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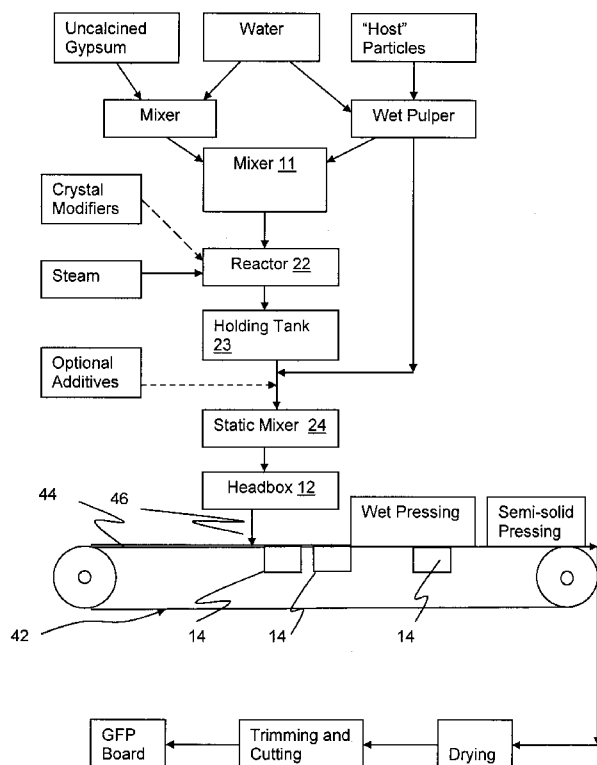
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(54) Title: LOW FIBER CALCINATION PROCESS FOR MAKING GYPSUM FIBERBOARD

FIG. 2



(57) Abstract: An energy efficient method for making a gypsum cellulose fiberboard comprising adding a first portion of cellulose fiber to gypsum before the gypsum and cellulose fiber are co-calcined in a reactor, adding a second portion of cellulose fiber to the slurry after it leaves the reactor to form a second slurry, depositing the slurry to form a mat dewatering the mat, rehydrating the mat and then finishing the mat to form a final gypsum cellulose fiberboard. A reduction of up to about 40% to 50% of steam energy used can be achieved when the second portion of added cellulose fiber is 50% or more of the total cellulose fiber used in the final board compared to gypsum cellulose board made with the same ingredients but when all of the fiber is added to the gypsum prior to the reactor.

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B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

E04F 15/022; B28B 11/24; B32B 13/08; B32B 31/06; C04B 11/14

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

(Chinese Patents and application for patent)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: gypsum, fiber, board, slurry

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 7273579 B2 (MILLER; DAVID PAUL) 25 September 2007 See the whold document.	1-19
A	US 4252568 A1 (BOUNINI; LARBI) 24 February 1981 See the abstract.	1-19
A	US 4544424 A1 (TAKE; TAKAO et al.) 01 October 1985 See the abstract.	1-19
A	US 4392896 A1 (SAKAKIBARA; SYOJI) 12 July 1983 See the abstract.	1-19

 Further documents are listed in the continuation of Box C. See patent family annex.

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"&" document member of the same patent family

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Information on patent family members

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