rotor-stator mixer until an oil in water emulsion was formed with a droplet size D(v,0.9) typically 1 to 5 microns. The active ingredient (a), the remaining non-ionic and anionic dispersants (c/e) and other remaining formulants (c/e) were mixed with the remaining water to form a slurry, first mixed with a high shear rotor-stator mixer to reduce the particle size D(v,0.9) to approximately 50 microns, then passed through one or more bead mills to achieve a particles size D(v,0.9) typically 1 to 15 microns as required for the biological performance of the active ingredient(s). Those skilled in the art will appreciate that this can vary for different active ingredients. The oil in water emulsion, polymer dispersion (c/d) and xanthan gel were added and mixed in with low shear stirring until homogeneous.

Method 10: Description for Herbicide Greenhouse tests

Seeds of crops and monocotyledonous and dicotyledonous harmful plants are laid out in sandy loam in plastic pots, covered with soil and cultivated in a greenhouse under optimum growth conditions. Two to three weeks after sowing, the test plants are treated at the one- to two-leaf stage. The test herbicide formulations are prepared with different concentrations and sprayed onto the surface of the green parts of the plants using different water application rates: 200 I/ha as a standard conventional rate and 10 I/ha as an ultra-low-volume (ULV) application rate. The nozzle type used for all applications is TeeJet DG 95015 EVS. The ULV application rate is achieved by using a pulse-width-modulation (PWM) —system that gets attached to the nozzle and the track sprayer device. After application, the test plants were left to stand in the greenhouse for 3 to 4 weeks under optimum growth conditions. Then, the activity of the herbicide formulation is scored visually (for example: 100% activity = the whole plant material is dead, 0% activity = plants are similar to the non-treated control plants).

Table M2: Plant species used in the tests.

Plant species	Abbreviation/EPPO Code	Crop Variety
Setaria viridis	SETVI	
Echinochloa crus-galli	ECHCG	
Alopecurus myosuroides	ALOMY	
Hordeum murinum	HORMU	
Avena fatua	AVEFA	
Lolium rigidum	LOLRI	
Matricaria inodora	MATIN	
Veronica persica	VERPE	
Abutilon theophrasti	ABUTH	
Pharbitis purpurea	PHBPU	
Polygonum convolvulus	POLCO	
Amaranthus retroflexus	AMARE	
Stellaria media	STEME	
Zea mays	ZEAMA	Aventura
Triticum aestivum	TRZAS	Triso
Brassica napus	BRSNW	Fontan

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Method 11: Description for Fungicide Greenhouse tests

Seeds were laid out in "peat soil T" in plastic pots, covered with soil and cultivated in a greenhouse under optimum growth conditions. Two to three weeks after sowing, the test plants were treated at the one- to two-leaf stage. The test fungicide formulations were prepared with different concentrations and sprayed onto the surface of the plants using different water application rates: 200 I/ha as a standard conventional rate and 10 I/ha as an ultra-low-volume (ULV) application rate. The nozzle type used for all applications was TeeJet TP 8003E, used with 0,7 - 1,5 bar and 500 - 600 mm height above plant level. Cereal were put in an 45° angle as this reflected best the spray conditions in the field for cereals. The ULV application rate was achieved by using a pulse-width-modulation (PWM) system attached to the nozzle and the track sprayer device at 30Hz, opening 8% - 100% (10 I/ha – 200 I/ha spray volume).

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In a protective treatment the test plants were inoculated 1 day after the spray application with the respective disease and left to stand in the greenhouse for 1 to 2 weeks under optimum growth conditions. Then, the activity of the fungicide formulation was assessed visually.

In curative conditions plants were first inoculated with the disease and treated 2 days later with the fungicide formulations. Visual assessment of the disease was done 5 days after application of formulations.

The practices for inoculation are well known to those skilled in the art.

Table M3: Diseases and crops used in the tests.

Plant species	Crop Variety	Disease	English Name	Abbreviation / EPPO Code disease
Soybean	Merlin	Phakopsora pachyrhizi	Soybean rust	РНАКРА
Wheat	Monopol	Puccinia triticina	Brown rust	PUCCRT
Barley	Gaulois	Pyrenophora teres	Net blotch	PYRNTE
Barley	Villa	Blumeria graminis	Powdery mildew	ERYSGH
Tomato	Rentita	Phytophtora infestans	Late blight	PHYTIN

10 Method 12 : Cuticle penetration test

The cuticle penetration test is a further developed and adapted version of the test method SOFU (simulation of foliar uptake) originally described by Schönherr and Baur (Schönherr, J., Baur, P. (1996), Effects of temperature, surfactants and other adjuvants on rates of uptake of organic compounds. In: The plant cuticle - an integrated functional approach, 134-155. Kerstiens, G. (ed.), BIOS Scientific publisher, Oxford); it is well suited for systematic and mechanistic studies on the effects of formulations, adjuvants and solvents on the penetration of agrochemicals.

Apple leaf cuticles were isolated from leaves taken from trees growing in an orchard as described by Schönherr and Riederer (Schönherr, J., Riederer, M. (1986), Plant cuticles sorb lipophilic compounds during enzymatic isolation. Plant Cell Environ. 9, 459-466). Only the astomatous cuticular membranes of the upper leaf surface lacking stomatal pores were obtained. Discs having diameters of 18 mm were punched out of the leaves and infiltrated with an enzymatic solution of pectinase and cellulase. The cuticular membranes were separated from the digested leaf cell broth, cleaned by gently washing with water and dried. After storage for about four weeks the permeability of the cuticles reaches a constant level and the cuticular membranes are ready for the use in the penetration test.

- The cuticular membranes were applied to diffusion vessels. The correct orientation is important: the inner surface of the cuticle should face to the inner side of the diffusion vessel. A spray was applied in a spray chamber to the outer surface of the cuticle. The diffusion vessel was turned around and carefully filled with acceptor solution. Aqueous mixture buffered to pH 5.5 was used as acceptor medium to simulate the apoplast as natural desorption medium at the inner surface of the cuticle.
- The diffusion vessels filled with acceptor and stirrer were transferred to a temperature-controlled stainless steel block which ensures not only a well-defined temperature but also a constant humidity at the cuticle surface with the spray deposit. The temperature at the beginning of experiments was 25°C or 30°C and changes to 35° 24h after application at constantly 60% relative humidity.

An autosampler took aliquots of the acceptor in regular intervals and the content of active ingredient is determined by HPLC (DAD or MS). All data points were finally processed to obtain a penetration kinetic. As the variation in the penetration barrier of the cuticles is high, five to ten repetitions of each penetration kinetic were made.

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Materials

Table MAT1: Exemplified trade names and CAS-No's of preferred super-spreading compounds (b)

Product	Chemical name	Cas No.	Supplier
Geropon® DOS- PG	Dioctylsulfosuccinate sodium salt (65-70% in propylene glycol)	577-11-7	Rhodia
Synergen® W 10	Dioctylsulfosuccinate sodium salt (65-70% in propylene glycol)	577-11-7	Clariant
Aerosol® OT 70 PG	Dioctylsulfosuccinate sodium salt (65-70% in propylene glycol)	577-11-7	Cytec
Lankropol KPH70	Dioctylsulfosuccinate sodium salt (65-70% in propylene glycol)	577-11-7	Nouryon
Enviomet EM 5669	Dioctylsulfosuccinate sodium salt (65-70% in propylene glycol)	577-11-7	Innospec
Surfynol® S420	2,4,7,9-Tetramethyl-5-Decyne- 4,7-Diol ethoxylate (1 mole)	9014-85-1	Evonik
Surfynol® S440	2,4,7,9-Tetramethyl-5-Decyne- 4,7-Diol ethoxylate (3.5 moles)	9014-85-1	Evonik
Surfynol® S465	2,4,7,9-Tetramethyl-5-Decyne- 4,7-Diol ethoxylate (10 moles)	9014-85-1	Evonik
Surfynol® S485	2,4,7,9-Tetramethyl-5-Decyne- 4,7-Diol ethoxylate (30 moles)	9014-85-1	Evonik
Break-Thru [®] Vibrant	Not disclosed		Evonik
Genapol® EP 0244	C10-12 alcohol alkoxylate (PO+EO)		Clariant
Synergen® W06	C11 alcohol alkoxylate (PO+EO)		Clariant
Genapol® EP 2584	C12-15 alcohol alkoxylate (PO+EO)		Clariant
Agnique® PG8107	Oligomeric D-glucopyranose decyl octyl glycosides	68515-73-1	BASF
Silwet® L77	3-(2-methoxyethoxy)propyl- methyl- bis(trimethylsilyloxy)silane	27306-78-1	Momentive
Silwet® 408	2-[3- [[dimethyl(trimethylsilyloxy)silyl]oxy-methyl-	67674-67-3	Momentive

	trimethylsilyloxysilyl]propoxy]et hanol		
Silwet® 806	3-[methyl- bis(trimethylsilyloxy)silyl]propa n-1-ol;2-methyloxirane;oxirane	134180-76-0	Momentive
Break-thru® S240	3-[methyl- bis(trimethylsilyloxy)silyl]propa n-1-ol;2-methyloxirane;oxirane	134180-76-0	Evonik
Break-thru® S278	3-(2-methoxyethoxy)propyl- methyl- bis(trimethylsilyloxy)silane	27306-78-1	Evonik
Silwet® HS 312			
Silwet® HS 604			
BreakThru [®] OE 444	Siloxanes and Silicones, cetyl Me, di-Me	191044-49-2	Evonik

Table MAT2: Exemplified trade names and CAS-No's of preferred uptake enhancing compounds (b)

Product	Chemical name	Cas No.	Supplier
Emulsogen® EL 400	Ethoxylated Castor Oil with 40 EO	61791-12-6	Clariant
ETOCAS® 10	Ethoxylated Castor Oil with 10 EO	61791-12-6	Croda
Crovol® CR70G	fats and glyceridic oils, vegetable, ethoxylated	70377-91-2	Croda
Synperonic® A3	alcohol ethoxylate (C12/C15-EO3)	68131-39-5	Croda
Synperonic® A7	alcohol ethoxylate (C12/C15-EO7)	68131-39-5	Croda
Genapol® X060	alcohol ethoxylate (iso-C13-EO6)	9043-30-5	Clariant
Alkamuls® A	Oleic acid, ethoxylated	9004-96-0	Solvay
Lucramul® HOT 5902	alcohol ethoxylate-propoxylate (C8-PO8/EO6)	64366-70-7	Levaco
Antarox B/848	Butyl alcohol propoxylate/ethoxylate	9038-95-3	Solvay
Tween® 80	Sorbitan monooleate, ethoxylated (20EO)	9005-65-6	Croda
Tween® 85	Sorbitan trioleate, ethoxylated (20EO)	9005-70-3	Croda
Tween® 20	Sorbitan monolaurate, ethoxylated (20EO)	9005-64-5	Croda
Sunflower oil	Triglycerides from different C14-C18 fatty acids, predominantly unsaturated	8001-21-6	
Rapeseed oil	Triglycerides from different C14-C18 fatty acids, predominantly unsaturated	8002-13-9	

Corn oil	Triglycerides from different C14-	8001-30-7	
com on	C18 fatty acids, predominantly	0001307	
	unsaturated		
Soybean oil	Triglycerides from different C14-	8001-22-7	
	C18 fatty acids, predominantly		
	unsaturated		
Rice bran oil	Triglycerides from different C14-	68553-81-1	
	C18 fatty acids, predominantly		
	unsaturated		
Radia® 7129	ethylhexyl palmitate	29806-73-3	Oleon NV, BE
Crodamol® OP			Croda, UK
Radia® 7331	ethylhexyl oleate	26399-02-0	Oleon NV, BE
Radia® 7128	ethylhexyl myristate/laurate	29806-75-5	Oleon NV, BE
	C12/C14		
Radia® 7127	ethylhexyl laurate	20292-08-4	Oleon NV, BE
Radia® 7126	ethylhexyl caprylate/caprate	63321-70-0	Oleon NV, BE
	C8/10		,
Estol® 1514	iso-propyl myristate	110-27-0	Croda
Radia® 7104	Caprylic, capric triglycerides,	73398-61-5.	Oleon NV, BE
	neutral vegetable oil	65381-09-1	,
Radia [®] 7732	iso-propyl palmitate	142-91-6	Oleon NV, BE
Crodamol® IPM			Croda, UK
Radia® 7060	methyl oleate	112-62-9	Oleon NV, BE
Radia® 7120	methyl palmitate	112-39-0	Oleon NV, BE
Crodamol® EO	ethyl oleate	111-62-6	Croda
AGNIQUE ME® 18	Rape seed oil methyl ester	67762-38-3.	Clariant
RD-F, Edenor® MESU	,	85586-25-0	
,			BASF
Miglyol 812 N	Glycerides, mixed decanoyl and	65381-09-1	
	octanoly	73398-61-5	
Exxsol® D100	Hydrotreated light distillates	64742-47-8	Exxon Mobil
	(petroleum)		
Solvesso® 200ND	Solvent naphtha (petroleum),	64742-94-5	ExxonMobil
	heavy aromatic, naphthalene		
	depleted		
Kristol® M14	White mineral oil (petroleum),	8042-47-5	Carless
Marcol® 82 Ondina®	C14-C30 branched and linear		ExxonMobil
917			Shell
Exxsol®D130	White mineral oil (petroleum)	64742-46-7	ExxonMobil
Banole® 50			Total
Genera®-12	White mineral oil (petroleum)	72623-86-0	Total
Genera®-9	White mineral oil (petroleum)	97862-82-3	Total

Table MAT3: Exemplified trade names of preferred wash-off reducing materials (d)

Product	Chemical name	Tg	MFFT	Supplier

Atplus® FA	Aqueous styrene acrylic co- polymer emulsion dispersion	<30°C		Croda
Acronal® V215	aqueous acrylate co-polymer	- 43°C		BASF
Acronal® V115	dispersion containing carboxylic	- 58°C		
Acronal® A245	groups.	- 45°C		
Acronal® A240		- 30°C		
Acronal® A225		- 45°C		
Acronal® A145		- 45°C		
Acronal® 500 D	aqueous acrylic co-polymer	- 13°C		BASF
Acronal® S 201	dispersion	- 25°C		
Acronal® DS 3618	aqueous acrylic ester co-	- 40°C		BASF
Acronal® 3612	polymer dispersion	+ 12°C		
Acronal® V 212		- 40°C		
Acronal® DS 3502		+ 4°C		
Acronal® S 400		- 8°C		
Licomer® ADH205	aqueous acrylic ester co-	<30°C		Michelman
Licomer® ADH203	polymer dispersion containing			
	carboxylic groups.			
Primal® CM-160	Aqueous acrylic copolymer			DOW
Primal® CM-330	emulsion polymer			
Axilat® UltraGreen	Aqueous acrylic emulsion	- 15°C	0°C	Synthomer
5500	polymer	_		
Povol® 26/88	Polyvinyl alcohol			Kuraray

Table MAT4: Exemplified trade names and CAS-No's of preferred compounds (e)

Table I1 Exemplified trade names and CAS-No's of preferred compounds (e) for Insecticide Examples

Product	Chemical name Cas No. Supplier		Supplier
Lucramul PS 29	Poly(oxy-1,2-ethanediyl),. alpha 104376-75-2 Levaco phenylomegahydroxy-, styrenated		Levaco
Atlox [®] 4913	methyl methacrylate graft copolymer with polyethylene glycol	119724-54-8	Croda
Morwet IP	Naphthalenesulfonic acid, bis(1-methylethyl)-, Me derivs., sodium salts	68909-82-0	Akzo Nobel
Synperonic® PE/F127	block-copolymer of polyethylene 9003-11-6 Croda oxide and polypropylene oxide		Croda
Morwet D425	Sodium naphthalene sulphonate formaldehyde condensate	577773-56-9 68425-94-5 9008-63-3	Akzo Nobel, Nouryon
ATLAS® G 5000	Oxirane, methyl-, polymer with oxirane, monobutyl ether	9038-95-3	Croda
Glycerin		56-81-5	

Propylene Glycol	1,2-Propylene glycol	57-55-6	
RHODOPOL® 23	Polysaccharide	11138-66-2	Solvay
Sipernat 22 S	synthetic amorphous silica (silicon dioxide)	112926-00-8 7631-86-9	Evonik
Veegum R	Smectite-group minerals	12199-37-0	
SILCOLAPSE® 426R	Polydimethylsiloxanes and silica	9016-00-6	BLUESTAR SILICONES
SAG [®] 1572	Dimethyl siloxanes and silicones	63148-62-9	Momentive
Citric Acid		77-92-9 (anhydrous); 5949-29-1 (Monohydrate)	
Proxel [®] GXL	1.2-benzisothiazol-3(2H)-one	2634-33-5	Arch Chemicals
Kathon [®] CG/ICP	5-chloro-2-methyl-4-isothiazolin- 3-one plus 2-methyl-4- isothiazolin-3-one	26172-55-4 plus 2682-20-4	Dow

Table MAT5: Exemplified trade names and CAS-No's of preferred compounds (e)

Product	Chemical name	Cas No.	Supplier
Morwet® D425	Naphthalene sulphonate formaldehyde condensate Na salt	9008-63-3	New XX
Synperonic® PE/F127	block-copolymer of polyethylene oxide and polypropylene oxide	9003-11-6	Croda
Synperonic® A7	alcohol ethoxylate (C12/C15-EO7)	68131-39-5	Croda
Xanthan	Polysaccharide	11138-66-2	
Proxel® GXL	1.2-benzisothiazol-3(2H)-one	2634-33-5	Arch Chemicals
Kathon® CG/ICP	5-chloro-2-methyl-4-isothiazolin-3- one plus 2-methyl-4-isothiazolin-3- one	26172-55-4 plus 2682-20-4	Dow
Propylene glycol	1,2-Propylene glycol	57-55-6	
SAG® 1572	Dimethyl siloxanes and silicones	63148-62-9	Momentive
Atlox® 4913	methyl methacrylate graft copolymer with polyethylene glycol	119724-54-8	Croda
ATLAS® G 5000	Oxirane, methyl-, polymer with oxirane, monobutyl ether	9038-95-3	Croda
SILCOLAPSE® 454	Polydimethylsiloxanes and silica	9016-00-6	BLUESTAR SILICONES
RHODOPOL® 23	Polysaccharide	11138-66-2	Solvay

ACTICIDE® MBS	Mixture of 2-methyl-4-isothiazolin- 3-one (MIT) and 1,2- benzisothiazolin-3-one (BIT) in water	2682-20-4 2634-33-5	Thor GmbH	
Sokalan® K 30	Polyvinylpyrrolidone	9003-39-8	BASF	
Supragil® WP	Sodium diisopropyl naphthalene sulfonate	1322-93-6	Solvay	
Morwet® D-425	Sodium naphthalene sulphonate	577773-56-9	Akzo Nobel,	
	formaldehyde condensate	68425-94-5	Nouryon	
		9008-63-3		
Soprophor® 4 D 384	Tristyrylphenol ethoxylate sulfate	119432-41-6	Solvay	
	(16 EO) ammonium salt			
Rhodorsil® Antim EP	absorbed polydimethyl siloxane	unknown	Solvay	
6703	antifoam			
Kaolin Tec 1	Aluminiumhydrosilicate	1318-74-7	Ziegler & Co.	
		1332-58-7	GmbH	
Sipernat® 22 S	synthetic amorphous silica (silicon	112926-00-8	Evonik	
	dioxide)	7631-86-9		
RHODACAL® 60 BE	Calcium-	26264-06-2	Solvay	
dodecylbenzenesulphonate in 2-		104-76-7		
	Ethylhexanol			
Emulsogen® EL 400	Ethoxylated Castor Oil with 40 EO		Clariant	
		61791-12-6		
Solvesso® 200ND	Mixture of aromatic hydrocarbons	64742-94-5	ExxonMobil	
	(C9-C11), naphtalene depleted			

FUNGICIDES EXAMPLES

5 **Example FN1** Inpyrfluxam 25 SC

<u>Table FN1:</u> Inpyrfluxam 25 SC Recipes FN1 and FN2.

Component (g/l)		Recipe FN1 reference	Recipe FN2 according to the invention
Inpyrfluxam	(a)	25.0	25.0
Morwet® D425	(c)	5.0	5.0
Atlox® 4913	(c)	10.0	10.0
Synperonic® PE/F127	(c)	5.0	5.0
Surfynol® 440	(b)	0	100.0
Xanthan	(c)	3.6	3.6

Proxel® GXL	(c)	1.5	1.5
Kathon® CG/ICP	(c)	0.8	0.8
Propylene glycol	(c)	60.0	60.0
SAG® 1572	(c)	6.0	6.0
Na ₂ HPO ₄ (Buffer solution pH = 7)	(c)	1.5	1.5
NaH₂PO₄ (Buffer solution pH = 7)	(c)	0.8	0.8
Water (add to 1 litre)	(c)	To volume (~901)	To volume (~801)

The method of preparation used was according to Method 1.

Greenhouse

Efficacy data

5 Table FN2: Biological efficacy on PHAKPA /soy

Spray volume I/ha	Rate of SC applied I/ha	Rate of a.i. g/ha	Recipe FN1 reference Efficacy [%]	Recipe FN2 according to the invention Efficacy [%]
200	0.08	2	81	98
200	0.04	1	75	83
200	0.02	0.5	61	49
15	0.08	2	67	95
15	0.04	1	53	80
15	0.02	0.5	26	65

Method 11: soybean, 1 day preventive, evaluation 7 days after infestation

The results show that recipe FN2 illustrative of the invention shows higher efficacy at 15 l/ha spray volume than 200 l/ha. Furthermore, recipe FN2 at 15 l/ha shows comparably or higher efficacy than recipe FN2 at 200 l/ha.

Pipette spreading tests on leaves

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The leaf deposit size was determined according to method 5 (b) (2 μ L droplet).

Table FN3: Spray dilution droplet size and dose on non-textured apple leaves and texture soybean and rice leaves.

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Recipe	Deposit	Deposit	Deposit	High-	High-
Recipe	area mm^2	· -		_	
		area	area	spreading	spreading
	apple	mm^2	mm^2	surfactant	surfactant
		soybean	rice	dose	dose in spray
				g/ha	liquid
					%w/v
Recipe FN1 not	7.28	2.27	1.75	0	0
according to the					
invention – 10 l/ha					
Recipe FN1 not	4.74	3.74	2.46	0	0
according to the					
invention – 200 l/ha					
Recipe FN1 not	3.20	1.34	2.61	0	0
according to the					
invention – 800 l/ha					
Recipe FN2 according	16.2	149.2	149.8	100	1.0
to the invention - 10					
I/ha					
Recipe FN2 according	7.89	24.8	15.2	100	0.0125
to the invention – 200					
I/ha					
Recipe FN2 according	5.95	4.66	17.5	100	0.0125
to the invention – 800					
I/ha					

Formulations applied at 1 l/ha.

The results show that recipe FN2 illustrative of the invention shows significantly greater deposit sizes at 10 L/ha spray volume than at 200 L/ha and also compared to the reference recipe FN1.

Example FN2 Isoflucypram 50 SC

<u>Table FN4:</u> Isoflucypram 50 SC Recipes FN3 and FN4.

Component (g/l)		Recipe FN3 reference	Recipe FN4 according to the invention
Isoflucypram	(a)	50.0	50.0
Morwet® D425	(c)	10.0	5.0
Soprophor® FLK	(c)	20.0	10.0
Synperonic® PE/F127	(c)	10.0	5.0
Break-Thru® Vibrant	(b)	0.0	80.0
Xanthan	(c)	3.0	3.0

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Proxel® GXL	(c)	1.5	1.5
Kathon® CG/ICP	(c)	0.8	0.8
Propylene glycol	(c)	60.0	60.0
SAG® 1572	(c)	6.0	6.0
Na ₂ HPO ₄ (Buffer solution pH = 7)	(c)	1.5	1.5
NaH ₂ PO ₄ (Buffer solution pH = 7)	(c)	0.8	0.8
Water (add to 1 litre)	(c)	To volume (~896)	To volume (~816)

The method of preparation used was according to Method 1.

Pipette spreading tests on leaves

The leaf deposit size was determined according to method 5 (b) (2 μ L droplet).

5 Table FN5: Spray dilution droplet size and dose on non-textured apple leaves and texture soybean and rice leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
	area mm^2	area	area	spreading	spreading
	apple	mm^2	mm^2	surfactant	surfactant
		soybean	rice	dose	dose in spray
				g/ha	liquid
					%w/v
Recipe FN3 not	5.12	2.45	1.14	0	0
according to the					
invention – 10 l/ha					
Recipe FN3 not	5.50	2.84	1.79	0	0
according to the					
invention – 200 l/ha					
Recipe FN4 according	13.05	46.26	132.8	40	0.4
to the invention – 10					
I/ha					
Recipe FN4 according	5.48	6.16	18.03	40	0.02
to the invention – 200					
I/ha					

Formulations applied at 0.5 l/ha.

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The results show that recipe FN4 illustrative of the invention shows significantly greater deposit sizes at 10 L/ha spray volume than at 200 L/ha and also compared to the reference recipe FN3.

Example FN3: Fluopicolide 100 SC

<u>Table FN6:</u> Fluopicolide 100 SC Recipes FN5 and FN6.

Component (g/l)		Recipe FN5 reference	Recipe FN6 according to the invention
Fluopicolide	(a)	100.0	100.0
Morwet® D425	(c)	10.0	10.0
Soprophor® FLK	(c)	20.0	20.0
Synperonic® PE/F127	(c)	10.0	10.0
Geropon® DOS 70PG	(b)	0.0	60.0
Xanthan	(c)	3.0	3.0
Proxel® GXL	(c)	1.5	1.5
Kathon® CG/ICP	(c)	0.8	0.8
Propylene glycol	(c)	60.0	60.0
SAG® 1572	(c)	6.0	6.0
Na ₂ HPO ₄ (Buffer solution pH = 7)	(c)	1.5	1.5
NaH ₂ PO ₄ (Buffer solution pH = 7)	(c)	0.8	0.8
Water (add to 1 litre)	(c)	To volume (~846)	To volume (~786)

The method of preparation used was according to Method 1.

5 Pipette spreading tests on leaves

The leaf deposit size was determined according to method 5 (b) (2 μ L droplet).

Table FN7: Spray dilution droplet size and dose on non-textured apple leaves and texture soybean and rice leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
	area mm^2	area	area	spreading	spreading
	apple	mm^2	mm^2	surfactant	surfactant
		soybean	rice	dose	dose in spray
				g/ha	liquid
					%w/v

Recipe FN5 not	5.23	2.77	2.30	0	0
according to the					
invention – 10 l/ha					
Recipe FN5 not	3.49	1.21	1.52	0	0
according to the					
invention – 200 l/ha					
Recipe FN6 according	18.89	136.2	185.9	40	0.4
to the invention - 10					
I/ha					
Recipe FN6 according	9.56	136.5	51.15	40	0.02
to the invention – 200					
I/ha					

The results show that recipe FN6 illustrative of the invention shows significantly greater deposit sizes at 10 L/ha spray volume than at 200 L/ha and also compared to the reference recipe FN5. The effect is greater on textured leaf surfaces.

Example FN4: Fluopyram 200 SC

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<u>Table FN8:</u> Fluopyram 200 SC Recipes FN7, FN8 and FN9.

Component (g/l)		Recipe FN7 reference	Recipe FN8 according to the invention	Recipe FN9 reference (negative)
Fluopyram	(a)	200.0	200.0	200.0
Morwet® D425	(c)	10.0	10.0	10.0
Soprophor® TS54	(c)	20.0	20.0	20.0
Synperonic® PE/F127	(c)	10.0	10.0	10.0
Surfynol® 420	(b)	0.0	60.0	0.0
Surfynol® 465	(b)?	0.0	0.0	60.0
Xanthan	(c)	3.0	3.0	3.0
Proxel® GXL	(c)	1.5	1.5	1.5
Kathon® CG/ICP	(c)	0.8	0.8	0.8
Propylene glycol	(c)	60.0	60.0	60.0
SAG® 1572	(c)	6.0	6.0	6.0
Na ₂ HPO ₄ (Buffer solution pH = 7)	(c)	1.5	1.5	1.5

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NaH₂PO₄ (Buffer solution pH = 7)	(c)	0.8	0.8	0.8
Water (add to 1 litre)	(c)	To volume (~786)	To volume (~726)	To volume (~726)

The method of preparation used was according to Method 1.

Pipette spreading tests on leaves

The leaf deposit size was determined according to method 5 (b) (2 μ L droplet).

Table FN9: Spray dilution droplet size and dose on non-textured apple leaves and texture soybean and rice leaves.

Recipe	Deposit area mm^2 apple	Deposit area mm^2 soybean	Deposit area mm^2 rice	High- spreading surfactant dose g/ha	High- spreading surfactant dose in spray liquid
5.17	0.00	4.50	4.54		%w/v
Recipe FN7 not according to the invention – 10 l/ha	3.96	1.52	1.64	0	0
Recipe FN7 not according to the invention – 200 l/ha	3.57	1.59	1.08	0	0
Recipe FN8 according to the invention – 10 I/ha	9.064	117.3	77.87	40	0.4
Recipe FN8 according to the invention – 200 I/ha	10.53	27.49	24.85	40	0.02
Recipe FN9 reference (negative) – 10 l/ha	5.95	5.52	7.92	30	0.3
Recipe FN9 reference (negative) – 200 l/ha	6.15	2.54	2.21	30	0.015

Formulations applied at 0.5 l/ha.

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The results show that recipe FN8 illustrative of the invention shows significantly greater deposit sizes at 10 L/ha spray volume than at 200 L/ha and also compared to the reference recipe FN7. The effect is greater on textured leaf surfaces. Recipe FN9 which contains 60 g/L of Surfynol 465 shows comparable wetting to recipe FN7 without additive (b) illustrating that the high wetting only occurs with specific additives (b) and that Surfynol 420 with a lower degree of ethoxylation (1 mole EO) exhibits wetting illustrative of the invention while Surfynol 465 with a higher degree of ethoxylation (10 moles EO) does not.

Example FN5: Fluoxapiprolin 50 SC

<u>Table FN10:</u> Fluoxapiprolin 50 SC Recipes FN10, FN11 and FN12.

Component (g/l)		Recipe FN10 reference	Recipe FN11 according to the invention	Recipe FN12
Fluoxapiprolin	(a)	50.0	50.0	50.0
Morwet® D425	(d)	10.0	10.0	10.0
Soprophor® TS54	(d)	20.0	20.0	20.0
Synperonic® PE/F127	(d)	10.0	10.0	10.0
Agnique® PG8107	(b)	0.0	120.0	80.0
Xanthan	(d)	3.0	3.0	3.0
Proxel® GXL	(d)	1.5	1.5	1.5
Kathon® CG/ICP	(d)	0.8	0.8	0.8
Propylene glycol	(d)	60.0	60.0	60.0
SAG® 1572	(d)	6.0	6.0	6.0
Na ₂ HPO ₄ (Buffer solution pH = 7)	(d)	1.5	1.5	1.5
NaH ₂ PO ₄ (Buffer solution pH = 7)	(d)	0.8	0.8	0.8
Water (add to 1 litre)	(d)	To volume (~896)	To volume (~776)	To volume (~816)

The method of preparation used was according to Method 1.

5 Pipette spreading tests on leaves

The leaf deposit size was determined according to method 5 (b) (2 μ L droplet).

Table FN11: Spray dilution droplet size and dose on non-textured apple leaves and texture soybean and rice leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
	area	area	area	spreading	spreading
	mm^2	mm^2	mm^2	surfactant	surfactant
	apple	soybean	rice	dose	dose in spray
				g/ha	liquid
					%w/v

Recipe FN10 not	3.68	2.19	1.69	0	0
according to the					
invention – 10 l/ha					
Recipe FN10 not	3.58	2.24	2.23	0	0
according to the					
invention – 200 l/ha					
Recipe FN11 according	7.20	7.32	12.98	60	0.6
to the invention - 10					
I/ha					
Recipe FN11 according	4.90	2.81	1.76	60	0.03
to the invention – 200					
I/ha					
Recipe FN12 – 10 l/ha	6.48	4.60	6.89	40	0.4
Recipe FN12 – 200 l/ha	5.06	2.56	2.17	40	0.02

The results show that recipe FN11 illustrative of the invention shows greater deposit sizes at 10 L/ha spray volume than at 200 L/ha and also compared to the reference recipe FN10. The effect is greater on textured leaf surfaces. The effect is dependent on the concentration of additive (b), recipe FN12 which contains 80 g/L of Agnique PG8107 shows a small effect compared to recipe FN11 which contains 120 g/L of Agnique PG8107. At 0.5 l/ha these amount of additive (b) correspond to 0.4 and 0.6 %w/v in the spray dilution at 10 l/ha respectively.

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INSECTICIDE EXAMPLES

Examples were prepared and tested according to the relevant methods.

15 Example I1 Spirotetramat/Spiromesifen SC Formulations

Table I1 Spirotetramat/Spiromesifen SC Formulations

Component (g/l)	Recipe I1 reference	Recipe I2 according to the invention	Recipe I3 according to the invention	Recipe I4 according to the invention	Recipe 15 reference	Recipe I6 according to the invention
Spirotetramat	75	75	75	75	-	-
Spiromesifen	-	-	-	-	72	72
Lucramul PS 29	40	40	40	30	-	-
Lucramul PS 54	-	-	-	-	10.5	10.5
Atlox 4913	-	-	=	=	31.5	31.5

Glycerin	100	100	100	100	105	105
Rhodopol 23	3	3	3	3	3.6	3.6
Preventol D7	0.8	0.8	0.8	0.8	0.8	0.8
Proxel GXL 20%	1.2	1.2	1.2	1.2	1.2	1.2
Silcolapse 426R	1	1	1	1	1	1
Citric Acid	1	1	1	1	1	1
Geropon DOS	-	20	-	-	-	20
Break-Thru Vibrant	-	-	50	-	-	-
Surfynol 440	-	-	-	50	-	-
Water (add to 1 litre)	To volume	To volume	To volume	To volume	To volume	To volume

Spray coverage tests on leaves

The leaf deposit size was determined according to coverage method 5.

Table I2 Spray deposit coverage on non-textured leaves.

Recipe	Leaf coverage % apple	High-spreading surfactant dose g/ha	High- spreading surfactant dose %w/v (g/100 mL)
Recipe I1 not according to the invention – 10 l/ha	20.2	0	0
Recipe I1 not according to the invention – 300 l/ha	32.7	0	0
Recipe I2 according to the invention – 10 l/ha	15.0	20	0.2
Recipe I2 according to the invention – 300 I/ha	59.9	20	0.007
Recipe I3 according to the invention – 10 I/ha	9.9	50	0.5

Recipe I3 according to	64.2	50	0.017
the invention - 300			
I/ha			

The results show that the formulations according to the invention show improved spreading on non-textured leaves @300 l/ha than the formulations not according to the invention

Table I3 Spray deposit coverage, size and dose on textured leaves.

Recipe	Leaf coverage % soybean	Leaf coverage % barley	High-spreading surfactant dose g/ha	High- spreading surfactant dose %w/v (g/100 mL)
Recipe 2019-001462 not according to the invention – 10 l/ha	19.3	19.0	0	0
Recipe 2019-001462 not according to the invention – 300 l/ha	67.4	36.6	0	0
Recipe I2 according to the invention – 10 l/ha	8.1	26.8	20	0.2
Recipe I2 according to the invention – 300 I/ha	67.7	56.7	20	0.007
Recipe I3 according to the invention – 10 l/ha	42.4	51.1	50	0.5
Recipe I3 according to the invention – 300 I/ha	61.7	71.4	50	0.017

5 Formulations applied at 1 l/ha.

The results show that the formulations according to the invention show improved spreading @10 l/ha on barley than the formulations not according to the invention

Pipette spreading tests on leaves

Table I4 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)
Recipe I5 not	7.4	0	0
according to the			
invention – 10 l/ha			
Recipe I5 not	6.6	0	0
according to the			
invention – 20 l/ha			

Recipe I5 not	3.5	0	0
according to the			
invention – 200 l/ha			
Recipe I5 according to	11.1	20	0.2
the invention – 10 l/ha			
Recipe I5 according to	9.0	20	0.1
the invention – 20 l/ha			
Recipe I5 according to	4.7	20	0.01
the invention – 200			
I/ha			

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The results show that on non-structured leaves the deposit size is higher at lower water application volumes, and that the recipes according to the invention produce a larger deposit than the recipes not according to the invention.

Table I5 : Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit area mm^2 soybean	Deposit area mm^2 rice	Deposit area mm^2 barley	High- spreading surfactant dose g/ha	High- spreading surfactant dose %w/v (g/100 mL)
Recipe I5 not according to the invention – 10 I/ha	3.4	1.8	4.2	0	0
Recipe I5 not according to the invention – 20 l/ha	4.0	2.5	3.2	0	0
Recipe I5 not according to the invention – 200 I/ha	1.9	1.1	2.4	0	0
Recipe I5 according to the invention – 10 l/ha	73.4	51.0	71.8	20	0.2
Recipe I5 according to the invention – 20 l/ha	39.0	30.1	48.9	20	0.1
Recipe I5 according to the invention – 200 I/ha	5.3	5.5	8.1	20	0.01

Formulations applied at 1 l/ha.

The results show that recipe I5 illustrative of the invention shows larger deposit sizes at 10 L/ha and 20 L/ha spray volume than at 200 L/ha and also compared to the reference recipe I5.

Example 12 /Spidoxamate OD Formulations

Table 16 /Spidoxamate OD Formulations

Component (g/l)	Recipe	16	Recipe	17	Recipe	18	Recipe	19
	referenc	e	accordin	g	accordin	ıg	accordin	ng

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		to the	to the	to the
		invention	invention	invention
Spidoxamate	12	12	12	12
Antarox B848	20	20	20	20
Propylene Glycol	150	150	150	150
Aerosil R812S	40	40	40	40
Diammonium	20	20	20	20
Hydrogen				
phosphate				
	-	-	-	-
Geropon DOS	-	20	-	-
Break-Thru	-	-	50	-
Vibrant				
Surfynol 440	-	-	-	50
Dowanol DPM	To volume	To volume	To volume	To volume
(add to 1 litre)				

Pipette spreading tests on leaves

The leaf deposit size was determined according to coverage method 5.

Table I7 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit area mm^2 apple	High- spreading surfactant dose g/ha	High- spreading surfactant dose %w/v
		G.	(g/100 mL)
Recipe I6 not according to the invention – 10 l/ha	6.3	0	0
Recipe I6 not according to the invention – 20 I/ha	6.2	0	0
Recipe I6 not according to the invention – 200 l/ha	6.0	0	0
Recipe I7 according to the invention – 10 l/ha	9.1	20	0.2
Recipe I7 according to the invention – 20 l/ha	9.8	20	0.1
Recipe I7 according to the invention – 200 I/ha	4.9	20	0.01

Recipe	18	not	10.3	50	0.5
according	to	the			
invention -	- 10 l/h	ia			
Recipe	18	not	5.6	50	0.025
according	to	the			
invention -	- 200 l/	'ha			
Recipe	19	not	9.8	50	0.5
according	to	the			
invention -	- 10 l/h	ia			
Recipe	19	not	3.5	50	0.025
according	to	the			
invention -		'ha			

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The results show that the recipes according to the invention promote a larger deposit size on non-structured leaves @10 and/or 20 I/ha than the recipes not according to the invention. Additionally, the recipes according to the invention promote a larger deposit size at 10 and/or 20 L/ha than @200 I/ha

Table 18 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
1	area mm^2	area	area	spreading	spreading
	soybean	mm^2	mm^2	surfactant	surfactant
	,	rice	barley	dose	dose
			,	g/ha	%w/v
					(g/100 mL)
Recipe I6 not	3.4	6.6	4.5	0	0
according to the					
invention – 10 l/ha					
Recipe I6 not	2.9	4.1	3.0	0	0
according to the					
invention – 20 l/ha					
Recipe I6 not	2.1	2.4	2.5	0	0
according to the					
invention – 200 l/ha					
Recipe I7 according to	11.1	33.6	17.1	20	0.2
the invention – 10 l/ha					
Recipe I7 according to	8.6	19.9	12.6	20	0.1
the invention – 20 l/ha					
Recipe I7 according to	3.7	8.6	7.5	20	0.01
the invention – 200					
I/ha					
Recipe I8 not	109.5			50	0.5
according to the					
invention – 10 l/ha					
Recipe I8 not	2.6			50	0.025
according to the					
invention – 200 l/ha					

Recipe	19	not	23.1		50	0.5
according	to	the				
invention -	- 10 l/h	na				
Recipe	19	not	1.9		50	0.025
according	to	the				
invention -	- 200 l	/ha				

The results show that recipes I9, I8, I7 illustrative of the invention show larger deposit sizes at 10 L/ha spray volume than at 200 L/ha and also compared to the reference recipe I6.

5 Example I3 Example X: Flubendiamide, Tetraniliprole SC Formulations
Table I9 Flubendiamide, Tetraniliprole SC Formulations

Component (g/l)	Recipe I10 reference	Recipe I11 according to the invention	Recipe 112 according to the invention	Recipe 113 according to the invention	Recipe I14 according to the invention	Recipe I15 according to the invention
Tetraniliprole	40.0	40.0	40.0	40.0	-	-
Flubendiamide	-	-	-	-	120	120
Atlox 4913	40.0	40.0	40.0	40.0	-	-
Morwet IP	10.0	10.0	10.0	10.0	-	1
Synperonic PE/F127	15.0	15.0	15.0	15.0	-	-
Lucramul PS 54	-	-	-	-	12	12
Atlox 4913	-	-	-	-	37	37
Citric Acid	1.0	1.0	1.0	1.0	-	-
Rhodopol 23	3.0	3.0	3.0	3.0	3.6	3.6
Sipernat 22 S	7.5	7.5	7.5	7.5	9	9
Geropon DOS	-	20	-	-	-	20
Break-Thru Vibrant	-	-	50	-	-	
Surfynol 440	-	-	-	50	-	
Kathon CG/ICP	0.8	0.8	0.8	0.8	1	1
Proxel GXL	1.2	1.2	1.2	1.2	1.5	1.5
Glycerin	100.0	100.0	100.0	100.0	122	122
SAG1572	1.5	1.5	1.5	1.5	1.8	1.8

Water (add to 1	fill	fill	fill	fill	fill	fill
litre)						

Spray coverage tests on leaves

The leaf deposit size was determined according to coverage method.

Table I10 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Leaf	Leaf coverage @	High-spreading	High-spreading
	coverage @	0°, %	surfactant dose	surfactant dose
	0°, %	abutilon	g/ha	%w/v
	apple			(g/100 mL)
Recipe I10 not according	11.7	7	0	0
to the invention - 10				
I/ha				
Recipe I10 not according	30.1	23.1	0	0
to the invention – 200				
I/ha				
Recipe I11 according to	16.6	9.1	20	0.2
the invention – 10 l/ha				
Recipe I11 according to	51.4	42.0	20	0.01
the invention – 200 l/ha				
Recipe I12 according to	21.3	7.4	50	0.5
the invention – 10 l/ha				
Recipe I12 according to	77.3	38.8	50	0.025
the invention – 200 l/ha				

5 Formulations applied at 1 l/ha.

The results show that the formulations according to the invention show on **non-textured leaves similar to improved** spreading @10 l/ha than the formulations not according to the invention

Table I11 Spray dilution droplet size and dose on textured leaves.

Recipe	Leaf coverage @ 0°, % soybean	Leaf coverage @ 0°, % barley	Leaf coverage @ 0°, % rice	High- spreading surfactant dose	High-spreading surfactant dose %w/v (g/100 mL)
Recipe I10 not according to the invention – 10 I/ha	6.3	5.2	5.8	g/ha 0	0
Recipe I10 not according to the invention – 200 I/ha	23.3	14.7	9.2	0	0
Recipe I11 according to the invention – 10 l/ha	20.8	20.8	33	20	0.2

Recipe I11 according to the invention – 200 l/ha	36.3	29.0	24.7	20	0.01
Recipe I12 according to the invention – 10 I/ha	38.0	27.8	18.2	50	0.5
Recipe I12 according to the invention – 200 l/ha	41.1	36.8	38.8	50	0.025

The results show that recipes I12 and I11 illustrative of the invention show greater **coverage** at 10 L/ha spray volume than compared to the reference recipe I10.

5 Pipette spreading tests on leaves

Table I12 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit area mm^2 apple	High- spreading surfactant dose g/ha	High- spreading surfactant dose %w/v (g/100 mL)
Recipe I14 not according to the invention – 10 I/ha	4.4	0	0
Recipe I14 not according to the invention – 200 I/ha	3.1	0	0
Recipe I15 according to the invention – 10 I/ha	13.9	20	0.2
Recipe I15 according to the invention – 200 I/ha	5.6	20	0.01

Formulations applied at 1 l/ha.

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The results show that on non-structured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table I13 Spray dilution droplet size and dose on textured leaves.

Table 113 Spray an	acion aropiece	nze ana aose on	textal ca leaves.
Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	soybean	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)
Recipe I14 not	1.6	0	0
according to the			
invention – 10 l/ha			

Recipe I14 not according to the invention – 200 I/ha	1.6	0	0
Recipe I15 not according to the invention – 10 I/ha	133.2	20	0.2
Recipe I15 not according to the invention – 200 I/ha	4.6	20	0.01

Formulations applied at 1 l/ha.

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The results show that recipe I14 illustrative of the invention shows greater larger deposit sizes at 10 L/ha spray volume than at 200 L/ha and also compared to the reference recipe I14.

 ${\bf Example~I4~~Deltamethrin,\,beta-cyfluthrin~SC~formulations}$

Table I14 Deltamethrin, beta-cyfluthrin SC formulations

Component (g/l)	Recipe I16 reference	Recipe I17 according to the invention	Recipe I18 reference	Recipe 119 according to the invention 119
Deltamethrin	25	25	-	-
Beta-Cyfluthrin	-	-	25	25
Agnique SLS 90	0.1	0.1	-	-
Dispersogen SI	15	15	-	-
Lucramul PS 29	-	-	20	20
Citric Acid	0.2	0.2	0.2	0.2
Rhodopol 23	4	4	4	4
Sipernat 22 S	15	15	30	30
	-	-	-	-
Geropon DOS	-	20	-	20
Kathon CG/ICP	0.8	0.8	1	1
Proxel GXL	1.2	1.2	1.5	1.5
Glycerin	150	150	100	100
SAG1572	0.5	0.5	0.5	0.5
Water (add to 1 litre)	fill	fill	fill	fill

Pipette spreading tests on leaves

The leaf deposit size was determined according to coverage method 5.

Table I15 Spray dilution droplet size and dose on non-textured leaves.

			Ligh
Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)
Recipe I16 not	6.0	0	0
according to the			
invention – 10 l/ha			
Recipe I16 not	5.0	0	0
according to the			
invention – 20 l/ha			
Recipe I16 not	2.4	0	0
according to the			
invention – 200 l/ha			
Recipe I16 not	1.6	0	0
according to the			
invention – 300 l/ha			
Recipe I17 according	13.8	10	0.1
to the invention – 10			
l/ha			
Recipe I17 according	11.5	10	0.05
to the invention – 20			
I/ha			
Recipe I17 according	7.0	10	0.005
to the invention – 200			
I/ha			
Recipe I17 according	5.6	10	0.003
to the invention – 300			
I/ha			
•			

Formulations applied at 0.5 l/ha.

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The results show that on non-structured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table I16 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
	area mm^2	area	area	spreading	spreading
	soybean	mm^2	mm^2	surfactant	surfactant
		rice	barley	dose	dose
				g/ha	%w/v
					(g/100 mL))

Recipe I16 not	2.2	2.4	4.1	0	0
according to the					
invention – 10 l/ha					
Recipe I16 not	1.8	1.3	2.5	0	0
according to the					
invention – 20 l/ha					
Recipe I16 not	8.0	0.5	1.5	0	0
according to the					
invention – 200 l/ha					
Recipe I16 not	0.6	0.3	0.6	0	0
according to the					
invention – 300 l/ha					
Recipe I17 according	127	88.1	88.1	10	0.1
to the invention - 10					
I/ha					
Recipe I17 according	89.3	61.8	69.4	10	0.05
to the invention – 20					
I/ha					
Recipe I17 according	13.9	8.8	11.7	10	0.005
to the invention – 200					
I/ha					
Recipe I17 according	6.6	7.6	9.0	10	0.003
to the invention – 300					
I/ha					

Formulations applied at 0.5 l/ha.

The results show that recipe I17 illustrative of the invention shows larger deposit sizes at 10 L/ha and 20 L/ha spray volume than at 200 L/ha and 300 L/ha and also compared to the reference recipe I16.

Table I17 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL))
Recipe I18 not	6.8	0	0
according to the			
invention – 10 l/ha			
Recipe I18 not	4.8	0	0
according to the			
invention – 20 l/ha			
Recipe I18 not	1.6	0	0
according to the			
invention – 200 l/ha			
Recipe I18 not	2.1	0	0
according to the			
invention – 300 l/ha			

Recipe I19 according to the invention – 10 I/ha	8.3	10	0.1
Recipe I19 according to the invention – 20 I/ha	7.8	10	0.05
Recipe I19 according to the invention – 200 I/ha	3.3	10	0.005
Recipe I19 according to the invention – 300 I/ha	3.8	10	0.003

Formulations applied at 0.5 l/ha.

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The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table I18 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit area mm^2 soybean	Deposit area mm^2 rice	Deposit area mm^2 barley	High- spreading surfactant dose g/ha	High- spreading surfactant dose %w/v (g/100 mL))
Recipe I18 not according to the invention – 10 I/ha	3.0	3.0	3.4	0	0
Recipe I18 not according to the invention – 20 I/ha	3.5	2.6	3.8	0	0
Recipe I18 not according to the invention – 200 I/ha	1.2	1.0	1.9	0	0
Recipe I18 not according to the invention – 300 I/ha	1.2	0.7	2.1	0	0
Recipe I19 according to the invention – 10 I/ha	8.7	26.6	14.9	10	0.1
Recipe I19 according to the invention – 20 I/ha	6.1	19.6	13.3	10	0.05
Recipe I19 according to the invention – 200 I/ha	2.4	1.5	2.9	10	0.005
Recipe I19 according to the invention – 300 I/ha	2.2	1.5	2.6	10	0.003

Formulations applied at 0.5 l/ha.

The results show that recipe I19 illustrative of the invention shows larger deposit sizes at 10 L/ha and 20 L/ha spray volume than at 200 L/ha and 300 L/ha and also compared to the reference recipe I18.

Example I5 Clothianidin, Imidacloprid, Thiacloprid SC formulations

Table I19 Clothianidin, Imidacloprid, Thiacloprid SC formulations

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Component	Recipe	Recipe	Recipe	Recipe	Recipe	Recipe
(g/I)	120	121	122	123	124	125
(8) -)	reference	according	reference	according	reference	according
	reference	to the	reference	to the	reference	to the
		invention		invention		invention
Clothianidin	100	100	-	-	-	-
Imidacloprid	-	-	50	50	-	-
Thiacloprid	-	-	-	-	120	120
Atlox 4913	70	70	52	52	33	33
Atlox 4894	12	12	-	-	-	-
			-	-	-	-
Lucramul PS 54	-	-	17	17	11	11
Rhodopol 23	4	4	4	4	4	4
Sipernat 22 S	6	6	-	-	-	-
	-	-	-	-	-	-
Geropon DOS	-	20	-	20	-	20
Proxel GXL	1.2	1.2	1.2	1.2	1.2	1.2
Kathon CG/ICP	0.8	0.8	0.8	0.8	0.8	0.8
Glycerin	116	116	115	115	-	-
Urea	-	-	-	-	111	111
SAG1572	2	2	1	1	1	1
Water (add to 1 litre)	fill	fill	fill	fill	fill	fill

Pipette spreading tests on leaves

The leaf deposit size was determined according to coverage method 5.

Table I20 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit area mm^2 apple	High- spreading surfactant dose g/ha	High- spreading surfactant dose %w/v
Recipe I20 not	9.2	0	(g/100 mL) 0
according to the invention – 10 l/ha			
Recipe I20 not according to the invention – 20 I/ha	8.6	0	0
Recipe I20 not according to the invention – 200 I/ha	6.4	0	0
Recipe I21 according to the invention – 10 I/ha	12.7	20	0.2
Recipe I21 according to the invention – 20 I/ha	11.5	20	0.1
Recipe I21 according to the invention – 200 I/ha	6.7	20	0.01

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The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table I21 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
	area mm^2	area	area	spreading	spreading
	soybean	mm^2	mm^2	surfactant	surfactant
	,	rice	barley	dose	dose
				g/ha	%w/v
				_	(g/100 mL)
Recipe I20 not	5.8	6.1	7.9	0	0
according to the					
invention – 10 l/ha					
Recipe I20 not	5.0	6.9	7.5	0	0
according to the					
invention – 20 l/ha					
Recipe I20 not	3.1	2.5	4.2	0	0
according to the					
invention – 200 l/ha					
Recipe I21 according	71.3	79.6	82.4	20	0.2
to the invention – 10					
I/ha					

Recipe I21 according	40.2	52.9	49.9	20	0.1
to the invention – 20					
I/ha					
Recipe I21 according	7.4	2.9	9.0	20	0.01
to the invention – 200					
I/ha					

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The results show that recipe I21 illustrative of the invention shows greater coverage and larger deposit sizes at 10 L/ha and 20 L/ha spray volume than at 200 L/ha and also compared to the reference recipe I20.

Table I22 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)
Recipe I22 not	4.7	0	0
according to the			
invention – 10 l/ha			
Recipe I22 not	4.5	0	0
according to the			
invention – 20 l/ha			
Recipe I22 not	1.7	0	0
according to the			
invention – 200 l/ha			
Recipe I23 according	9.1	20	0.2
to the invention - 10			
I/ha			
Recipe I23 according	8.0	20	0.1
to the invention – 20			
I/ha			
Recipe I23 according	3.5	20	0.01
to the invention – 200			
I/ha			

Formulations applied at 1 l/ha.

The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table 123 Spray dilutiondroplet size and dose on textured leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
	area mm^2	area	area	spreading	spreading
	soybean	mm^2	mm^2	surfactant	surfactant
		rice	barley	dose	dose
				g/ha	%w/v
					(g/100 mL))

Recipe I22 not according to the invention – 10 I/ha	2.5	1.5	3.8	0	0
Recipe I22 not according to the invention – 20 I/ha	1.7	1.6	3.5	0	0
Recipe I22 not according to the invention – 200 l/ha	1.1	1.0	2.2	0	0
Recipe I23 according to the invention – 10 I/ha	34.4			20	0.2
Recipe 123 according to the invention – 20 I/ha	33.7			20	0.1
Recipe I23 according to the invention – 200 I/ha	1.8			20	0.01

The results show that recipe I23 illustrative of the invention shows larger deposit sizes at 10 L/ha and 20 L/ha spray volume than at 200 L/ha and also compared to the reference recipe I22.

Table I24 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)
Recipe I24 not	5.3	0	0
according to the			
invention – 10 l/ha			
Recipe I24 not	5.0	0	0
according to the			
invention – 20 l/ha			
Recipe I24 not	3.0	0	0
according to the			
invention – 200 l/ha			
Recipe I25 according	12.3	20	0.2
to the invention – 10			
I/ha			
Recipe 125 according	9.2	20	0.1
to the invention – 20			
I/ha			
Recipe 125 according	4.6	20	0.01
to the invention – 200			
I/ha			

Formulations applied at 1 l/ha.

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The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table 125 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit area mm^2	Deposit area	Deposit area	High- spreading	High- spreading
	soybean	mm^2	mm^2	surfactant	surfactant
		rice	barley	dose	dose
				g/ha	%w/v
					(g/100 mL)
Recipe I24 not	2.7	1.7	4.2	0	0
according to the					
invention – 10 l/ha					
Recipe I24 not	2.2	1.2	3.5	0	0
according to the					
invention – 20 l/ha					
Recipe I24 not	1.8	0.5	2.5	0	0
according to the					
invention – 200 l/ha					
Recipe I25 according	25.9	68.2	54.4	20	0.2
to the invention – 10					
I/ha					
Recipe I25 according	31.4	42.8	42.7	20	0.1
to the invention – 20					
I/ha					
Recipe I25 according	4.6	2.5	9.8	20	0.01
to the invention – 200					
I/ha					

Formulations applied at 1 l/ha.

The results show that recipe I25 illustrative of the invention shows larger deposit sizes at 10 L/ha and 20 L/ha spray volume than at 200 L/ha and also compared to the reference recipe I24.

Example 16 Ethiprole, Fipronil, Imidacloprid SC formulations

Table 126 Ethiprole, Fipronil, Imidacloprid SC formulations

Component	Recipe	Recipe	Recipe	Recipe	Recipe	Recipe	Recipe	Recipe
(g/l)	126 reference 2019- 010371	to the invention 2019-	128	to the invention 2019-	130 reference 2019- 010494 2020-	to the invention 2019-	according to the invention 2019- 010511	according to the invention 2020- 000968
					00096			

					2020- 003270			
Ethiprole	100	100	-	-	100	100	100	100
Fipronil	-	-	50	50	-	-	-	-
Imidacloprid	-	-	-	-	100	100	100	100
Soprophor FLK	38	38	14	14	-	-	-	-
Morwet D425	-	-	14	14	11	11	11	11
Rhodasruf 860/P	-	-	5	5	-	-	-	-
Atlox 4913	-	-	-	-	69	69	69	69
Atlas G 5000	-	-	-	-	22	22	22	22
Citric Acid	0.2	0.2	0.2	0.2	2	2	2	2
Rhodopol 23	4	4	4	4	4	4	4	4
Van Gel B	5	5	-	-	-	-	-	-
Veegum R	-	-	-	-	6	6	6	6
	-	-	-	-	-	-	-	-
Geropon DOS	-	20	-	20	-	20	-	-
Break-Thru Vibrant	-	-	-	-	-	-	50	-
Surfynol 440	-	-	-	-	-	-	-	50
Kathon CG/ICP	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Proxel GXL	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
Propylene Glycol	123	123	51	51	110	110	110	110
SAG1572	3	3	3	3	-	-	-	-
Silcolapse 426R	-	-	-	-	3	3	3	3
Water (add to 1 litre)	fill	fill	fill	fill	fill	fill	fill	fill

Pipette spreading tests on leaves

The leaf deposit size was determined according to coverage method 5.

Table I27 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple		

		surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)
Recipe I26 not	4.2	0	0
according to the			
invention – 10 l/ha			
Recipe I26 not	5.1	0	0
according to the			
invention – 20 l/ha			
Recipe I26 not	2.4	0	0
according to the			
invention – 200 l/ha			
Recipe I26 not	2.0	0	0
according to the			
invention – 300 l/ha			
Recipe I27 according	9.8	10	0.1
to the invention - 10			
I/ha			
Recipe 127 according	8.0	10	0.05
to the invention – 20			
I/ha			
Recipe 127 according	3.3	10	0.005
to the invention – 200			
I/ha			
Recipe 127 according	5.1	10	0.003
to the invention – 300			
I/ha			

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The results show that on non-structured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table I28 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
	area mm^2	area	area	spreading	spreading
	soybean	mm^2	mm^2	surfactant	surfactant
		rice	barley	dose	dose
				g/ha	%w/v
					(g/100 mL)
Recipe I26 not	2.9	2.0	3.9	0	0
according to the					
invention – 10 l/ha					
Recipe 126 not	2.6	1.9	4.6	0	0
according to the					
invention – 20 l/ha					
Recipe I26 not	1.9	1.0	2.7	0	0
according to the					
invention – 200 l/ha					

Recipe I26 not according to the invention – 300 I/ha	1.8	0.9	2.3	0	0
Recipe I27 according to the invention – 10 I/ha	38.2	62.2	26.6	10	0.1
Recipe 127 according to the invention – 20 I/ha	31.6	44.9	15.9	10	0.05
Recipe 127 according to the invention – 200 I/ha	13.1	10.5	7.5	10	0.005
Recipe 127 according to the invention – 300 I/ha	5.3	7.8	6.5	10	0.003

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The results show that recipe I27 illustrative of the invention shows larger deposit sizes at 10 L/ha spray and 20 L/ha volume than at 200 L/ha and 300 L/ha and also compared to the reference recipe I26.

Table I29 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)
Recipe I28 not	7.4	0	0
according to the			
invention – 10 l/ha			
Recipe 128 not	6.4	0	0
according to the			
invention – 20 l/ha			
Recipe 128 not	4.8	0	0
according to the			
invention – 200 l/ha			
Recipe 128 not	1.1	0	0
according to the			
invention – 300 l/ha			
Recipe I29 according	14.9	20	0.2
to the invention – 10			
I/ha			
Recipe I29 according	10.2	20	0.1
to the invention – 20			
I/ha			
Recipe I29 according	5.4	20	0.01
to the invention – 200			
I/ha			

Recipe I29 according	4.8	20	0.007
to the invention – 300			
l/ha			

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The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table I30 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit area mm^2 soybean	Deposit area mm^2	Deposit area mm^2	High- spreading surfactant	High- spreading surfactant
	·	rice	barley	dose	dose
				g/ha	%w/v
					(g/100 mL)
Recipe I28 not	4.5	3.8	4.8	0	0
according to the					
invention – 10 l/ha					
Recipe I28 not	3.7	2.8	4.3	0	0
according to the					
invention – 20 l/ha					_
Recipe 128 not	2.1	2.0	3.4	0	0
according to the					
invention – 200 l/ha	1.7	1.2	2.2	0	0
Recipe I28 not according to the	1.7	1.3	2.2	0	0
according to the invention – 300 l/ha					
Recipe 129 according	150.0	152.0	72.2	20	0.2
to the invention – 10	150.0	132.0	/2.2	20	0.2
I/ha					
Recipe 129 according	92.1	127.0	55.7	20	0.1
to the invention – 20	32.2	127.10	3317		0.1
I/ha					
Recipe 129 according	3.1	2.3	16.2	20	0.01
to the invention – 200					
I/ha					
Recipe 129 according	2.0	1.9	3.2	20	0.007
to the invention – 300					
I/ha					

Formulations applied at 1 l/ha.

The results show that recipe I29 illustrative of the invention shows larger deposit sizes at 10 L/ha spray and 20 L/ha volume than at 200 L/ha and 300 L/ha and also compared to the reference recipe I28.

Table I31 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose

		g/ha	%w/v
		8,	(g/100 mL)
Recipe I30 not	5.5	0	0
according to the			
invention – 10 l/ha			
Recipe I30 not	5.5	0	0
according to the			
invention – 20 l/ha		_	
Recipe I30 not	1.0	0	0
according to the			
invention – 200 l/ha	4.0		
Recipe I30 not	1.0	0	0
according to the			
invention – 300 l/ha Recipe I31 according	8.6	10	0.1
to the invention – 10	6.0	10	0.1
I/ha			
Recipe I31 according	7.9	10	0.05
to the invention – 20	7.13		
I/ha			
Recipe I31 according	7.5	10	0.005
to the invention – 200			
I/ha			
Recipe I31 according	3.0	10	0.003
to the invention – 300			
I/ha			
Recipe I32 according	10.4	25	0.25
to the invention – 10			
I/ha		2.5	0.125
Recipe 132 according	9.9	25	0.125
to the invention – 20			
I/ha	7.5	25	0.012
Recipe 132 according to the invention – 200	7.5	25	0.012
I/ha			
Recipe I32 according	5.9	25	0.008
to the invention – 300	2.3		
I/ha			
		l .	1

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The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table I32 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit	Deposit	Deposit	High-	High-
	area mm^2	area	area	spreading	spreading
	soybean	mm^2	mm^2	surfactant	surfactant
		rice	barley	dose	dose
				g/ha	%w/v

					(g/100 mL)
Recipe I30 not according to the invention – 10 I/ha	2.4	1.5	4.1	0	0
Recipe I30 not according to the invention – 20 I/ha	2.1	1.5	3.4	0	0
Recipe I30 not according to the invention – 200 I/ha	1.8	0.9	2.3	0	0
Recipe I30 not according to the invention – 300 I/ha	1.1	0.9	2.3	0	0
Recipe I31 according to the invention – 10 I/ha	6.7	36.3	9.0	10	0.1
Recipe I31 according to the invention – 20 I/ha	5.0	19.5	7.4	10	0.05
Recipe I31 according to the invention – 200 I/ha	2.5	1.8	4.6	10	0.005
Recipe I31 according to the invention – 300 I/ha	2.0	1.8	3.0	10	0.003
Recipe I32 according to the invention – 10 I/ha	188.0	144.0	106.0	25	0.25
Recipe 132 according to the invention – 20 I/ha	71.9	117.0	54.1	25	0.125
Recipe 132 according to the invention – 200 I/ha	2.5	2.7	6.8	25	0.012
Recipe 132 according to the invention – 300 I/ha	2.5	2.1	3.0	25	0.008

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The results show that recipes I31 and I32 illustrative of the invention show larger deposit sizes at 10 L/ha and 20 L/ha spray volume than at 200 L/ha and 300 L/ha also compared to the reference recipe I30.

Table 133 Spray dilution droplet size and dose on non-textured leaves.

	- 1 7			
Recipe		Deposit	High-	High-
		area mm^2	spreading	spreading
		apple	surfactant	surfactant
			dose	dose
			g/ha	%w/v
				(g/100 mL)

Recipe I30 not according to the invention – 10 l/ha	6.3	0	0
Recipe I30 not according to the invention – 200 l/ha	4.5	0	0
Recipe I33 according to the invention – 10 I/ha	8.2	50	0.5
Recipe 133 according to the invention – 200 I/ha	4.2	50	0.024

Formulations applied at 1 l/ha.

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The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention at lower water application volume.

Table I34 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	soybean	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)
Recipe I30 not	3.1	0	0
according to the			
invention – 10 l/ha			
Recipe I30 not	2.0	0	0
according to the			
invention – 200 l/ha			
Recipe 133 according	45.5	50	0.5
to the invention – 10			
I/ha			
Recipe I33 according	1.9	50	0.024
to the invention – 200			
I/ha			

Formulations applied at 1 l/ha.

The results show that recipe I33 illustrative of the invention shows larger deposit sizes at 10 L/ha spray volume than at 200 L/ha also compared to the reference recipe I30.

Example 17 Fluopyram SC formulations

Table I35 Fluopyram SC formulations

	I	
Component (g/l)	Recipe 134 reference	Recipe 135 according to the invention
		invention
Fluopyram	100	100
Surfynol 440	4	4
Morwet D425	4	4
Synperonic PE/F127	44	44
Atlox 4913	3	3
Citric Acid	0.4	0.4
Rhodopol 23	4	4
	-	-
Geropon DOS	-	20
Kathon CG/ICP	0.8	0.8
Proxel GXL	1.2	1.2
Propylene Glycol	81	81
SAG1572	3	3
Silcolapse 426R	-	-
Water (add to 1 litre)	Fill	fill

Pipette spreading tests on leaves

The leaf deposit size was determined according to coverage method.

Table I36 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)

Recipe I34 not	6.4	0	0
according to the			
invention – 10 l/ha			
Recipe I34 not	5.5	0	0
according to the			
invention – 20 l/ha			
Recipe I34 not	3.6	0	0
according to the			
invention – 200 l/ha			
Recipe I35 not	10.1	20	0.2
according to the			
invention – 10 l/ha			
Recipe I35 not	7.9	20	0.1
according to the			
invention – 20 l/ha			
Recipe I35 according	5.2	20	0.01
to the invention – 200			
I/ha			

Formulations applied at 1 l/ha.

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The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

Table I37 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit area mm^2 soybean	High- spreading surfactant	High- spreading surfactant
	,	dose	dose
		g/ha	%w/v (g/100
			mL)
Recipe I34 not	2.9	0	0
according to the			
invention – 10 l/ha			
Recipe I34 not	2.4	0	0
according to the			
invention – 20 l/ha			
Recipe I34 not	1.7	0	0
according to the			
invention – 200 l/ha			
Recipe 135 according	18.3	20	0.2
to the invention – 10			
I/ha			
Recipe I35 according	15.8	20	0.1
to the invention – 20			
I/ha			
Recipe I35 according	3.7	20	0.01
to the invention – 200			
I/ha			

Formulations applied at 1 l/ha.

The results show that recipe I35 illustrative of the invention shows larger deposit sizes at 10 L/ha and 20 L/ha spray volume than at 200 L/ha and also compared to the reference recipe I34.

Example 18 Flupyradifurone SC formulations
Table 138 Flupyradifurone SC formulations

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Table I38	-lupyradifurd	one SC formu
Component	Recipe	Recipe
(g/I)	136	137
	reference	according to the invention
Flupyradifurone	200	200
Mowiol 8-88	33	33
Atlox 4894	11	11
Atlox 4913	50	50
Citric Acid	0.5	0.5
Rhodopol 23	2	2
Aerosil R972	7	7
	-	-
Geropon DOS	-	20
Kathon CG/ICP	0.8	0.8
Proxel GXL	1.2	1.2
Urea	71	71
SAG1572	11	11
Silcolapse 426R	-	-
Water (add to 1 litre)	fill	fill

Pipette spreading tests on leaves

The leaf deposit size was determined according to coverage method.

Table I39 Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant	surfactant
		dose	dose
		g/ha	%w/v
			(g/100 mL)

Recipe	136	not	6.5	0	0
according	to	the			
invention -	– 10 l/h	na			
Recipe	136	not	3.5	0	0
according	to	the			
invention -	– 200 l <i>j</i>	/ha			
Recipe	137	not	14.9	20	0.2
according	to	the			
invention -	– 10 l/h	na			
Recipe	137	not	6.7	20	0.01
according	to	the			
invention -	– 200 l	/ha			

Formulations applied at 1 l/ha.

The results show that on non-textured leaves the deposit size is slightly higher at lower water application volume, and that the recipe according to the invention produces larger deposits than the recipe not according to the invention.

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Table 140 Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit area mm^2 soybean	High- spreading surfactant dose g/ha	High- spreading surfactant dose %w/v (g/100 m 10)
Recipe I36 not according to the invention – 10 I/ha	3.7	0	0
Recipe I36 not according to the invention – 200 I/ha	1.5	0	0
Recipe I37 not according to the invention – 10 I/ha	361.8	20	0.2 15
Recipe I37 not according to the invention – 200 I/ha	7.5	20	0.01

Formulations applied at 1 l/ha.

The results show that recipe I37 illustrative of the invention shows larger deposit sizes at 10 L/ha spray volume than at 200 L/ha and also compared to the reference recipe I36.

Example 19 Greenhouse Testing TETRANILIPROLE SC040 formulations

Table I41 Biological efficacy (in % mortality) against mixed population of *Myzus persicae* on pre-infested cabbage, evaluation 7 days after application

Spray volume	Rate	of	a.i.	Recipe I	110	Recipe	I12	Recipe	I11
l/ha	g/ha			reference		accordin	g to	accordin	g to

-76-

		2019-006112	the invention	the invention
			2019- 006010 (Break Thru Vibrant)	2019-006008 (GEROPON DOS)
300	100	0	0	0
300	20	0	0	0
300	4	0	0	0
10	100	85	95	93
10	20	0	25	20
10	4	0	0	0

(Test methodology: application onto upperside of pre-infested 1-leaf cabbage plants, BBCH12, for translaminar activity, 2 replicates. Tracksprayer settings: 10 l/ha applied using Lechler's PWM together with nozzle 652.246; 300 l/ha applied using nozzle TeeJet TP8003E.)

The results show that the recipes according to the invention have higher efficacy at 10 l/ha water volume than at 300 l/ha. Additionally, the recipes according to the invention are slightly more efficacious than the recipes not according to the invention.

HERBICIDE EXAMPLES

Example HB1:

<u>Table HB1:</u> Recipes HB1,HB2 and HB3.

Component (g/l)	Recipe HB1 reference	Recipe HB2 according to the invention	Recipe HB3 according to the invention	
Tembotrione (a)	100	100	100	
Isoxadifen-ethyl (a)	50	50	50	
ATLAS [®] G 5000 (c)	10.5	10.5	10.5	
Synperonic [®] A7 (c)	10.5	10.5	10.5	
Atlox® 4913 ©	31.5	31.5	31.5	
Silwet [®] HS 312 (b)	0	50	0	
Silwet [®] HS 604 (b)	0	0	40	
Xanthan (c)	1.9	1.9	1.9	
Acticide [®] MBS (c)	2.1	2.1	2.1	
Propylene glycol (c)	52.5	52.5	52.5	
SILCOLAPSe [®] 454 (c)	2.44	2.44	2.44	
Water (add to volume)	to volume	to volume	to volume	

⁵ Dose rate 1L/ha. The method of preparation used was according to Method 1.

Pipette spreading tests on leaves

The leaf coverage was determined according to coverage method 5.

 Table HB2:
 Spray deposit coverage and dose on non-textured leaves.

Recipe	Leaf	Leaf	Leaf	Organosilicone	Organosilicone
	coverage %	coverage %	coverage %	surfactant	surfactant
	apple	corn	abutilon	dose g/ha	dose %w/v
Recipe HB1 not					
according to the	10.2	17.4	14.6	0	0
invention – 10 l/ha					
Recipe HB1 not					
according to the	40.3	24.2	26.6		
invention – 200	40.2	34.2	26.6	0	0
I/ha					

Recipe HB2 according to the invention – 10 l/ha	30.8	28.8	24.6	50	0.5
Recipe HB2 according to the invention – 200 I/ha	47.3	42.2	31	50	0.025
Recipe HB3 according to the invention – 10 l/ha	13.8	15.6	16.1	40	0.4
Recipe HB3 according to the invention – 200 I/ha	54.9	34.1	33.5	40	0.02

Formulations applied at 1 l/ha.

The results show that on non-textured leaves the coverage is higher at higher water application volumes.

5 **Table HB3:** Spray deposit coverage and dose on textured leaves.

Recipe	Leaf coverage % barley	Leaf coverage % soybean	Organosilicone surfactant dose g/ha	Organosilicone surfactant dose %w/v
Recipe HB1 not according to the invention – 10 l/ha	23.7	13.2	0	0
Recipe HB1 not according to the invention – 200 I/ha	12	25.2	0	0
Recipe HB2 according to the invention – 10 l/ha	49.1	33.2	50	0.5
Recipe HB2 according to the invention – 200 I/ha	29.4	35.3	50	0.025
Recipe HB3 according to the invention – 10 l/ha	55.7	39.2	40	0.4
Recipe HB3 according to the invention – 200 I/ha	29.6	39.6	40	0.002

Formulations applied at 1 l/ha.

The results show that recipes HB2 and HB3 illustrative of the invention show greater or similar coverage at 10 L/ha spray volume than at 200 L/ha on textured leaves and also compared to the reference recipe HB1.

5 **Example HB2:**

Table HB4: Recipes HB4 and HB5

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Component (g/l)		Recipe HB4 reference	Recipe HB5 according to the invention
TRIAFAMONE	(a)	70.00	70.00
Geropon DOS	(b)	0.00	50.00
ATLOX 4913	(c)	32.40	32.40
ATLOX 4894	(c)	21.60	21.60
1.2-PROPYLENE GLYCOL	(c)	54.00	54.00
Silcolapse® 454	(c)	2.16	2.16
Proxel® GXL	(c)	1.94	1.94
Kathon® CG/ICP	(c)	0.86	0.86
RHODOPOL® 23	(c)	4.32	4.32
Na ₂ HPO ₄ (Buffer solution pH = 7)	(c)	1.5	1.5
NaH_2PO_4 (Buffer solution pH = 7)	(c)	0.8	0.8 20
Water (add to volume)	(c)	to volume	to volume

Formulations applied at 1 l/ha.

The method of preparation used was according to Method 1.

25 Pipette spreading tests on leaves

The leaf deposit size was determined according to the coverage method 5.

Table HB4: Spray dilution droplet size and dose on non-textured leaves.

Recipe	Deposit	High-	High-
	area mm^2	spreading	spreading
	apple	surfactant dose g/ha	surfactant dose %w/v

Recipe HB4 not according to the invention – 10 l/ha	8.6	0	0
Recipe HB4 not according to the invention – 200 l/ha	6.8	0	0
Recipe HB5 according to the invention – 10 I/ha	14.3	50	0.5
Recipe HB5 according to the invention – 200 I/ha	11.9	50	0.025

Formulations applied at 1 l/ha.

The results show that on non-textured leaves the deposit size is higher at lower water application volume.

5 **Table HB5:** Spray dilution droplet size and dose on textured leaves.

Recipe	Deposit area mm^2 soybean	area mm^2 spreading surfactant	
Recipe HB4 not according to the invention – 10 I/ha	6.4	0	0
Recipe HB4 not according to the invention – 200 l/ha	3.9	0	0
Recipe HB5 according to the invention – 10 I/ha	105.0	50	0.5
Recipe HB5 according to the invention – 200 I/ha	18.2	50	0.025

Formulations applied at 1 l/ha.

The results show that recipes HB5 illustrative of the invention show larger deposit sizes at 10 L/ha spray volume than at 200 L/ha and compared to the reference recipe HB4.

Patent claims

- 1. Agrochemical formulation comprising
 - a) One or more active ingredients,
 - b) One or more spreading agents,
 - c) Other formulants,
 - d) one or more carriers to volume,

wherein b) is present in 5 to 200 g/l.

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2. Agrochemical formulation according to claim 1, wherein b) is selected from the group comprising mono-and diesters of sulfosuccinate metal salts with branched or linear alcohols comprising 1-10 carbon atoms, in particular alkali metal salts, more particular sodium salts, ethoxylated diacetylene-diols with 1 to 6 EO, and alcohol ethoxylates.

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- 3. Agrochemical formulation according to claim 1 or 2, wherein b) is selected from the group of dioctylsulfosuccinat sodium and ethoxylated diacetylene-diols with 1 to 6 EO.
- 4. Agrochemical formulation according to one or more of claims 1 to 3, wherein a) is present in an amount from 5 to 300 g/l, preferably from 10 to 280 g/l, and most preferred from 10 to 250 g/l.
 - 5. Agrochemical formulation according to one or more of claims 1 to 4, wherein b) is present in 5 to 200 g/l, preferably from 10 to 150 g/l, and most preferred from 10 to 130 g/l.

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- 6. Agrochemical formulation according to one or more of claims 1 to 5, wherein c) is present in 4 to 250 g/l, preferably from 8 to 120 g/l, and most preferred from 10 to 80 g/l.
- 7. Agrochemical formulation according to one or more of claims 1 to 6, wherein the active ingredient is selected from the group consisting of fluopicolide, fluopyram, fluoxapiprolin, inpyrfluxam, isoflucypram, clothianidin, beta-cyfluthrin, deltamethrin, ethiprole, fipronil, flubendiamide, imidacloprid, spidoxamate, spiromesifen, spirotetramat, tetraniliprole, thiacloprid, tembotrione, triafamone, and isoxadifen-ethyl.
- 35 8. Agrochemical formulation according to one or more of claims 1 to 7, wherein component c) comprises at least one non-ionic surfactant and / or ionic surfactant (c1), one rheological modifier (c2), and one antifoam substance (c3) and at least one antifreeze agent (c4).

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- 9. Agrochemical formulation according to claim any one of claims 1 to 8, comprising the components a) to e) in the following amounts
 - b) from 5 to 300 g/l, preferably from 10 to 280 g/l, and most preferred from 10 to 250 g/l,
 - b) from 5 to 200 g/l, preferably from 10 to 150 g/l, and most preferred from 10 to 130 g/l,
 - c1) from 4 to 250 g/l, preferably from 8 to 120 g/l, and most preferred from 10 to 80 g/l,
 - c2) from 0 to 60 g/l, preferably from 1 to 20 g/l, and most preferred from 2 to 10 g/l,
 - c3) from 0 to 30 g/l, preferably from 0.5 to 20 g/l, and most preferred from 1 to 12 g/l,
 - c4) from 0 to 200 g/l, preferably from 5 to 150 g/l, and most preferred from 10 to 120 g/l,
 - c5) from 0 to 200 g/l, preferably from 0.1 to 120 g/l, and most preferred from 0.5 to 80 g/l,
- 10 d) carrier to volume.

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10. Agrochemical composition according to one or more claims 1 to 9, wherein the formulation is applied at a spray volume of between 1 and 20 l/ha, preferably 2 and 15 l/ha, more preferably 5 and 15 l/ha.

11. Method of applying an agrochemical composition according to one or more claims 1 to 10 onto crops, wherein the formulation is applied at a spray volume of between 1 and 20 l/ha, preferably 2 and 15 l/ha, and more preferably 5 and 15 l/ha.

- 20 12. Method according to claim 11, wherein the applied amount of a) to the crop is between 2 and 150 g/ha, preferably between 5 and 120 g/ha, and more preferred between 20 and 200 g/ha.
 - 13. Method according to claim 11 or 12, wherein the spreading agent b) is preferably applied from 5 g/ha to 150 g/ha, more preferably from 7.5 g/ha to 100 g/ha, and most preferred from 10 g/ha to 60 g/ha.
 - 14. Method according to one or more of claims 11 to 13, wherein the formulation is applied on plants or crops with textured leaf surfaces.
- 30 15. Use of an agrochemical composition according to one or more of the claims 1 to 10 in application of the agrochemical compounds for controlling harmful organisms, wherein the composition is applied by a UAV, UGV, PWM.

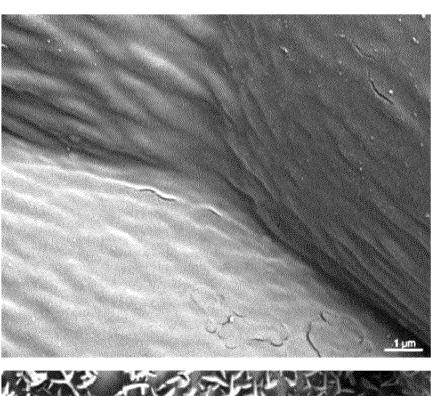
5

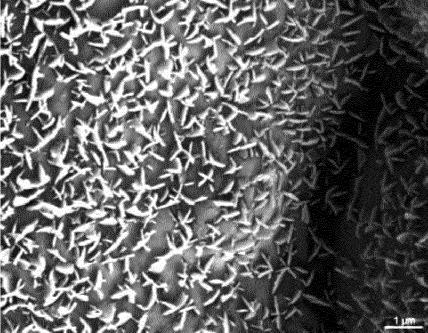
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16. Method of controlling harmful organisms, comprising the contacting of the harmful organisms, their habitat, their hosts, such as plants and seed, and the soil, the area and the environment in which they grow or could grow, but also of materials, plants, seeds, soil, surfaces or spaces which are to be protected from attack or infestation by organisms that are harmful to plants, with an effective amount of the formulations according to one or more of Claims 1 to 10, characterized in that the composition is applied by a UAV, UGV, PWM.

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Figure1





INTERNATIONAL SEARCH REPORT

International application No PCT/EP2020/062913

A. CLASSIFICATION OF SUBJECT MATTER
INV. A01N25/06 A01N25/30 A01N43/56 A01N25/32 A01N51/00
A01N53/00 A01N43/80 A01N43/66 A01N43/713 A01N47/02
A01P3/00 A01P7/00 A01P13/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

A01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, CHEM ABS Data, WPI Data

C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	CN 108 935 459 A (ENVIRONMENT & PLANT PROT INST CATAS) 7 December 2018 (2018-12-07) paragraph [0034] example 7 claims table 9 abstract	1-16
X	CN 106 665 569 A (JIANGSU ZHONGSHAN CHEMICAL CO LTD) 17 May 2017 (2017-05-17) claims example 2 abstract	1-16

Further documents are listed in the continuation of Box C.	X See patent family annex.
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"P" document published prior to the international filing date but later than the priority date claimed	"&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
13 July 2020	21/07/2020
Name and mailing address of the ISA/	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Galley, Carl

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INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2020/062913

C(Continua	ation). DOCUMENTS CONSIDERED TO BE RELEVANT	
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Х,Р	CN 110 583 641 A (XINJIANG ACADEMY OF AGRICULTURAL SCIENCES INSTITUTE OF NUCLEAR TECH BI) 20 December 2019 (2019-12-20) claims claim 8 examples abstract	1-16
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/EP2020/062913

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