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**MALUF-FILHO, F., et al., "Endoscopic Treatment of Esophagogastric Fistulae with an Acellular Matrix", Gastrointestinal Endoscopy (2004) vol 59, no. 5, page 151**

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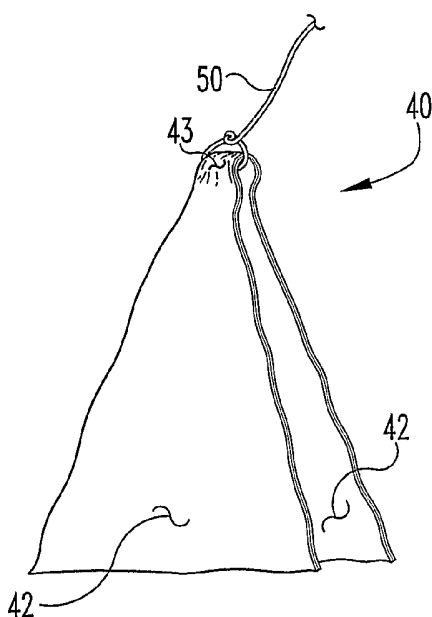
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(54) **Title:** FISTULA GRAFT WITH DEFORMABLE SHEET-FORM MATERIAL



(57) **Abstract:** Described are medical products, systems, and methods for treating fistulae having a primary opening, such as in the alimentary canal. Certain methods of the invention include providing an implantable material including a compliant sheet form biocompatible material, and forcing this sheet form biocompatible material into the primary opening so as to deform the sheet form biocompatible material to conform to and block the primary opening. The biocompatible material preferably comprises a remodelable material, for example, a remodelable extracellular matrix material such as submucosa.

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**FISTULA GRAFT WITH DEFORMABLE SHEET-FORM MATERIAL**

This application claims the benefit of priority  
5 U.S. Provisional Patent Application Serial No.  
60/676,482 filed April 29, 2005 which is incorporated  
herein by reference in its entirety.

10

**BACKGROUND**

The present invention relates generally to medical  
devices and in particular aspects to medical products  
and methods for treating fistulae having a primary  
15 opening in the alimentary canal.

As further background, a variety of fistulae can  
occur in humans. These fistulae can occur for a  
variety of reasons, such as but not limited to, as a  
20 congenital defect, as a result of inflammatory bowel  
disease, such as Chron's disease, irradiation, trauma,  
such as childbirth, or as a side effect from a surgical  
procedure. Further, several different types of  
fistulae can occur, for example, urethro-vaginal  
25 fistulae, vesico-vaginal fistulae, tracheo-esophageal  
fistulae, gastro-cutaneous fistulae, and any number of  
anorectal fistulae, such as recto-vaginal fistula,  
recto-vesical fistulae, recto-urethral fistulae, or  
recto-prostatic fistulae.

30

Anorectal fistulae can result from infection in  
the anal glands, which are located around the  
circumference of the distal anal canal that forms the  
anatomic landmark known as the dentate line.

Approximately 20-40 such glands are found in humans. Infection in an anal gland can result in an abscess. This abscess then can track through soft tissues (e.g., through or around the sphincter muscles) into the  
5 perianal skin, where it drains either spontaneously or surgically. The resulting void through soft tissue is known as a fistula. The internal or inner opening of the fistula, usually located at or near the dentate line, is known as the primary opening. Any external or  
10 outer openings, which are usually located in the perianal skin, are known as secondary openings.

The path which these fistulae take, and their complexity, can vary. A fistula may take a take a  
15 "straight line" path from the primary to the secondary opening, known as a simple fistula. Alternatively, the fistula may consist of multiple tracts ramifying from the primary opening and have multiple secondary openings. This is known as a complex fistula.

20

The anatomic path which a fistula takes is classified according to its relationship to the anal sphincter muscles. The anal sphincter consists of two concentric bands of muscle, the inner or internal  
25 sphincter and the outer or external anal sphincter. Fistulae which pass between the two concentric anal sphincters are known as inter-sphincteric fistulae. Those which pass through both internal and external sphincters are known as trans-sphincteric fistulae, and  
30 those which pass above both sphincters are called supra-sphincteric fistula. Fistulae resulting from

Crohn's disease usually "ignore" these anatomic planes, and are known as "extra-anatomic" fistulae.

Many complex fistulae consist of multiple tracts, 5 some blind-ending and others leading to multiple secondary openings. One of the most common complex fistulae is known as a horseshoe fistula. In this instance, the infection starts in the anal gland (primary opening) at or near the 12 o'clock location 10 (with the patient in the prone position). From this primary opening, fistulae pass bilaterally around the anal canal, in a circumferential manner. Multiple secondary openings from a horseshoe fistula may occur anywhere around the periphery of the anal canal, 15 resulting in a fistula tract with a characteristic horseshoe configuration.

One technique for treating a perianal fistulae is to make an incision adjacent the anus until the 20 incision contacts the fistula and then excise the fistula from the anal tissue. This surgical procedure tends to sever the fibers of the anal sphincter, and may cause incontinence.

25 Other surgical treatment of fistulae involve passing a fistula probe through the tract of the fistula in a blind manner, using primarily only tactile sensation and experience to guide the probe. Having passed the probe through the fistula tract, the 30 overlying tissue is surgically divided. This is known as a fistulotomy. Since a variable amount of sphincter

muscle is divided during the procedure, fistulotomy also may result in impaired sphincter control, and even frank incontinence.

5           Still other methods involve injecting sclerosant or sealant (e.g., collagen or fibrin glue) into the tract of the fistula to block the fistula. Closure of a fistula using a sealant is typically performed as a two-stage procedure, including a first-stage seton  
10 placement and injection of the fibrin glue several weeks later. This allows residual infection to resolve and allows the fistula tract to "mature" prior to injecting a sealant. If sealant or sclerosant were injected as a one-stage procedure, into an "unprepared"  
15 or infected fistula, this may cause a flare-up of the infection and even further abscess formation.

          There remain needs for improved and/or alternative  
20 medical products, methods, and systems that are useful for treating fistulae. The present invention is aimed at addressing those needs.

          A reference herein to a patent document or other  
25 matter which is given as prior art is not to be taken as an admission that that document or matter was known or that the information it contains was part of the common general knowledge as at the priority date of any of the claims.

30           Where the terms "comprise", "comprises", "comprised" or "comprising" are used in this specification (including the claims) they are to be interpreted as specifying the presence of the stated features, integers, steps or components, but not precluding the  
35 presence of one or more other features, integers, steps or components, or group thereof.

**SUMMARY**

The present invention provides, in certain aspects, unique methods for treating fistulae having a primary opening, such as in the alimentary canal. Certain embodiments of the invention relate to methods for treating anorectal fistulae that involve blocking the primary opening of the fistula with an implant material shaped differently than the opening but being sufficiently deformable to shape to and fill the opening. For example, some inventive methods include providing an implantable material including a deformable sheet form biocompatible material, and forcing this sheet form biocompatible material into the primary opening so as to deform the sheet form biocompatible material to conform to and block the opening. Such forcing can be accomplished in any suitable manner including but not limited to pushing or pulling the sheet form biocompatible material into the primary opening. The biocompatible material preferably comprises a remodelable material, for example, a remodelable extracellular matrix material such as submucosa. Also, the sheet form biocompatible material can be provided in a single layer or multilayer form.

Also described, is a medical product for treating a fistula having a primary opening in the alimentary canal. This medical product comprises an implantable material including a compliant sheet form biocompatible material. The sheet form biocompatible material is

deformable upon impingement by soft tissue surrounding the primary opening of the fistula, and is sized and shaped so as to be deformable to a three-dimensional volumetric body filling the primary opening of the  
5 fistula. Such a three-dimensional volumetric body, when formed, can include a portion extending into the fistula tract, and potentially protruding through a secondary opening of the fistula. In certain aspects, the implantable material includes a conical tip with  
10 one or more sheets extending therefrom. These sheets may or may not be planar, and in some forms, include a plurality of folds, e.g., are fan-folded.

Another embodiment of the present invention  
15 provides a method for treating a fistula having a primary opening in the alimentary canal, the fistula defining a void through soft tissues, wherein the void includes a fistula tract and a primary opening. This method includes providing an implantable material  
20 including a deformable sheet form biocompatible material. Further, this method includes forcing the sheet form biocompatible material into the void so as to deform the sheet form biocompatible material into a three-dimensional volumetric body impinging upon soft  
25 tissue surfaces of the void and blocking at least a segment of the void. In certain aspects, this method can include, as examples, blocking the void at the primary opening, blocking the fistula tract (or any segment thereof), or both.



Also described, is a medical product for treating a fistula having a primary opening in the alimentary canal, the fistula defining a void through soft tissues, wherein the void includes a fistula tract and a primary opening. Such a medical product comprises an implantable material including a compliant sheet form biocompatible material. This sheet form biocompatible material is deformable upon forcible contact against soft tissue surfaces defining the void. Further, this sheet form biocompatible material is sized and shaped so as to be deformable to a three-dimensional volumetric body impinging upon the soft tissue surfaces and blocking at least a segment of the void. The implantable material can include any suitable biocompatible material, for example, a collagenous material and particularly a remodelable collagenous material. In certain aspects, the medical product includes an adaptation, which may or may not be integral with the product, to aid or facilitate deployment of the product within a patient. As just one example, such an adaptation may comprise an absorbable suture in association with the product. In some forms, this suture can be used to draw the product into the void defined by the fistula and/or secure the product to soft tissues surrounding the fistula. In certain aspects, the implantable material includes a leading portion, e.g., a generally conical head, and at least one sheet form trailing portion.

Also described herein is a medical kit. This medical kit includes a medical

product such as those described above enclosed within a sealed package. In certain aspects, the medical kit includes a deployment device for forcing the medical product into the primary opening of a fistula.  
5 Further, the sealed package can include indicia identifying the contents of the package for use in treating a fistula.

There is also described a medical product for  
10 treating an opening within the body of a patient. This medical product comprises an implantable material including a leading portion and at least one trailing portion extending from the leading portion. The leading portion comprises a tapered  
15 three-dimensional body having a leading tip of a relatively smaller cross-sectional dimension which tapers to a segment of a relatively larger cross-sectional dimension. The at least one trailing portion includes a compliant sheet form biocompatible material.  
20 The sheet form biocompatible material is deformable upon impingement by tissue surrounding the opening, and is sized and shaped so as to be deformable to a trailing three-dimensional volumetric body filling the opening.

25

In still another embodiment, the invention provides a method of treating a void extending through tissue of a patient, the void having a first opening, a second opening, and a tract therethrough. This method  
30 comprises: (i) providing an implantable material including a deformable sheet form biocompatible

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material; and (ii) forcing this implantable material through the void to extend from the first opening through the tract and out of the second opening, wherein such forcing causes the sheet form biocompatible material to deform to a three dimensional volumetric body filling the first opening. In certain aspects, the sheet form biocompatible material includes at least one tapered portion.

10 In another embodiment, the invention provides a method of treating a fistula having a primary opening in the alimentary canal, comprising:

providing an implantable material including a deformable sheet form biocompatible material; and

15 forcing the sheet form biocompatible material into the primary opening so as to deform the sheet form biocompatible material to conform to and block the opening.

20 In a further embodiment, the invention provides a medical product for treating a fistula having a primary opening in the alimentary canal, the medical product comprising:

25 an implantable material including a compliant sheet form biocompatible material;

said sheet form biocompatible material being deformable upon impingement by soft tissue surrounding the primary opening of the fistula;

30 said sheet form biocompatible material further being sized and shaped so as to be deformable to a three-dimensional volumetric body filling the primary opening of the fistula,

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5 wherein said sheet form material has a leading end and a trailing end, said trailing end being wider than said leading end for becoming wedged into the primary opening and filling the primary opening with biocompatible material when the sheet form biocompatible material is sufficiently advanced through the primary opening.

10 In another embodiment, the invention provides a method for filling a primary opening of an anorectal fistula, comprising:

15 providing an implant material shaped differently than the primary opening but being sufficiently deformable to shape to and fill the primary opening; and

deforming the implant material in the primary opening such that the implant material shapes to and fills the primary opening.

20 In a further embodiment, the invention provides a medical product for treating a fistula having a primary opening in the alimentary canal, the fistula defining a void through soft tissues, the void including a fistula tract and a primary opening, the medical product comprising:

25 an implantable material including a compliant sheet form biocompatible material;

said sheet form biocompatible material being deformable upon forcible contact against soft tissue surfaces defining the void;

30 said sheet form biocompatible material further being sized and shaped so as to be deformable to a three-dimensional volumetric body impinging upon the

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soft tissue surfaces and blocking at least a segment of the void,

wherein said implantable material includes a leading portion and at least one sheet form trailing portion.

5

In another embodiment, the invention provides a medical product for treating a fistula having a primary opening in the alimentary canal, the medical product comprising:

10

an implantable material including a compliant sheet form biocompatible material; and

a pre-formed tip attached to said sheet form biocompatible material,

15

said sheet form biocompatible material being deformable upon impingement by soft tissue surrounding the primary opening of the fistula;

said sheet form biocompatible material further being sized and shaped so as to be deformable to a three-dimensional volumetric body filling the primary opening of the fistula.

20

In a further embodiment, the invention provides a method of plugging a fistula opening occurring in a wall of patient tissue the method comprising:

25

providing an implantable material including a deformable sheet form biocompatible material; and

pulling said sheet form material at least partially through the fistula opening in a first direction, wherein said sheet form material is sized and shaped such that, as said sheet form material moves through the fistula opening in said first direction, tissue surrounding the primary opening is effective to

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provide increased resistance to said sheet form material so that the sheet form material becomes wedged into the primary opening and fills the primary opening with biocompatible material.

Other embodiments, forms, features, advantages, aspects, and benefits of the present invention shall become apparent from the detailed description and drawings included herein.

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**BRIEF DESCRIPTION OF THE DRAWINGS**

Figure 1 is a perspective view of a medical product of the invention.

5 Figure 2 is a perspective view of another medical product of the invention.

Figure 3A is a perspective view of another medical product of the invention.

10 Figure 3B is a perspective view of the medical product of Figure 3A in a folded configuration.

Figure 4 is a perspective view of another medical product of the invention.

Figure 5 is a perspective view of another medical product of the invention.

15 Figure 6 is a perspective view of another medical product of the invention.

Figure 7 is a perspective view of another medical product of the invention.

20 Figure 8 provides a top view of a medical kit of the invention.

**DETAILED DESCRIPTION**

While the present invention may be embodied in many different forms, for the purpose of promoting an understanding of the principles of the present invention, reference will now be made to the embodiments illustrated in the drawings, and specific language will be used to describe the same. It will nevertheless be understood that no limitation of the scope of the invention is thereby intended. Any alterations and further modifications in the described embodiments and any further applications of the principles of the present invention as described herein are contemplated as would normally occur to one skilled in the art to which the invention relates.

As disclosed above, in certain aspects, the present invention provides unique medical products and methods for treating fistulae. For example, certain inventive methods include providing an implantable material including a deformable sheet form biocompatible material, and forcing this sheet form biocompatible material into the primary opening of an anorectal fistula so as to deform the sheet form biocompatible material to conform to and block the primary opening. The biocompatible material preferably comprises a remodelable material, for example, a remodelable extracellular matrix material such as submucosa. The invention also provides medical kits that include such medical products enclosed within sterile packaging.



The materials used to form the medical products of the present invention should generally be biocompatible, and in advantageous embodiments of the products, use a remodelable material. Particular advantage can be provided by medical products including a remodelable collagenous material. Such remodelable collagenous materials can be provided, for example, by collagenous materials isolated from a warm-blooded vertebrate, and especially a mammal. Such isolated collagenous material can be processed so as to have remodelable properties and promote cellular invasion and ingrowth. Remodelable materials may be used in this context to promote cellular growth on, around, or within tissue in which a medical product of the invention is implanted, e.g., on, around, or within a fistula tract or opening to a fistula.

Suitable bioremodelable materials can be provided by collagenous extracellular matrix (ECM) materials, possessing biotropic properties, including in certain forms angiogenic collagenous extracellular matrix materials. For example, suitable collagenous materials include ECM materials such as submucosa, renal capsule membrane, dermal collagen (including processed dermal collagen from human cadavers which can be used as allografts in human patients), dura mater, pericardium, fascia lata, serosa, peritoneum or basement membrane layers, including liver basement membrane. Any of these ECM materials or other suitable materials can be used in uninterrupted sheet form, or may be physically

modified such as, for example, by perforations or slits, including meshed patterns formed by a plurality of slits in the materials. Such physical modifications may be sufficiently incorporated to increase the conformability of the material, and/or for other purposes. Suitable submucosa materials for these purposes include, for instance, intestinal submucosa, including small intestinal submucosa, stomach submucosa, urinary bladder submucosa, and uterine submucosa. The preferred medical graft products of the invention will include submucosa, such as submucosa derived from a warm-blooded vertebrate. Mammalian submucosa materials are preferred. In particular, submucosa materials derived from animals raised for meat or other product production, e.g. pigs, cattle or sheep, will be advantageous. Porcine submucosa provides a particularly preferred material for use in the present invention, especially porcine small intestine submucosa (SIS), more especially porcine small intestine submucosa retaining substantially its native cross-linking.

The submucosa or other ECM material can be derived from any suitable organ or other biological structure, including for example submucosa derived from the alimentary, respiratory, intestinal, urinary or genital tracts of warm-blooded vertebrates. Submucosa useful in the present invention can be obtained by harvesting such tissue sources and delaminating the submucosa from smooth muscle layers, mucosal layers, and/or other layers occurring in the tissue source. For additional

information concerning submucosa useful in certain  
embodiments of the present invention, and its isolation  
and treatment, reference can be made, for example, to  
U.S. Patent Nos. 4,902,508, 5,554,389, 5,993,844,  
5 6,206,931, and 6,099,567.

Submucosa or other ECM materials of the present  
invention can be derived from any suitable organ or  
other tissue source, usually sources containing  
connective tissues. The ECM materials processed for  
10 use in the invention will typically include abundant  
collagen, most commonly being constituted at least  
about 80% by weight collagen on a dry weight basis.  
Such naturally-derived ECM materials will for the most  
part include collagen fibers that are non-randomly  
15 oriented, for instance occurring as generally uniaxial  
or multi-axial but regularly oriented fibers. When  
processed to retain native bioactive factors, the ECM  
material can retain these factors interspersed as  
solids between, upon and/or within the collagen fibers.  
20 Particularly desirable naturally-derived ECM materials  
for use in the invention will include significant  
amounts of such interspersed, non-collagenous solids  
that are readily ascertainable under light microscopic  
examination. Such non-collagenous solids can  
25 constitute a significant percentage of the dry weight  
of the ECM material in certain inventive embodiments,  
for example at least about 1%, at least about 3%, and  
at least about 5% by weight in various embodiments of  
the invention.

The submucosa or other ECM material used in the present invention may also exhibit an angiogenic character and thus be effective to induce angiogenesis in a host engrafted with the material. In this regard, 5 angiogenesis is the process through which the body makes new blood vessels to generate increased blood supply to tissues. Thus, angiogenic materials, when contacted with host tissues, promote or encourage the formation of new blood vessels. Methods for measuring 10 in vivo angiogenesis in response to biomaterial implantation have recently been developed. For example, one such method uses a subcutaneous implant model to determine the angiogenic character of a material. See, C. Heeschen et al., Nature Medicine 7 15 (2001), No. 7, 833-839. When combined with a fluorescence microangiography technique, this model can provide both quantitative and qualitative measures of angiogenesis into biomaterials. C. Johnson et al., Circulation Research 94 (2004), No. 2, 262-268.

20

Submucosa or other ECM tissue used in embodiments of the invention can be preferably highly purified, for example, as described in U.S. Patent No. 6,206,931 to Cook et al. Thus, preferred ECM material will exhibit 25 an endotoxin level of less than about 12 endotoxin units (EU) per gram, more preferably less than about 5 EU per gram, and most preferably less than about 1 EU per gram. As additional preferences, the submucosa or other ECM material may have a bioburden of less than 30 about 1 colony forming units (CFU) per gram, more preferably less than about 0.5 CFU per gram. Fungus

levels are desirably similarly low, for example less than about 1 CFU per gram, more preferably less than about 0.5 CFU per gram. Nucleic acid levels are preferably less than about 5  $\mu\text{g}/\text{mg}$ , more preferably  
5 less than about 2  $\mu\text{g}/\text{mg}$ , and virus levels are preferably less than about 50 plaque forming units (PFU) per gram, more preferably less than about 5 PFU per gram. The ECM material used in certain embodiments of the invention is preferably disinfected with an  
10 oxidizing agent, particularly a peracid, such as peracetic acid. These and additional properties of submucosa or other ECM tissue taught in U.S. Patent No. 6,206,931 may be characteristic of any ECM tissue used in the present invention.

15

A typical layer thickness for an as-isolated submucosa or other ECM tissue layer used in the invention ranges from about 50 to about 250 microns when fully hydrated, more typically from about 50 to  
20 about 200 microns when fully hydrated, although isolated layers having other thicknesses may also be obtained and used. These layer thicknesses may vary with the type and age of the animal used as the tissue source. As well, these layer thicknesses may vary with  
25 the source of the tissue obtained from the animal source. Further, the submucosa and other ECM tissue materials of the present invention can be employed as xenografts (i.e., cross species, such as a non-human donor for a human recipient), allografts (i.e.,  
30 intraspecies with a donor of the same species as the

recipient) and/or autografts (i.e., the donor and the recipient being the same individual).

As prepared and used, the submucosa material or  
5 any other ECM material may optionally retain and/or  
include growth factors or other bioactive components  
native to the source tissue. For example, a  
submucosa or other remodelable ECM tissue material may  
include or retain one or more growth factors such as  
10 but not limited to basic fibroblast growth factor (FGF-  
2), transforming growth factor beta (TGF-beta),  
epidermal growth factor (EGF), and/or platelet derived  
growth factor (PDGF). As well, submucosa or other ECM  
materials when used in the invention may include other  
15 native bioactive agents such as but not limited to  
proteins, glycoproteins, proteoglycans, and  
glycosaminoglycans. Additionally, ECM material may  
include other biological materials such as heparin,  
heparin sulfate, hyaluronic acid, fibronectin,  
20 cytokines, and the like. Thus, generally speaking, a  
submucosa or other ECM material may include one or more  
bioactive components that induce, directly or  
indirectly, a cellular response such as a change in  
cell morphology, proliferation, growth, protein or gene  
25 expression. In certain preferred embodiments of the  
invention, the ECM material will exhibit the capacity  
to promote angiogenesis.

Further, in addition or as an alternative to the  
30 inclusion of such native bioactive components, non-  
native bioactive components such as those synthetically

produced by recombinant technology or other methods (e.g., genetic material such as DNA), may be incorporated into an ECM material of the invention. These non-native bioactive components may be naturally-  
5 derived or recombinantly produced proteins that correspond to those natively occurring in an ECM tissue, but perhaps of a different species (e.g., human proteins applied to collagenous ECMS from other animals, such as pigs). These non-native bioactive  
10 components may also be drug substances. Illustrative drug substances that may be added to (or incorporated within) the ECM material, such as one or more ECM layers, include, for example, anti-clotting agents, e.g. heparin, antibiotics, anti-inflammatory agents,  
15 thrombus-promoting substances such as blood clotting factors, e.g. thrombin, fibrinogen, and the like, and anti-proliferative agents, e.g. taxol derivatives such as paclitaxel. Such non-native bioactive components can be incorporated into and/or onto material of the  
20 invention in any suitable manner, for example, by surface treatment (e.g., spraying) and/or impregnation (e.g., soaking), just to name a few. Additionally, such agents can be applied to the ECM material as a pre-manufactured step, immediately prior to the  
25 procedure, or during or after engraftment of the ECM material within the patent.

ECM materials used in the invention may be free of additional, non-native crosslinking, or may contain  
30 additional crosslinking. Such additional crosslinking may be achieved by photo-crosslinking techniques, by

chemical crosslinkers, or by protein crosslinking induced by dehydration or other means. However, because certain crosslinking techniques, certain crosslinking agents, and/or certain degrees of crosslinking can destroy the remodelable properties of a remodelable material, where preservation of remodelable properties is desired, any crosslinking of the remodelable ECM material can be performed to an extent or in a fashion that allows the material to retain at least a portion of its remodelable properties. Chemical crosslinkers that may be used include for example aldehydes such as glutaraldehydes, diimides such as carbodiimides, e.g., 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride, ribose or other sugars, acyl-azide, sulfo-N-hydroxysuccinamide, or polyepoxide compounds, including for example polyglycidyl ethers such as ethyleneglycol diglycidyl ether, available under the trade name DENACOL EX810 from Nagese Chemical Co., Osaka, Japan, and glycerol polyglycerol ether available under the trade name DENACOL EX 313 also from Nagese Chemical Co. Typically, when used, polyglycerol ethers or other polyepoxide compounds will have from 2 to about 10 epoxide groups per molecule.

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In certain aspects, the invention provides medical products including a multilaminate material. Such multilaminate materials can include a plurality of ECM material layers bonded together, a plurality of non-ECM materials bonded together, or a combination of one or more ECM material layers and one or more non-ECM

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material layers bonded together. To form a multilaminate ECM material, for example, two or more ECM segments are stacked, or one ECM segment is folded over itself at least one time, and then the layers are fused or bonded together using a bonding technique, such as chemical cross-linking or vacuum pressing during dehydrating conditions.

An adhesive, glue or other bonding agent may also be used in achieving a bond between material layers of the invention. Suitable bonding agents may include, for example, collagen gels or pastes, gelatin, or other agents including reactive monomers or polymers, for example cyanoacrylate adhesives. As well, bonding can be achieved or facilitated between ECM material layers using chemical cross-linking agents, such as glutaraldehyde, formaldehyde, epoxides, genipin or derivatives thereof, carbodiimide compounds, polyepoxide compounds, or other similar agents, including those others identified in the discussions above. Cross-linking of ECM materials can also be catalyzed by exposing the matrix to UV radiation, by treating the collagen-based matrix with enzymes such as transglutaminase and lysyl oxidase, and by photocross-linking. A combination of one or more of these with dehydration-induced bonding may also be used to bond ECM material layers to one another.

A variety of dehydration-induced bonding methods can be used to fuse together portions of an ECM material of the invention. In one preferred

embodiment, multiple layers of ECM material are compressed under dehydrating conditions. In this context, the term "dehydrating conditions" is defined to include any mechanical or environmental condition  
5 which promotes or induces the removal of water from the ECM material. To promote dehydration of the compressed ECM material, at least one of the two surfaces compressing the matrix structure can be water permeable. Dehydration of the ECM material can  
10 optionally be further enhanced by applying blotting material, heating the matrix structure or blowing air, or other inert gas, across the exterior of the compressed surfaces. One particularly useful method of dehydration bonding ECM materials is lyophilization,  
15 e.g., subjecting the materials to freeze-drying or evaporative cooling conditions. Lyophilization is also useful in drying operations involving medical products of the present invention. For example, a medical product including ECM material may be subjected to  
20 lyophilization conditions before placing it in packaging for transport or storage.

Another method of dehydration bonding comprises pulling a vacuum on the assembly while simultaneously  
25 pressing the assembly together. This method is known as vacuum pressing. During vacuum pressing, dehydration of the ECM materials in forced contact with one another effectively bonds the materials to one another, even in the absence of other agents for  
30 achieving a bond, although such agents can be used while also taking advantage at least in part of the

dehydration-induced bonding. With sufficient compression and dehydration, the ECM materials can be caused to form a generally unitary ECM structure.

5 It is advantageous in some aspects of the invention to perform drying operations under relatively mild temperature exposure conditions that minimize deleterious effects upon the ECM materials of the invention, for example native collagen structures and  
10 potentially bioactive substances present. Thus, drying operations conducted with no or substantially no duration of exposure to temperatures above human body temperature or slightly higher, say, no higher than about 38° C, will preferably be used in some forms of  
15 the present invention. These include, for example, vacuum pressing operations at less than about 38° C, forced air drying at less than about 38° C, or either of these processes with no active heating - at about room temperature (about 25° C) or with cooling. Relatively  
20 low temperature conditions also, of course, include lyophilization conditions.

Medical products of the invention may include biocompatible materials derived from a number of  
25 biological polymers, which can be naturally occurring or the product of in vitro fermentation, recombinant genetic engineering, and the like. Purified biological polymers can be appropriately formed into a substrate by techniques such as weaving, knitting, casting,  
30 molding, and extrusion. Suitable biological polymers include, without limitation, collagen, elastin,

keratin, gelatin, polyamino acids, polysaccharides (e.g., cellulose and starch) and copolymers thereof.

Suitable biocompatible implant materials of the invention can also include a variety of synthetic polymeric materials including but not limited to bioresorbable and/or non-bioresorbable plastics. Bioresorbable, or bioabsorbable polymers that may be used include, but are not limited to, poly(L-lactic acid), polycaprolactone, poly(lactide-co-glycolide), poly(hydroxybutyrate), poly(hydroxybutyrate-co-valerate), polydioxanone, polyorthoester, polyanhydride, poly(glycolic acid), poly(D,L-lactic acid), poly(glycolic acid-co-trimethylene carbonate), polyhydroxyalkanoates, polyphosphoester, polyphosphoester urethane, poly(amino acids), cyanoacrylates, poly(trimethylene carbonate), poly(iminocarbonate), copoly(ether-esters) (e.g., PEO/PLA), polyalkylene oxalates, and polyphosphazenes. These or other bioresorbable materials may be used, for example, where only a temporary blocking or closure function is desired, and/or in combination with non-bioresorbable materials where only a temporary participation by the bioresorbable material is desired.

Non-bioresorbable, or biostable polymers that may be used include, but are not limited to, polytetrafluoroethylene (PTFE) (including expanded PTFE), polyethylene terephthalate (PET), polyurethanes, silicones, and polyesters and other polymers such as, but not limited to, polyolefins, polyisobutylene and

ethylene-alphaolefin copolymers; acrylic polymers and copolymers, vinyl halide polymers and copolymers, such as polyvinyl chloride; polyvinyl ethers, such as polyvinyl methyl ether; polyvinylidene halides, such as  
5 polyvinylidene fluoride and polyvinylidene chloride; polyacrylonitrile, polyvinyl ketones; polyvinyl aromatics, such as polystyrene, polyvinyl esters, such as polyvinyl acetate; copolymers of vinyl monomers with each other and olefins, such as ethylene-methyl  
10 methacrylate copolymers, acrylonitrile-styrene copolymers, ABS resins, and ethylene-vinyl acetate copolymers; polyamides, such as Nylon 66 and polycaprolactam; alkyd resins, polycarbonates; polyoxymethylenes; polyimides; polyethers; epoxy  
15 resins, polyurethanes; rayon; and rayon-triacetate.

Turning now to a discussion of particular medical products, systems, and methods of the present invention for treating fistulae having a primary opening in the  
20 alimentary canal, it should again be noted that a fistula can be described as defining a void through soft tissues, the void including a fistula tract, a primary opening, and potentially one or more secondary openings. Such fistulae can be treated in accordance  
25 with the present invention by blocking this void, or any portion thereof. For example, a method of the invention can include blocking the void at the primary opening, blocking the fistula tract (or a segment thereof), blocking any secondary openings, or any  
30 combination thereof.

Illustratively, a preferred fistula treatment method of the invention includes providing an implantable material including a compliant sheet form biocompatible material, and forcing this sheet form  
5 biocompatible material into the primary opening so as to deform the sheet form biocompatible material to conform to and block the primary opening. This sheet form biocompatible material is preferably deformable upon impingement by soft tissue surrounding the primary  
10 opening of the fistula. Such deformable materials can include any of the ECM and other biocompatible materials described herein. Further, this sheet form biocompatible material is preferably sized and shaped so as to be deformable to a three-dimensional  
15 volumetric body filling the primary opening of the fistula. In so doing, advantageous implant materials will also be sufficiently flaccid to avoid substantial cutting or tearing of the surrounding soft tissues.

20 In certain aspects, such a three-dimensional volumetric body, when formed, includes a portion extending into the fistula tract, and potentially into or protruding through any secondary openings of the fistula. This extending portion may or may not conform  
25 to and block other portions of the fistula void, i.e., those other than the primary opening, such as the fistula tract. Also, this extending portion can be used, in certain aspects, to attach the medical product to soft tissues at or near a secondary opening of the  
30 fistula as a means of preventing the product from reverse migrating undesirably back toward the

alimentary canal. In desirable modes of operation, should amounts of the biocompatible implant material be protruding from the secondary opening, those amounts will be trimmed off such that the implant material no longer protrudes, and the newly-formed end can be sutured or otherwise secured in place under the skin if desired.

The medical products of the present invention, or any components thereof, can have any practical size and shape to treat a fistula having a primary opening in the alimentary tract of a vertebrate, especially a human. In general, the size and shape of the sheet form biocompatible material selected for a particular treatment application will be based, at least in part, on the general size and shape of the fistula being treated. In certain forms, the surgeon or other medical personnel can modify the provided product prior to deployment to suit a particular fistula treatment application, for example, by modifying the size and shape of the sheet form biocompatible material.

A sheet form biocompatible material of the invention is preferably sized and shaped such that the three-dimensional volumetric body, when formed, has a length of about 1 cm to about 50 cm, more typically from about 1 cm to about 15 cm, and even more typically from about 2 cm to about 10 cm. Likewise, it is preferable that the material's size and shape is such that at least a portion of the three-dimensional volumetric body, when formed, conforms to soft tissue

surrounding the fistula to block at least the primary opening. Accordingly, any dimension of the sheet form biocompatible material (e.g., the material's thickness or the length of a side of the material, just to give a few examples) or any other property of the material (e.g., its density) can be varied so long as the three-dimensional volumetric body, when formed, is capable of blocking at least some segment of the fistula void.

10 In certain aspects, the sheet form biocompatible material is sized and shaped such that the three-dimensional volumetric body, when formed, conforms to and blocks the primary opening of a fistula. Preferably, such a three-dimensional volumetric body is 15 capable of conforming to and blocking a primary opening having a diameter from about 1 to about 20 millimeters, more typically from about 5 to about 10 millimeters. In certain preferred aspects, such a three-dimensional volumetric body includes a remodelable material, for 20 example, a remodelable ECM material. The bioactive nature of such materials promotes desirable healing of the fistula, for example, by overcoming the effects of bacteria and other deleterious substances typical to the fistula environment. In some forms, medical 25 products of the invention incorporate an effective amount of an antimicrobial agent. Illustrative such agents include, for example, silver compounds such as silver salts (e.g. silver sulfate), dextran, chitosan, chlorhexidine, and nitric oxide donor compounds. Such 30 agents can be incorporated throughout the medical product and/or on surfaces or selected regions thereof.



With reference now to Figure 1, shown is a perspective view of an illustrative medical product 20 of the present invention. The product 20 comprises a compliant sheet form multilaminate material 21 including two layers of biocompatible material, e.g., small intestinal submucosa (SIS) bonded together. The sheet form material 21 has a first end 22, a second end 23 (opposite the first end 22), and diverging sides 24. (In other forms, the invention provides similar products that include a sheet form biocompatible material exhibiting other suitable geometrical shapes, for example, an isosceles triangle or any other suitable triangular or triangular-like shape, just to name a few.)

The sheet form SIS material 21 is preferably deformable upon impingement by soft tissues surrounding a fistula void, e.g., the primary opening and/or the fistula tract. Further, the sheet form SIS material 21 is preferably sized and shaped so as to be deformable to a three-dimensional volumetric body filling this void, or a segment thereof. Accordingly, to suit a particular fistula treatment application, the thickness of the material 21, as well as the lengths of the first end 22, second end 23, and diverging sides 24 can vary, and may depend on a number of factors including but not limited to one or more other properties or physical characteristics of the SIS material 21 (e.g., its degree of deformability) and/or the general size and

shape of the fistula for which the product is designed to treat.

One way to alter the thickness of the sheet form SIS material 21, for example, is to compress it under dehydrating conditions, e.g., to vacuum press it. Another way to alter the thickness of the multilaminate sheet form SIS material is to alter the number of material layers included therein. Again, the sheet form SIS material 21 depicted in Figure 1 includes two layers of remodelable SIS material bonded together. However, it should be noted that the sheet form SIS material 21 could be formed with any practical number of layers of material, including one, three, four, five, six, seven, eight, nine, ten, or more layers of SIS material. Also, any material layer included in a multilaminate sheet form material of the invention can have bonded and unbonded portions. For example, material layers may be bonded to one another proximate the first end 22 of the sheet form material 21 and not bonded to one another proximate the second end 23 of the sheet form material 21.

Continuing with Figure 1, the medical product is useful to treat fistulae in accordance with the present invention. Illustratively, the sheet form multilaminate SIS material 21 can be forced into an anorectal fistula void so as to deform the sheet form SIS material 21 to conform to and block the void, or any portion thereof. In certain aspects, occlusion is achieved with the entire deformed SIS sheet positioned

within the void. In other aspects, occlusion of the void is achieved, wherein only a portion of the deformed SIS sheet is positioned therein.

5           The sheet form SIS material 21 can be forced into the fistula void in any suitable manner. For example, the sheet form SIS material 21 can be pushed or pulled into the void. In an illustrative embodiment, the first end 22 of the sheet form SIS material 21 is  
10 pulled into the fistula through the primary opening, and toward a secondary opening. This can be accomplished in any suitable manner. Illustratively, a pair of surgical hemostats, or a fistula probe, can be passed through a secondary opening and potentially out  
15 through the primary opening. The first end 22 of the SIS material 21 can then be grasped by the hemostats, or secured to the probe, and the material drawn into fistula tract through the primary opening. In certain illustrative embodiments, tissue surrounding the  
20 fistula tract is conditioned such that it initiates a healing response before the sheet form SIS material 21 is forced into the void.

In certain aspects, the sheet form SIS material 21  
25 will be shaped and sized such that the diameter of the primary opening is greater than the width of the first end 22 but less than the width of the second end 23 of the material; however, in alternative embodiments, the sheet form material will be shaped and sized such that  
30 the volume occupied by the gathered sheet form material of the first end 22 is less than the volume occupied by

the gathered sheet form material of the second end 23 when each of the ends are present within the primary opening of the fistula tract. In these aspects, as the SIS sheet form material 21 is drawn into the void, it  
5 folds and/or rolls over itself one or more times to conform to the primary opening, and is gradually "wedged" into the primary opening when sufficiently pulled through. Such wedging can for example be evidenced by an increasing resistance to passage of the  
10 sheet 21 as it is pushed or pulled into the primary opening. As the second end 23 becomes wedged into the primary opening, the deformed SIS material becomes lodged in place to block the void. Such wedging or lodging may be sufficient to obviate the need for  
15 otherwise securing the product to the soft tissues surrounding the fistula. Nonetheless, in certain aspects, the first end 22 and/or second end 23 is further secured to the soft tissues, for example, by suturing. Also, the first end 22 and/or second end 23  
20 can be trimmed, for example, to prevent the engrafted SIS material from protruding undesirably from the primary opening and/or the secondary opening. In certain forms, deployment of a medical product of the invention is aided or facilitated by tracking the  
25 product along an emplaced guidewire.

In other embodiments, forcing the sheet form SIS material 21 into the fistula void involves pushing the sheet form material 21 into the void, or any portion  
30 thereof. Illustratively, the sheet form SIS material 21 can be inserted into the void with a suitable

deployment device. For example, the medical product can be preloaded into a deployment device having an outer sheath. This deployment device can then be inserted into the void, for example, through a secondary opening so as to deform the sheet form SIS material 21 to conform to and fill at least the primary opening of the void. Thereafter, the sheath can be removed, leaving the deformed sheet from material deployed within the void, or any segment thereof.

10

In certain aspects, the three-dimensional volumetric body (i.e., the deformed sheet form biocompatible material) comprises a material receptive to tissue ingrowth. In such aspects, upon deployment of the medical product in accordance with the present invention, cells from the patient can infiltrate the material, leading to, for example, new tissue growth on, around, and/or within the three-dimensional volumetric body. In certain forms, such new tissue can also grow within any creases or crevices which were formed in and/or between the material as it folded and/or rolled over itself to conform to soft tissues surrounding the fistula void during product deployment. In some embodiments, a medical product deployed in accordance with the present invention comprises a remodelable material. In these embodiments, the remodelable material promotes the formation of new tissue, and is capable of being broken down and replaced by new tissue in such a way that the original fistula closure achieved by the three-dimensional volumetric body is maintained throughout the remodeling

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process so as to eventually form a closure or substantial closure with the new tissue.

Remodelable ECM materials having a relatively more  
5 open matrix structure (i.e., higher porosity) are  
capable of exhibiting different material properties  
than those having a relatively more closed or collapsed  
matrix structure. For example, an ECM material having  
a relatively more open matrix structure is generally  
10 softer and more readily compliant to an implant site  
than one having a relatively more closed matrix  
structure. Also, the rate and amount of tissue growth  
in and/or around a remodelable material can be  
influenced by a number of factors, including the amount  
15 of open space available in the material's matrix  
structure for the infusion and support of a patient's  
tissue-forming components, such as fibroblasts.  
Therefore, a more open matrix structure can provide for  
quicker, and potentially more, growth of patient tissue  
20 in and/or around the remodelable material, which in  
turn, can lead to quicker remodeling of the material by  
patient tissue.

In this regard, any component of a medical product  
25 of the invention (including any layer of ECM material)  
can have a level or degree of porosity. In certain  
embodiments, the porosity of a layer of ECM material is  
lowered by drying the material under compression. In  
general, compressing a pliable open matrix material,  
30 such as a pliable ECM material, increases the  
material's bulk density and decreases the material's  
porosity by decreasing the size of the voids in the

open matrix. As is the case in certain aspects of the invention, when such a material is dried while being compressed, particularly under vacuum pressing conditions, the open matrix structure can become  
5 somewhat fixed in this relatively higher bulk density, lower porosity state (i.e., in a relatively more collapsed state). It should be noted that different compressing and drying techniques and/or methods, including different degrees of compressing and drying,  
10 can be designed through routine experimentation so as to allow for a material layer having an optimal degree of material bulk density and/or porosity for a particular application or procedure. In certain aspects, a sheet form biocompatible material of the  
15 invention is configured such that the three-dimensional volumetric body, when formed, has differential porosity along its length. For example, such a three-dimensional volumetric body may have a portion with a relatively more closed matrix structure blocking the  
20 primary opening of a fistula, and a portion with a relatively more open matrix structure extending into the fistula tract. Having material with a relatively more closed matrix structure at or near the primary opening can inhibit bacteria and other undesirable  
25 substances from passing into the alimentary canal from the fistula.

In certain aspects, the medical product 20 includes an adaptation (which may or may not be  
30 integral with the sheet form biocompatible material 21) for aiding or facilitating deployment of the product

within a patient (or otherwise providing additional benefits to the patient as described below). As one example, such an adaptation may comprise an absorbable suture or other similar device in association with the product. An associated suture can be used to draw the product into the void defined by the fistula and/or secure the product to soft tissues surrounding the fistula following product placement. Additionally, such an adaptation can incorporate one or more barbs or other suitable devices that are useful for de-epithelializing or otherwise causing trauma to soft tissue surfaces defining the fistula void as the adaptation (e.g., the suture) passes thereby during product deployment. Such de-epithelialization, etc. can be useful to trigger a healing response and/or otherwise facilitate the fistula healing process, for example, by enhancing certain remodeling characteristics of the implantable ECM material. In addition or alternatively, the product may have a suture or other fixation device attached near an end that will become wedged in the primary opening, and the suture or other device can then be used to secure that end in place and/or to pull tissues in the region to close the primary opening over the implanted device. Any such suture provided can also include an attached surgical needle for use in such operations.

A suture or other similar device can be associated with the sheet form material in any suitable manner. For example, in certain aspects, a suture is glued or otherwise bonded to the material. In other aspects, a



suture is coupled or linked to the material by passing one end of the suture through a small hole 25 (shown in phantom in Figure 1) proximal the first end 22 of the material. Thereafter, this end of the suture is formed  
5 as a loop around the contained material, for example, using a knot. In still other aspects, a suture is associated with a multilaminate sheet form material by placing one end of the suture between layers prior to a bonding operation. Such bonding can be sufficient to  
10 keep the material and suture engaged, for example, as the material is drawn through the primary opening.

With reference now to Figure 2, shown is a perspective view of an illustrative medical product 20  
15 of the present invention. The product includes a compliant sheet form biocompatible material 21 similar to that of Figure 1, except that the first end 22 includes a tail 26 or thin segment of material extending therefrom. This "tail" can be useful, for  
20 example, to pull the product 20 into a fistula tract. For example, the sheet form material 21 can be pulled into the primary opening of a fistula, tail end first, for example, by grasping the tail 26 with hemostats, etc. Thereafter, the tail 26 can be sufficiently  
25 advanced through the fistula tract so as to deform the second end 23 to conform to and fill the primary opening and/or another segment of the fistula void. The widening of the second end 23 as it moves away from the first end 22 provides increasing cross section to  
30 the formed three-dimensional volumetric body to fill at least the primary opening. The tail 26 can be long

enough to exit a secondary opening. In certain aspects, the tail 26 has a total length of about 2cm to about 10 cm, and the tapered section has a length of at least about 3 cm. In certain aspects, the tail  
5 incorporates one or more adaptations for de-epithelializing soft tissue surfaces of the fistula tract when passed therethrough.

Figure 3A shows a perspective view of an  
10 illustrative medical product 40 of the present invention. The product 40 comprises a compliant sheet form biocompatible synthetic polymeric material 41 having a relatively narrow middle region 43 and two relatively wide outer regions 42 which flare out from  
15 the middle region 43. In a method for treating a fistula, the sheet form material 41 can be folded or bent at the middle region 43, for example, by associating a suture 50 with the middle region 43 and pulling as shown in Figure 3B, or alternatively  
20 grasping and pulling the middle region 43 with tongs or another similar grasping device. Thereafter, the sheet form material 41 can be pulled into a fistula, middle region first, forcing the outer regions 42 to follow. These two outer regions 42 provide greater material  
25 surface area, for example, compared to a sheet form material including only one outer region of the same size and shape. In certain aspects, this greater material surface area can provide better occlusion of the fistula void, or any segment thereof, as the outer  
30 region materials fold and/or roll over each other upon being impinged by soft tissue surrounding, for example,

the primary opening of the fistula. In certain aspects, the overall length of the sheet form material 41 is at least twice the length of the fistula being treated. In some forms, the length of the material 5 extending from the middle region 43 to an outer regions 42 is at least about 3 cm.

Illustratively, another preferred fistula treatment method of the invention includes providing an 10 implantable material including a compliant sheet form biocompatible material, and forcing this sheet form biocompatible material into the void so as to deform the sheet form biocompatible material into a three-dimensional volumetric body impinging upon soft tissue 15 surfaces of the void and blocking at least a segment of the void. In certain aspects, this sheet form biocompatible material is deformable upon forcible contact against soft tissue surfaces defining the void. Such deformable materials can include any of the ECM 20 and other biocompatible materials described herein. Further, this sheet form biocompatible material can be sized and shaped so as to be deformable to a three-dimensional volumetric body impinging upon and blocking the void at the primary opening, blocking the fistula 25 tract (or any segment thereof), or both. In certain aspects, such a three-dimensional volumetric body, when formed, includes a portion extending into the fistula tract, and potentially protruding through a secondary opening of the fistula.

In certain embodiments, a medical product of the present invention includes an implantable material having a shaped or otherwise modified tip with at least one trailing sheet extending therefrom. Such an illustrative trailing sheet can be provided as a plurality of strands, e.g. elongate strands, such as can be formed by cutting a larger overall sheet into smaller segments that can generally run with the longitudinal of the device. Additionally, any number of such strands can include a plurality of cuts, such as transverse cuts, that can serve to increase the surface area of the material so as to enhance the occlusive ability of the material. For example and referring now to Figure 4, shown is perspective view of a medical product 60 of the present invention. The product 60 comprises an implantable material 61 including a conical or conical-like tip 62 with a single sheet 63 extending therefrom. The sheet 63 may or may not be planar. In certain aspects, the sheet is convoluted, for example, including a plurality of folds or bends. In some forms, at least a portion of the sheet 63 is fan-folded, for example, as shown in Figure 5. Further, the conical tip 62 may or may not have a continuous taper along its length, and may have portions that are rounded. The conical shape of the tip may make it easier, in certain aspects, to insert the medical product into the fistula void, tip first. In certain aspects, the tip and/or other portions of the implantable material can include barbs or other suitable adaptations for anchoring the product to soft tissue surrounding the fistula void. Such barbs and

other adaptations are also useful, in some forms of the invention, to roughen up or otherwise damage (e.g., de-epithelialize) soft tissue surfaces defining the fistula void as the implantable material is passed therethrough during deployment. Such roughening up, etc. can be useful to trigger a healing response and/or otherwise facilitate the healing process.

Additionally, in certain embodiments, the tip of the strands can be formed into any suitable shape, e.g. bullet, cone, hemisphere, or cylinder, using any suitable drying technique as discussed herein. Alternatively, an illustrative device can be formed or by attaching one or more strands of sheet form material to a pre-formed tip, which can be comprised of any suitable material, remodelable, e.g. a remodelable sponge, or synthetic, e.g. absorbable or non-absorbable. The strands can be connected to the tip using any suitable connecting means, such as an adhesive, bonding, e.g. dehydrothermal, and or mechanical means, e.g. ring, fastener, or sutures. A lumen can be contained within the tip that can serve to receive a wire guide during an illustrative deployment procedure, or that can serve to provide for drainage of material through the closed fistula tract.

In other aspects, the implantable material can be made so that the center of the material is narrower than the ends, to possibly aid in inhibiting movement of the material upon deployment within the need for suturing, etc. For example, the implantable material

could be configured so as to deform to a three-dimensional volumetric body wedged or lodged into the primary opening and a secondary opening. Forming a narrower center region could be accomplished in any suitable manner including but not limited to applying an ECM material band around the center of the material, tying a strip of ECM material or a resorbable suture around the center of the material, or vacuum pressing portions of the center of material.

10

With reference now to Figures 6, shown is a perspective view of an illustrative medical product 80 of the present invention. The product 80 comprises an implantable material 81 including a conical tip 82 with two sheets 83 extending therefrom. In certain aspects, the sheets 83 actually comprise a single piece of material folded generally in half, wherein the material fold provides the conical tip 82. In certain aspects, the material forming the conical tip 82 is further manipulated, for example, by lyophilization, vacuum pressing, or crosslinking (just to name a few) to alter one or more properties of the tip, e.g., its porosity. In other aspects, the sheets 83 comprise two pieces of material suitable joined, for example, by gluing, dehydrothermal bonding, or the like. As shown in Figure 7, the sheets, or any portions thereof, may be fan-folded.

With reference now to Figure 8, shown is a top view of an illustrative medical kit 100 of the present invention that includes medical product 60 sealed

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within sterile medical packaging. In particular, medical kit 100 has packaging including a backing layer 101 and a front film layer 102 (shown partially drawn away from backing layer 101). The medical product is sealed between backing layer 101 and film 102 utilizing a boundary of pressure-adhesive 103 as is conventional in medical packaging. A cut-out 104 may be provided in the backing layer 101 to assist a user in separating the film layer 102 from the backing layer 101.

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Sterilization of the medical kit 100 may be achieved, for example, by irradiation, ethylene oxide gas, or any other suitable sterilization technique, and the materials and other properties of the medical packaging will be selected accordingly. Also, medical products of the invention can be contained in sterile packaging in any suitable state. Suitable states include, for example, a hydrated or dehydrated state. The medical products can be dehydrated by any means known in the art (e.g., lyophilization or air dried). If a medical products of the present invention is stored in a dehydrated state, it is preferred that it retains all of its biological and mechanical properties (e.g., shape, density, flexibility, etc.) upon rehydration.

25

The materials and other properties of the packaging will be selected accordingly. For example, the package can include indicia to communicate the contents of the package to a person and/or a machine, computer, or other electronic device. Such indicia may

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include the dimensions of, the type of materials used to form, and/or the physical state of, the contents of the package. In certain embodiments, a medical product is packaged for sale with instructions for use. For  
5 example, in a particularly preferred embodiment, a medical kit includes at least one medical product sealed within a sterile package, wherein the packaging has visible indicia identifying the at least one  
10 medical product as having physical characteristics as disclosed herein, and/or can contain or otherwise be associated with printed materials identifying the contents as having such physical characteristics and including information concerning its use as a medical  
15 product for treating fistulae. The packaging can also include visible indicia relating to the dimension of the at least medical product, and/or relating to the treatment site(s) for which the at least one medical product is configured.

20 The present invention also provides a line of medical kits, wherein a medical kit of the invention includes one or more medical products such as those disclosed herein enclosed within a sealed package. When the medical kit includes more than one medical  
25 product, for example, a plurality of medical products, the products can each be of substantially the same size and shape, or, alternatively, can vary with respect to size and shape.

30 The medical products of the invention can be modified before, during, and/or after deployment.



Illustratively, a product may be cut, trimmed, sterilized, and/or treated (e.g., brought into contact, impregnated, coated, etc.) with one or more desirable compositions, such as any of those previously disclosed herein, e.g., anticoagulants (e.g., heparin), growth factors or other desirable property modifiers. In certain aspects, following deployment of a sheet form biocompatible material in accordance with the present invention, one or more portions of the material are trimmed off or otherwise removed, for example, material protruding from the primary opening and/or any secondary opening.

Further, any exogenous bioactive substances incorporated into ECM material of the invention may be from the same species of animal from which the ECM material was derived (e.g. autologous or allogenic relative to the ECM material) or may be from a different species from the ECM material source (xenogenic relative to the ECM material). In certain embodiments, the ECM material will be xenogenic relative to the patient receiving the graft, and any added exogenous material(s) will be from the same species (e.g. autologous or allogenic) as the patient receiving the graft. Illustratively, human patients may be treated with xenogenic ECM materials (e.g. porcine-, bovine- or ovine-derived) that have been modified with exogenous human material(s) as described herein, those exogenous materials being naturally derived and/or recombinantly produced.

In certain aspects, medical products of the invention incorporate an adhesive or, where appropriate, a sclerosing agent to facilitate and/or promote blocking of the fistula void. As well, fistula  
5 treatment methods of the invention can include steps where such substances or materials are applied to a medical product being deployed and/or to the soft tissues surrounding the fistula. For example, an adhesive, glue or other bonding agent may also be used  
10 in achieving a bond between a medical product of the invention and the soft tissues surrounding the fistula void. Suitable bonding agents may include, for example, fibrin or collagen gels or pastes, gelatin, or other agents including reactive monomers or polymers,  
15 e.g., cyanoacrylate adhesives. In some forms of the invention, a fistula treatment method includes contacting soft tissue surfaces surrounding the fistula, e.g., soft tissue surfaces at or near the primary opening and/or soft tissues lining the fistula  
20 tract, with a sclerosing agent prior to forcing the sheet from material into the fistula. Such use of a sclerosing agent can de-epithelialize or otherwise damage or disrupt these soft tissue surfaces, leading to the initiation of a healing response.

25

In certain aspects, fistula treatment methods of the invention include an endoscopic visualization (fistuloscopy) step. Such endoscopic visualization can be used, for example, to determine the shape and size  
30 of the fistula, which in turn can be used to select an appropriately sized and shaped medical product for

treating the fistula. Illustratively, a very thin flexible endoscope can be inserted into a secondary opening of the fistula and advanced under direct vision through the fistula tract and out through the primary opening. By performing fistuloscopy of the fistula, the primary opening can be accurately identified. Also, cleaning of the fistula can be performed prior to and/or during deployment of a medical product of the invention. For example, an irrigating fluid can be used to remove any inflammatory or necrotic tissue located within the fistula prior to engrafting the product. In certain embodiments, one or more antibiotics are applied to the medical product and/or the soft tissues surrounding the fistula as an extra precaution or means of treating any residual infection within the fistula.

In other embodiments, a fistula is drained prior to receiving a medical product of the invention therein. Such draining can be accomplished by inserting a narrow diameter rubber drain known as a seton (Greek, "thread") through the fistula. The seton is passed through the fistula tract and tied as a loop around the contained tissue and left for several weeks or months, prior to definitive closure or sealing of the fistula. This procedure is usually performed to drain infection from the area, and to mature the fistula tract prior to a definitive closure procedure.

Further, the fistula treatment methods described herein can be used to close one or more fistula during

a given medical procedure. Also, the methods of the invention can be used to treat complex fistula. For multiple fistula, multiple medical products can be engrafted until all the fistula have been addressed.

5 In cases of complex fistula, for example a horse-shoe fistula, there may be one primary opening and two or more fistula tracts extending from that opening. In such instances, a medical product may be configured with one head component and two or more tail

10 components. Each "tail" can be drawn into the primary opening, and thereafter into one of the fistula tracts extending therefrom. Sufficient pulling force can be applied to wedge the head component snugly into the primary opening. Each of the tails and/or the head of

15 the product can be secured by sutures and/or an adhesive, if necessary, and any excess material can be trimmed.

Also, the invention provides, in certain aspects,

20 methods for treating fistulae that include providing a sheet form biocompatible material that is sized and shaped so as to be deformable to a three-dimensional volumetric body impinging and/or being impinged by soft tissues surrounding the fistula so as to block the void

25 at the primary opening, block the fistula tract (or any segment thereof), or both. In some aspects, the invention provides methods for blocking an opening anywhere on or within the body of a patient, for example, blocking the primary opening (or any other

30 segment) of a urethro-vaginal fistulae, vesico-vaginal fistulae, tracheo-esophageal fistulae, gastro-cutaneous

fistulae, and any number of anorectal fistulae, such as recto-vaginal fistula, recto-vesical fistulae, recto-urethral fistulae, or recto-prostatic fistulae.

5 All publications and patent applications cited in this specification are herein incorporated by reference as if each individual publication or patent application were specifically and individually indicated to be incorporated by reference. Further, any theory,  
10 mechanism of operation, proof, or finding stated herein is meant to further enhance understanding of the present invention, and is not intended to limit the present invention in any way to such theory, mechanism of operation, proof, or finding. While the invention  
15 has been illustrated and described in detail in the drawings and foregoing description, the same is to be considered as illustrative and not restrictive in character, it being understood that only selected embodiments have been shown and described and that all  
20 equivalents, changes, and modifications that come within the spirit of the inventions as defined herein or by the following claims are desired to be protected.

- 48A -

Throughout this specification and the claims which follow, unless the context requires otherwise, the word "comprise", and variations such as "comprises" and "comprising", will be understood to imply the inclusion of a stated integer or  
5 step or group of integers or steps but not the exclusion of any other integer or step or group of integers or steps.

The reference in this specification to any prior publication (or information derived from it), or to any matter which is  
10 known, is not, and should not be taken as an acknowledgment or admission or any form of suggestion that that prior publication (or information derived from it) or known matter forms part of the common general knowledge in the field of endeavour to which this specification relates.

15

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The claims defining the invention are as follows:

1. A method of treating a fistula having a primary opening in the alimentary canal, comprising:  
    providing an implantable material including a deformable sheet form biocompatible material; and  
    forcing the sheet form biocompatible material into the primary opening so as to deform the sheet form biocompatible material to conform to and block the opening.
2. The method of claim 1, wherein said biocompatible material comprises a remodelable material.
3. The method of claim 2, wherein said remodelable material comprises a remodelable extracellular matrix material.
4. The method according to any one of the preceding claims, for treating an anorectal fistula.
5. The method according to any one of the preceding claims, wherein said implantable material includes a conical tip with at least one sheet extending therefrom.
6. The method according to any one of the preceding claims, wherein said implantable material includes a

conical tip with at least two sheets extending therefrom.

7. The method of claim 5, wherein said at least one sheet is planar.
8. The method of claim 5, wherein said at least one sheet is convoluted.
9. The method of claim 8, wherein said at least one sheet includes a plurality of folds.
10. The method according to any one of the preceding claims, wherein said forcing comprises pulling the sheet form biocompatible material into the primary opening.
11. The method according to any one of the preceding claims, wherein said biocompatible material comprises a synthetic polymeric material.
12. The method according to any one of the preceding claims, wherein said sheet form biocompatible material fills the primary opening with biocompatible material.
13. The method of claim 1, wherein said sheet form material has a leading end and a trailing end with said trailing end being wider than said leading end, and wherein said forcing includes advancing the sheet form biocompatible material through the primary opening so that the trailing end becomes wedged into



the primary opening and fills the primary opening with biocompatible material.

14. The method of claim 13, wherein said biocompatible material comprises one or more of:
  - a) a collagenous material;
  - b) an extracellular matrix material; and
  - c) a remodelable material.
  
15. The method of claim 14, wherein said extracellular matrix material comprises one or more of
  - a) submucosa;
  - b) serosa;
  - c) pericardium;
  - d) dura mater;
  - e) peritoneum; and
  - f) dermal collagen.
  
16. The method of claim 14, wherein said extracellular matrix material comprises porcine submucosa.
  
17. The method of claim 16, wherein said porcine submucosa comprises small intestine submucosa, urinary bladder submucosa, or stomach submucosa.
  
18. The method according to any one of the preceding claims, wherein said sheet form biocompatible material has slits formed therein.
  
19. The method according to any one of the preceding claims, wherein said sheet form biocompatible material

is of sufficient length to extend from the primary opening to a secondary opening in the fistula tract.

20. The method according to any one of the preceding claims, further including providing a suture in association with said sheet form biocompatible material, said suture effective for pulling said sheet form biocompatible material into the primary opening.
21. A method for filling a primary opening of an anorectal fistula, comprising:
  - providing an implant material shaped differently than the primary opening but being sufficiently deformable to shape to and fill the primary opening; and
  - deforming the implant material in the primary opening such that the implant material shapes to and fills the primary opening.
22. The method of claim 21, wherein said biocompatible material comprises a remodelable extracellular matrix material.
23. The method of claim 22, wherein said remodelable extracellular matrix material comprises a remodelable extracellular matrix sheet material that includes a plurality of slits formed therein providing a meshed pattern of slits in the sheet material.
24. The method according to any one of the preceding claims, wherein said implantable material includes a

leading portion and at least one sheet form trailing portion.

25. The method of claim 24, wherein said sheet form biocompatible material has a tapered portion.
26. The method of claim 24 or claim 25, wherein said leading portion is a modified tip of the implantable material.
27. The method of claim 26, wherein said modified tip is a shaped tip.
28. The method according to any one of claims 24 to 27, wherein said at least one sheet form trailing portion is provided as a plurality of strands.
29. The method of claim 28, wherein said plurality of strands is formed by cutting a larger sheet into smaller segments that generally run with the longitude of said medical product.
30. The method of claim 28 or claim 29, wherein any one of said plurality of strands includes a plurality of cuts in the strand.
31. The method according to any one of claims 24 to 30, wherein said leading portion is a pre-formed tip attached to the at least one sheet form trailing portion.

32. The method of claim 31, wherein said pre-formed tip includes a lumen.
33. The method of claim 31 or claim 32, wherein said pre-formed tip comprises an absorbable synthetic material.
34. The method of claim 31 or claim 32, wherein said pre-formed tip comprises a non-absorbable synthetic material.
35. The method according to any one of claims 31 to 34, wherein said at least one sheet form trailing portion comprises one or more strands of sheet form material attached to said pre-formed tip.
36. The method according to any one of claims 31 to 35, wherein said pre-formed tip comprises a remodelable material.
37. The method according to any one of the preceding claims, further comprising providing a pre-formed tip attached to said sheet form biocompatible material.
38. The method of claim 37, wherein said sheet form biocompatible material comprises a collagenous extracellular matrix material.
39. The method of claim 38, wherein said collagenous extracellular matrix material comprises submucosa, serosa, pericardium, dura mater, peritoneum or dermal collagen.

40. The method of claim 1, wherein said implantable material includes a leading portion and at least one trailing portion extending from said leading portion;

said leading portion comprising a tapered three-dimensional body having a leading tip of a relatively smaller cross-sectional dimension tapering to a segment of a relatively larger cross-sectional dimension;

wherein said deformable sheet form biocompatible material provides said at least one trailing portion;

said sheet form biocompatible material being deformable upon impingement by tissue surrounding the primary opening;

said sheet form biocompatible material further being sized and shaped so as to be deformable to a trailing three-dimensional volumetric body filling the primary opening.

41. A method of plugging a fistula opening occurring in a wall of patient tissue, the method comprising:

providing an implantable material including a deformable sheet form biocompatible material; and

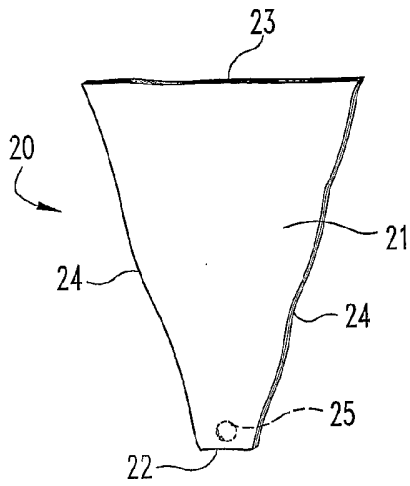
pulling said sheet form material at least partially through the fistula opening in a first direction, wherein said sheet form material is sized and shaped such that, as said sheet form material moves through the fistula opening in said first direction, tissue surrounding the primary opening is effective to provide increased resistance to said sheet form material so that the sheet form material

becomes wedged into the primary opening and fills the primary opening with biocompatible material.

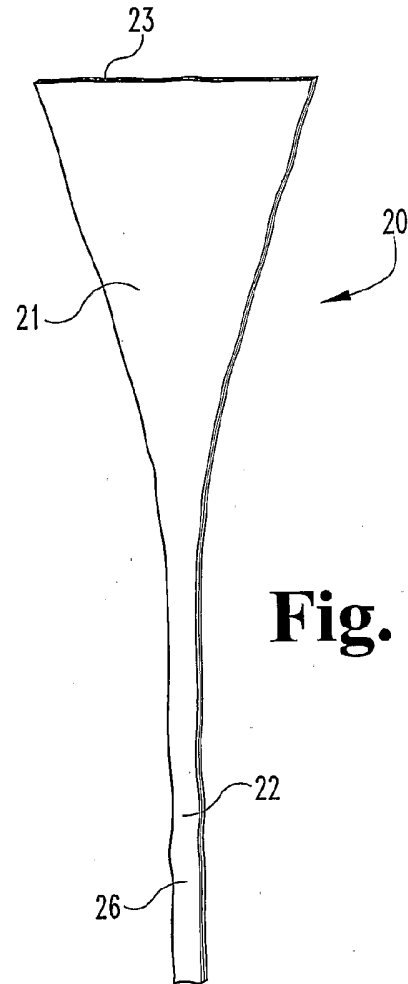
42. The method of claim 41 for plugging a primary opening of an anorectal fistula.
43. The method of claim 41 or claim 42, wherein the implant material comprises a synthetic bioabsorbable polymer.
44. The method of claim 43, wherein the synthetic bioabsorbable polymer is selected from poly(L-lactic acid), polycaprolactone, poly(lactide-co-glycolide), poly(hydroxybutyrate), poly(hydroxybutyrate-co-valerate), polydioxanone, polyorthoester, polyanhydride, poly(glycolic acid), poly(D,L-lactic acid), poly(glycolic acid-co-trimethylene carbonate), polyhydroxyalkanoates, polyphosphoester, polyphosphoester urethane, poly(amino acids), cyanoacrylates, poly(trimethylene carbonate), poly(iminocarbonate), copoly(ether-esters) (e.g., PEO/PLA), polyalkylene oxalates, and polyphosphazenes.
45. The method of claim 44, wherein the synthetic bioabsorbable polymer is poly(glycolic acid-co-trimethylene carbonate).
46. The method of any one of claims 21 and 41 to 45, wherein the implant material is in sheet form.
47. The method of any one of claims 21 and 41 to 46, wherein the implant material includes an adaptation

for anchoring the implant material to soft tissue surrounding the fistula.

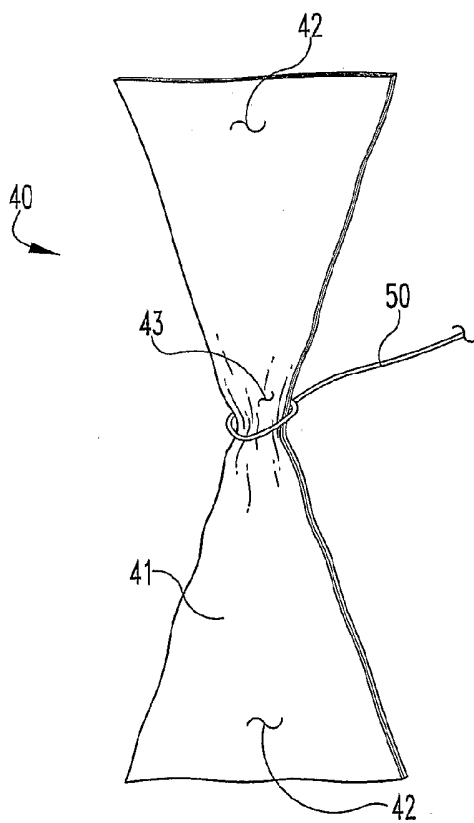
48. A method for treating a fistula, the method substantially as hereinbefore described with reference to any one of the embodiments illustrated in the accompanying drawings.



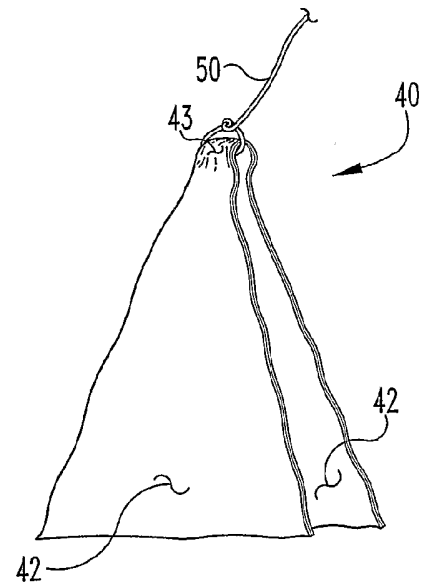
**Fig. 1**



**Fig. 2**

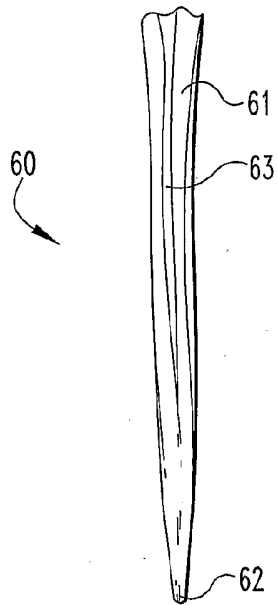


**Fig. 3A**

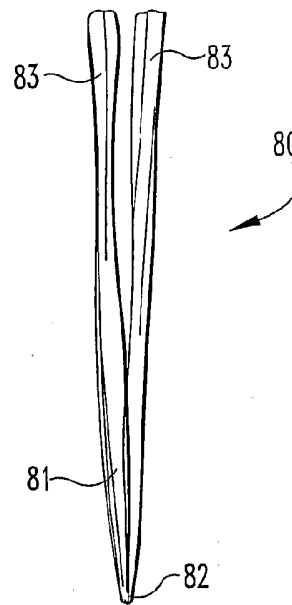


**Fig. 3B**

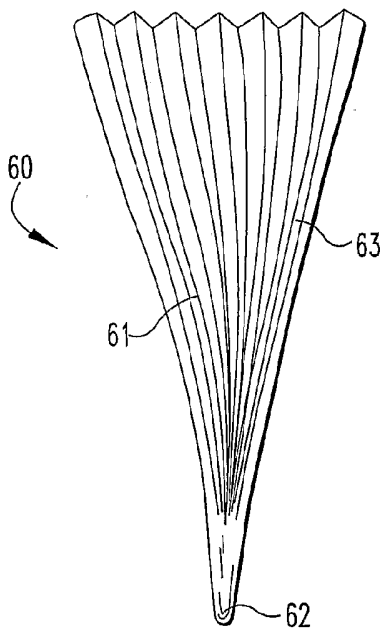




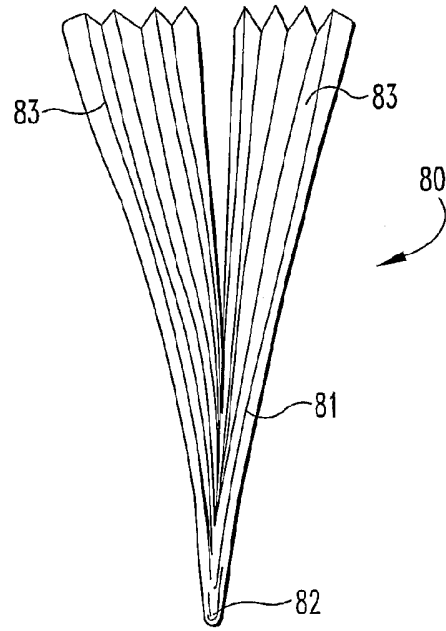
**Fig. 4**



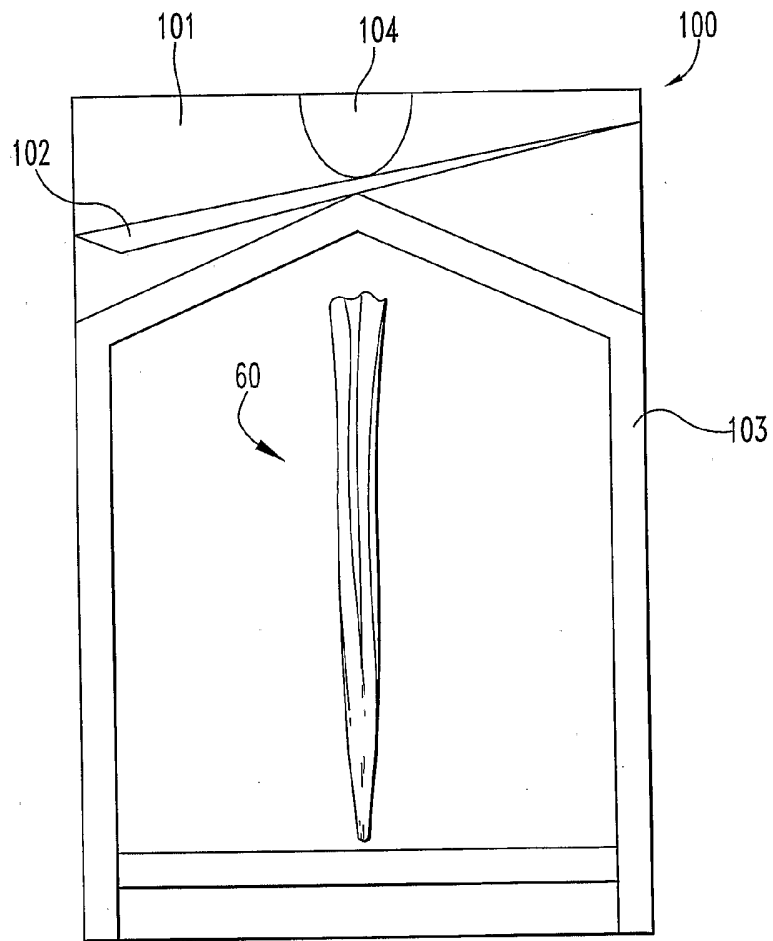
**Fig. 6**



**Fig. 5**



**Fig. 7**



**Fig. 8**