



TRAIL FORCE HD REAR BUMPER

(2007-2018 WRANGLER JK)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Rear Bumper
- (2) Frame Rail Brackets
- (4) M12 x 1.75 x 120mm Bolts
- (4) M12 x 1.75 x 40mm Bolts
- (12) M12 Flat Washers
- (8) M12 Lock Washers
- (4) M12 Nuts
- (2) D-Rings

TOOLS REQUIRED

- 15mm, 18mm Socket
- T55 Torx Bit
- Ratchet

STEP 1



Remove the (4) 15mm bolts on the outside of each frame rail. Then remove the (4) 15mm bolts securing the plastic bumper to the frame. Remove the bumper.

STEP 2



Remove the (3) 15mm bolts securing the tow hook to the driver side frame rail.



STEP 3

Insert the (2) frame rail brackets into the frame rails, making sure that the holes from the frame rail line up with the bracket holes.



STEP 4

Install the new bumper to frame rails using the (2) M12 x 40mm bolts, flat washers, and lock washers. Torque to 40 ft. lbs.



STEP 5

From under the vehicle, install the (1) tow hitch to the frame using the (4) M12 x 120mm bolts, flat washers, lock washers, and nuts. Torque to 40 ft. lbs.



STEP 6

Insert the (2) D-Rings, if desired.

Installation is now complete.