



COMMERCIAL

MULTIFAMILY BUILDINGS

Featuring Window and Door Solutions from Pella



Burlington Apartments, Portland, Oregon



Oaks Station Place, Minneapolis, Minnesota



HQ Apartments, Minneapolis, Minnesota



Beranger Condos, Gresham, Oregon

“When we choose windows, we look at energy efficiency, cost-effectiveness and added value. With Pella, we get it all – plus quality, name recognition and outstanding support.”

Rick Ball, President, Ball Construction



Project: Joule Apartments, Seattle, WA

Construction Type: New Construction

Product Used: Architect Series® Aluminum-clad Wood Awning and Casement Windows, Pella® 450 Series* Casement Windows and Sliding Patio Doors, and Fixed Frame Windows

Why Pella?

- Pella aluminum-clad wood products offered the ideal combination of energy-efficiency, durability and aesthetics - helping Joule Apartments be a true zero net energy, carbon neutral multi-family structure.
- Pella engineers designed an innovative receptor and subsill installation system that allowed the windows and doors to be installed from inside the high-rise building.
- Project leaders said Pella stood out because of the company's continuous support before and after the sale, the way Pella stands behind all products and the length of the product warranties, plus the availability of installation by the local Pella branch.



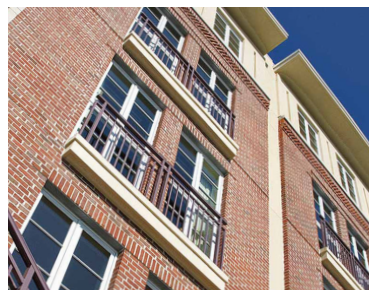
Project: Anson House, Charleston, SC

Construction Type: New Construction

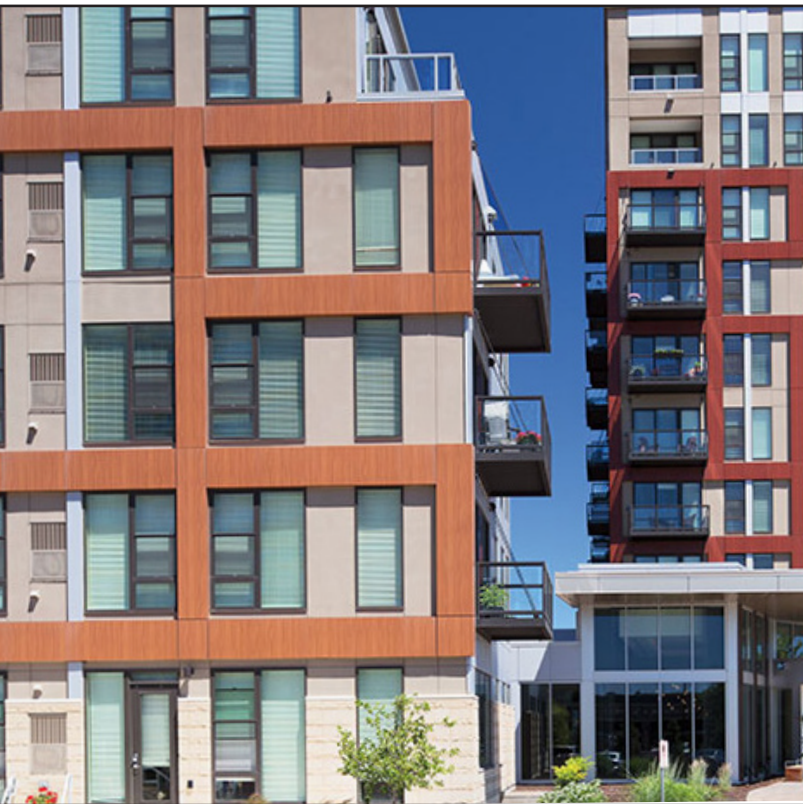
Product Used: Architect Series® Aluminum-clad Wood Casement Windows and Out-Swing Hinged Balcony Doors

Why Pella?

- The architect chose Pella® Architect Series windows and doors that feature Pella's patented Integral Light Technology® for the look of true divided lights and the traditional warmth of wood - as well as low-maintenance aluminum-clad exteriors that would stand up to salt air.
- Pella met the demanding coastal code requirements for wind and impact resistance with impact-resistant glass and structural reinforcing mullions between the window, door and transom units.
- Independent field tests were performed in the early stages of installation to confirm that the Pella products and installation systems met the project requirements for resistance to water infiltration.



* Pella ProLine 450 Series products are no longer offered. Explore Pella Lifestyle Series for similar products and more. Visit pellacommercial.com for more information.



Project: One Southdale Place, Edina, MN

Construction Type: New Construction

Product Used: Pella Impervia® Fiberglass Single-Hung and Fixed Windows and Sliding and Out-Swing Balcony Doors

Why Pella?

- The project team selected Pella's fiberglass windows because of their large combination window capability, versatility, strength, durability and excellent energy efficiency.
- The fully engineered large window combinations look great from the exterior and allow in a ton of light for the residents.
- With a five-layer, interlocking fiberglass composite, Pella's Duracast® material stands up to the harsh Minnesota winters and is one of the strongest, most durable materials available in the window and door category.
- The local Pella representative provided outstanding support, walking the team through its options and providing the service and expertise that helped the team make informed decisions.



Project: Spirit on Lake Mixed-Use Building, Minneapolis, MN

Construction Type: New Construction

Product Used: Encompass by Pella® Vinyl Single-Hung Windows and Sliding Balcony Doors and Pella Impervia® Fiberglass Fixed Frame Windows

Why Pella?

- The architect approached Pella looking for fiberglass options for the storefront on the lower level and an energy-efficient solution for the upper-level apartments that would provide the desired aesthetics while staying on budget.
- Pella Impervia fiberglass fixed frame windows were used for the lower-level storefront to fill the large 13' wide by 6' tall openings. Many of the windows were factory-mulled - saving time and money during the window installation.
- For the windows and doors needed in the 46 residential units on the upper floors, the architect selected Encompass by Pella® single-hung vinyl windows and sliding doors. Opting for vinyl kept the project within budget while achieving the desired aesthetics, operability and energy efficiency.





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- ① Justison Landing, Wilmington, DE ② Burlington Apartments, Portland, OR ③ The Lansburgh, Washington, DC
④ Joule Apartments, Seattle, WA ⑤ Vista Dunes, La Quinta, CA ⑥ The Rose, Minneapolis, MN