



- (51) International Patent Classification:
G01M 13/02 (2006.01) G01P 15/00 (2006.01)
G01H 1/00 (2006.01) G01P 3/00 (2006.01)
- (21) International Application Number:
PCT/US2010/028246
- (22) International Filing Date:
23 March 2010 (23.03.2010)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
12/417,475 2 April 2009 (02.04.2009) US
- (71) Applicant (for all designated States except US): HONEYWELL INTERNATIONAL INC. [US/US]; 101 Columbia Road, Morristown, New Jersey 07962 (US).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): KAR, Chinmaya [IN/IN]; F-3 Mana Charisma, Marathahalli Outer Ring Road, Panatur Road, Kadubisanahalli, Bangalore, Karnataka 560087 (IN).
- (74) Agent: BEATUS, Carrie; Honeywell International Inc., Law Department AB/2B, 101 Columbia Road, P.O. Box 2245, Morristown, New Jersey 07962-2245 (US).

- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

[Continued on next page]

(54) Title: SYSTEM AND METHOD FOR GEARBOX HEALTH MONITORING

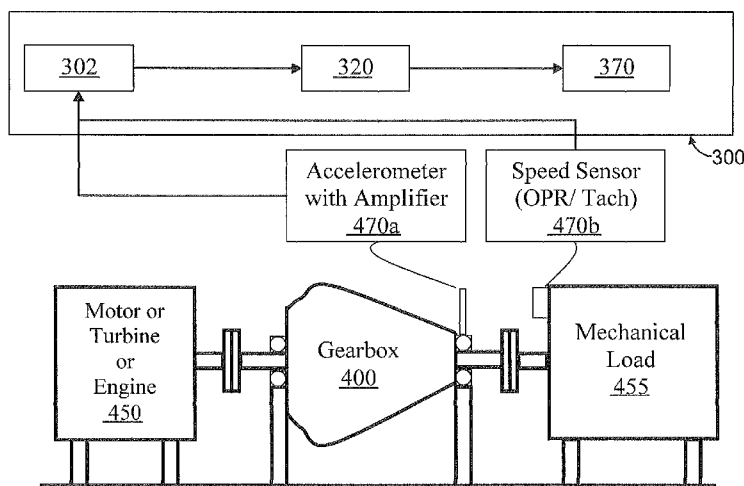


FIGURE 4A

(57) Abstract: A system includes a plurality of sensors (322-324) configured to measure one or more characteristics of a gearbox. The system also includes a gearbox condition indicator device (300), which includes a plurality of sensor interfaces (320) configured to receive input signals associated with at least one stage of the gearbox from the sensors. The gearbox condition indicator device also includes a processor (330) configured to identify a fault in the gearbox using the input signals and an output interface (370) configured to provide an indicator identifying the fault. The processor is configured to identify the fault by determining a family of frequencies (640) related to at least one failure mode of the gearbox, decomposing the input signals using the family of frequencies, reconstructing a gear signal using the deconstructed input signals, and comparing the reconstructed gear signal to a baseline signal (328). The family of frequencies includes a gear mesh frequency and its harmonics.

WO 2010/114735 A3

(88) Date of publication of the international search report:
20 January 2011

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2010/028246**A. CLASSIFICATION OF SUBJECT MATTER***G01M 13/02(2006.01)i, G01H 1/00(2006.01)i, G01P 15/00(2006.01)i, G01P 3/00(2006.01)i*

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

G01M 13/02; G21C 17/00; G06F 11/30; B02C 25/00; G06F 15/00; G06F 17/00; B62D 6/00; G01H 1/00

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models
Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: "gearbox", "indicator", "frequency", "fault", "signal", "condition" and similar terms.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 6175793 B1 (JOHN MICHAEL IRONSIDE) 16 JANUARY 2001 See abstract; figures 1-8; column 1, line 1-column 16, line 39; claims 1-21.	1-10
Y	EP 0442020 A1 (MONITORING TECHNOLOGY CORPORATION) 21 AUGUST 1991 See abstract; figures 1-7; page 3, line 3-page 8, line 2; claims 1-10.	1-10
Y	US 2005-0096873 A1 (RENATA KLEIN) 05 MAY 2005 See abstract; figures 1-8; paragraphs [0009]-[0162]; claims 1-62.	1-10
A	US 2005-0049835 A1 (CHRISTIAN-MICHAEL MAYER et al.) 03 MARCH 2005 See abstract; figures 1-3; claims 19-29.	1-10
A	US 2008-0319590 A1 (MITCHELL GABRIEL MIRCEA BALASU et al.) 25 DECEMBER 2008 See abstract; figures 7-10; claims 1-8.	1-10
A	US 2006-0266855 A1 (DOUGLAS G. MEYER) 30 NOVEMBER 2006 See abstract; figures 7-10; claims 1-8.	1-10

 Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

18 NOVEMBER 2010 (18.11.2010)

Date of mailing of the international search report

19 NOVEMBER 2010 (19.11.2010)

Name and mailing address of the ISA/KR

Korean Intellectual Property Office
Government Complex-Daejeon, 139 Seonsa-ro, Seo-gu, Daejeon 302-701, Republic of Korea

Facsimile No. 82-42-472-7140

Authorized officer

KIM, MYOUNG-CHAN

Telephone No. 82-42-481-5499



INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2010/028246

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 6175793 B1	16.01.2001	BR 9711178 A	11.01.2000
		DE 69707685 D1	29.11.2001
		DE 69707685 T2	08.08.2002
		EP 0915795 A1	19.05.1999
		EP 0915795 A1	30.06.1999
		EP 0915795 B1	24.10.2001
		GB 9616577 D0	25.09.1996
		JP 2000-517049 A	19.12.2000
		JP 2000-517049 T	19.12.2000
		KR 10-2000-0029857 A	25.05.2000
		KR200000029857A	25.05.2000
		WO 98-05544 A1	12.02.1998
		WO 98-05544A1	12.02.1998
		EP 0442020 A1	21.08.1991
EP 0442020 B1	01.06.1994		
US 04931949A A	05.06.1990		
US 2005-0096873 A1	05.05.2005	AU 2003-288519 A1	22.07.2004
		AU 2003-288519 A8	22.07.2004
		CA 2512383-A1	15.07.2004
		EP 1581839 A2	05.10.2005
		EP 1581839 A4	31.05.2006
		US 7027953 B2	11.04.2006
		WO 2004-059399 A2	15.07.2004
		WO 2004-059399 A3	02.09.2004
WO 2004-059399 A3	15.07.2004		
US 2005-0049835 A1	03.03.2005	DE 10144076 A1	27.03.2003
		DE 50212364 D1	24.07.2008
		EP 1423827 A2	02.06.2004
		EP 1423827 B1	11.06.2008
		ES 2305277 T3	01.11.2008
		JP 04-052469 B2	27.02.2008
		JP 2005-504272 A	10.02.2005
		JP 2005-504272 T	10.02.2005
		US 7039557 B2	02.05.2006
		WO 03-023721 A2	20.03.2003
		WO 03-023721 A3	20.03.2003
		WO 0302-3721A3	09.10.2003
US 2008-0319590 A1	25.12.2008	None	
US 2006-0266855 A1	30.11.2006	US 7325759 B2	05.02.2008