












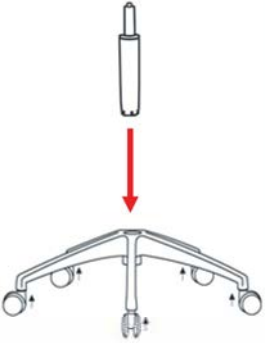
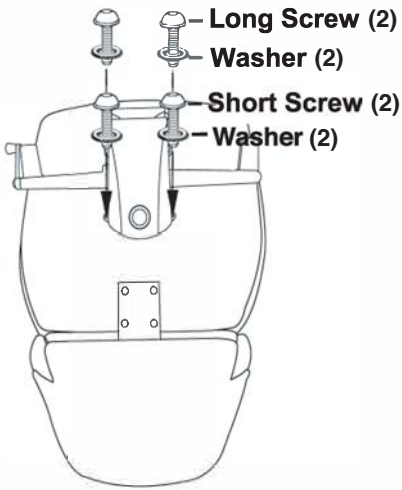
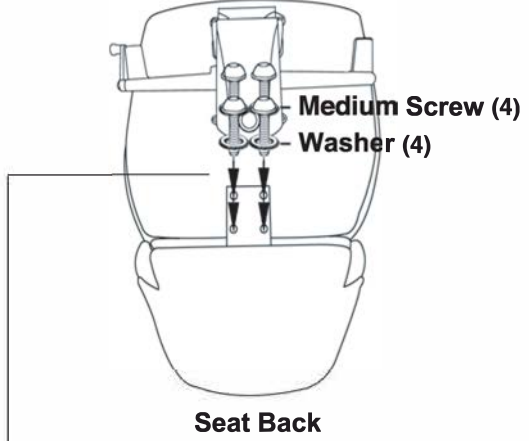
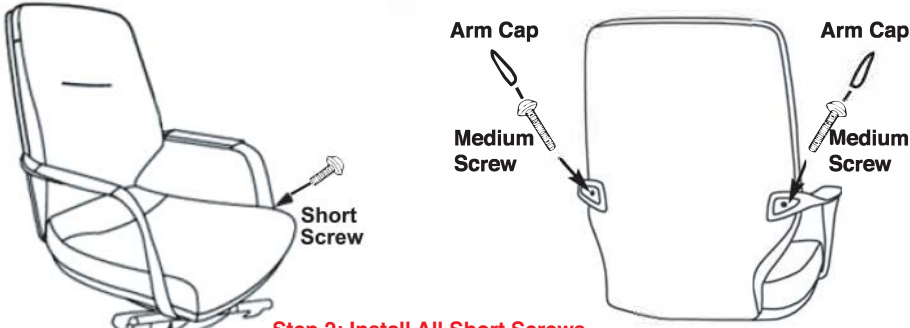



LOD 45/48 ASSEMBLY INSTRUCTIONS

877-263-5737

<p>IN THE BOX COMPONENTS</p>  Base  Cylinder  Caster (5)  Control  Back  Arm (Qty. 2)  Seat  Short Screw (Qty. 6)  Medium Screw (Qty. 6)  Long Screw (Qty. 2)  Washer (Qty. 8)  Arm Cap (Qty. 2)  Allen Wrench (Qty. 1)	<p>Step 1</p> 	<p>Step 2</p> <p>Attaching the Control</p>  <p>Long Screw (2) Washer (2) Short Screw (2) Washer (2)</p>	<p>Step 3</p> <p>Attaching the Back</p>  <p>Medium Screw (4) Washer (4)</p> <p>Seat Back</p> <p>Insert Screws LOOSELY! Do NOT tighten until final assembly step.</p>
	<p>Step 4</p> <p>Attaching the Arms</p> <p>Step 1: Install All Medium Screws LOOSELY Seat Back</p>  <p>Arm Cap Medium Screw Arm Cap Medium Screw</p> <p>Step 2: Install All Short Screws LOOSELY</p>  <p>Short Screw Short Screw</p> <p>Tighten screws from steps 3 & 4 AFTER arms are loosely attached as final assembly.</p>	<p>Step 5</p> 