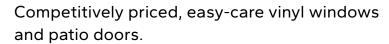
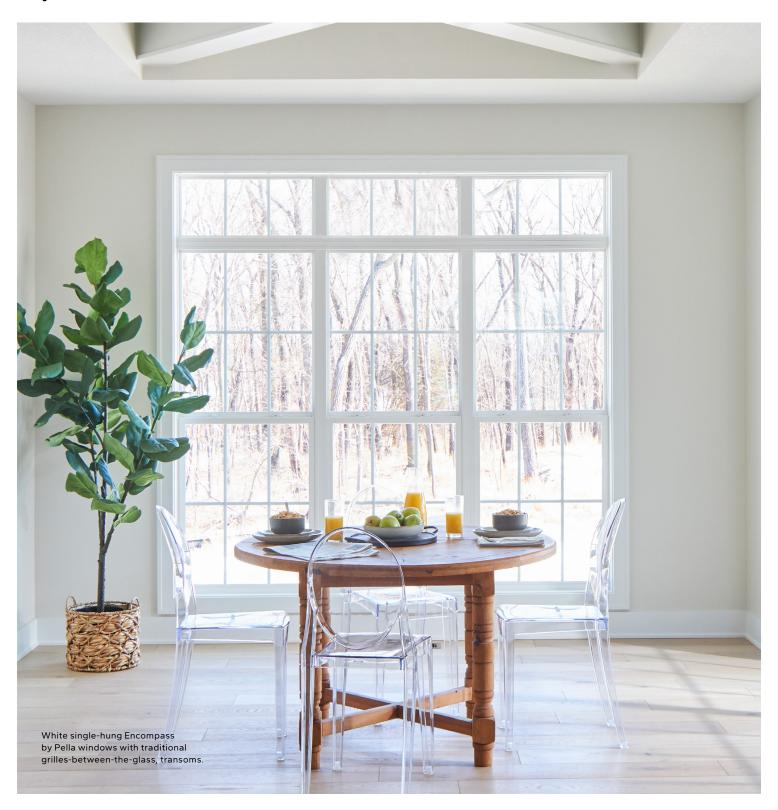
# Encompass by Pella®





Vinyl Windows & Patio Doors





# Why You Can Trust Pella.

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

# Rated #1

#### by homeowners for highest craftsmanship

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

## Rated #1

#### by homeowners for highest quality<sup>1</sup>

We make products specifically for you and your comfort with meticulous care and attention. We tried to count the number of quality checks that we do in a typical hour, but we had to stop at 7,502 to get back to work. And it doesn't stop there. Our product designs are tested to the extremes, so you can trust them to perform. Door designs are opened and closed 100,000 times, and double-hung and casement window designs are tested at least 6,000 times.

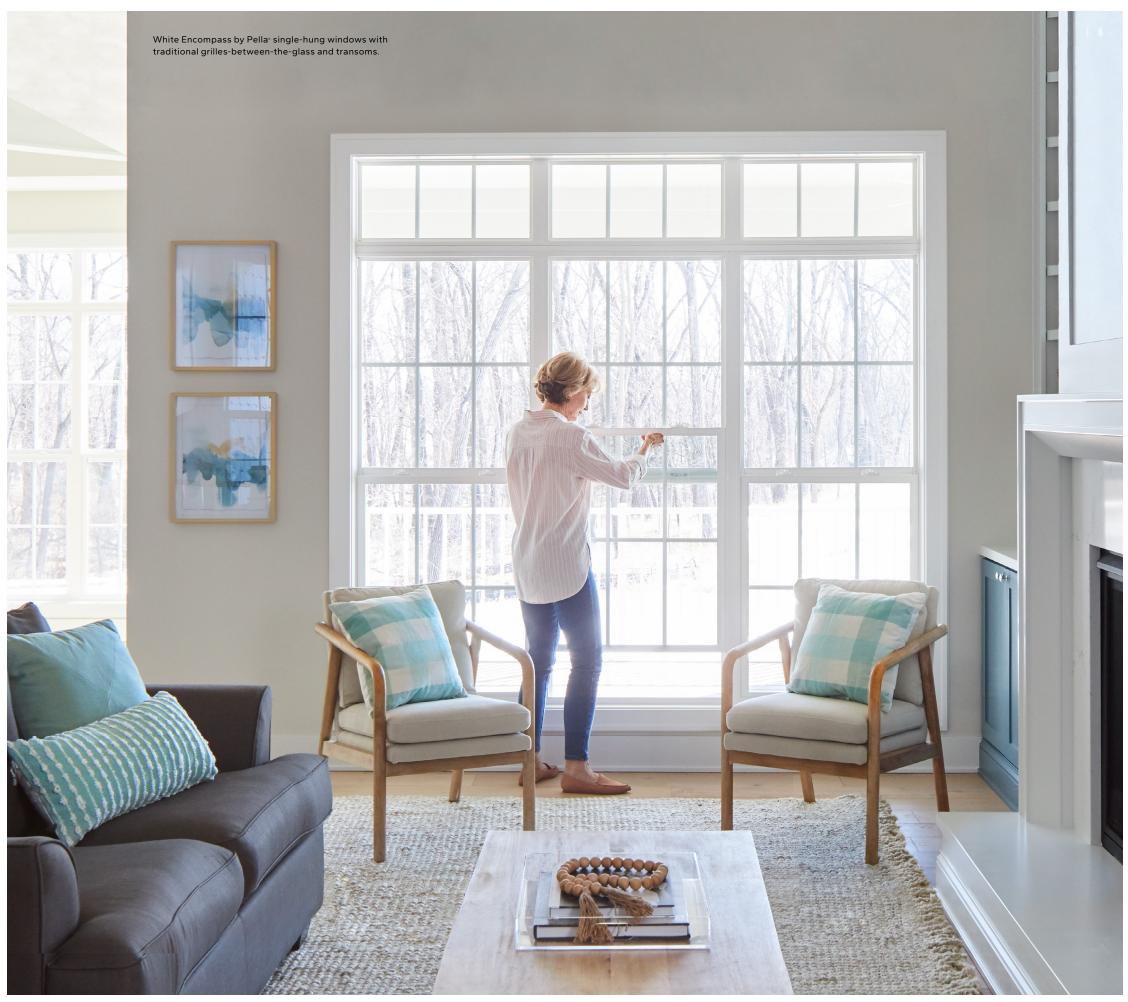
# Backed by

#### one of the strongest limited lifetime warranties<sup>2</sup>

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our windows and patio doors with a limited lifetime warranty.<sup>2</sup>

Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2023.

<sup>&</sup>lt;sup>2</sup> See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.



# Why Vinyl from Pella?

Pella's unique vinyl formula is performance-tested for excellent weathering, durability and color retention. This means you won't have to paint, stain or refinish your windows.

# Designed for strength and durability.

Our energy-efficient, multichambered frames and metal-reinforced interlocking sashes provide extra support to your window. Our exclusive designs help prevent warping, sagging and bowing.

# Energy efficiency.

Slowing the transfer of heat, our multichambered frames help keep your home more comfortable. Pella offers energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.\*

# Quality that lasts.

We use the same high-quality materials and manufacturing processes on every vinyl window and patio door. We go beyond industry requirements and customer expectations to test individual parts for exceptional, long-lasting performance.

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<sup>\*</sup> Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

White Encompass by Pella® doublehung windows with custom grillesbetween-the-glass.



White Encompass by Pella doublehung windows with custom grillesbetween-the-glass.





White Encompass by Pella doublehung windows with traditional grillesbetween-the-glass.



White Encompass by Pella sliding patio door with traditional grilles-between-the-glass.



White Encompass by Pella single-hung windows with traditional grilles-between-the-glass.

# Why Choose Encompass by Pella?

Encompass by Pella vinyl windows and patio doors feature low-maintenance, high-grade vinyl frames. They can help save you money by lowering your energy costs. Best of all, you get quality products backed by Pella – and satisfaction for years to come.

# High-quality vinyl.

Encompass by Pella windows and patio doors are made from highgrade vinyl. A precision welding process helps these products resist warping and twisting.

## Energy-efficient options.

Encompass by Pella can help save you money on heating and cooling costs. These products will meet or exceed ENERGY STAR® guidelines in all 50 states:

## Backed by Pella.

Competitively priced products backed by a national brand. Pella has been a leader in the window and door industry and a trusted brand for nearly 100 years.



### Backed by one of the strongest warranties in the industry.

Encompass by Pella products are backed by one of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

## \* Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

#### Available in these window & patio door styles:



















# High-quality vinyl for every budget.

#### Weathertight seal

Cam-action locks help pull the window sashes tightly closed, helping to create a weathertight seal.

#### Solid frame color

The solid color throughout the vinyl material keeps minor dings and scratches virtually invisible.

#### Durable frame design

Our precision welding process makes a stronger and more durable window and helps prevent warping and twisting over time.

#### Energy savings

All Encompass by Pella windows and patio doors offer energy-efficient options that will meet or exceed ENERGY STAR guidelines in all 50 states and can help save money by lowering your energy costs:

#### Easier glass cleaning

Tilt latches, located on the top of the sash of a single- or double-hung window, make it easy to clean the exterior glass from inside your home.

#### **Exclusive weather-repel system**

Our exclusive system on double-hung windows guards against air and water infiltration. Three points of protection channel water away from your home.

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<sup>\*</sup> Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

#### Color & Finishes

#### Frame Color

Create a signature look with a solid-color frame. A solid color throughout the vinyl formula keeps minor dings and scratches virtually invisible.



#### **Glass Options**

#### InsulShield® Low-E Glass<sup>1,2</sup>

Pella's InsulShield® glass collection offers innovative and energy-saving choices for your climate.



Advanced Low-E insulating with argon



NaturalSun Low-E insulating dual-pane glass with argon



NaturalSun+

with argon

Low-E insulating

dual-pane glass

SunDefense™ Low-E insulating dual-pane glass with argon



SunDefense+ Low-E insulating dual-pane glass with argon

#### Additional **Glass Options**

Additional glass options provide added benefits, such as more strength, improved energy efficiency or design options.



Obscure Low-E insulating glass<sup>3</sup>



**Tempered Glass** 

#### Grilles

#### **Grilles Types**

Grilles are color-matched to your window or patio door interior and exterior frame color.



Grilles-Between-the Glass Flat 5/8" 2, 4, 5



Grilles-Between-the-Glass Contour 3/4" 2,4

#### **Grille Patterns**

Choose from one of our standard grille patterns or create a unique look with custom patterns.<sup>6</sup>













6-Lite Prairie

9-Lite Prairie

Equally Divided

#### **Patio Door Blinds**

#### Blinds-Betweenthe-Glass<sup>7,8</sup>

Add privacy and complement your home with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, pets and damage.



#### Screens<sup>9</sup>

#### InView Screens InView" screens come standard and let in 14% more light and are 8% more open for improved airflow compared to conventional fiberglass screens.<sup>10</sup>

#### Patio Door Screens

Fiberglass screens come standard on patio doors. They are durable and functional and allow in the light and breeze. Optional heavy duty screens are available.

#### Hardware

#### Sliding, Single- and Double-**Hung Windows**

Pella's cam-action locks push the sashes against the weatherstripping for a tighter seal.



Single- and Double-**Hung Windows** 

Window Opening

**Control Device** 

Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.



Integrated Sash Lift

# Color-Matched Finishes:

A vent stop can be engaged or disengaged manually and restricts how far the bottom sash of a doublehung window can open. A window opening control device (WOCD) complies with a safety standard and allows for ventilation, emergency escape and rescue when released. A WOCD automatically limits the sash opening to less than four inches, unless it is intentionally disengaged, enabling the sash to fully open.



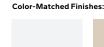
**Opening Control Device** 

# Color-Matched Finishes:

#### Sliding Patio Door

Match the door's exterior color with a color-matched handle. Upgraded finishes are also available for added design interest.







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- Optional high-altitude Low-E insulating glass available with or without argon on select products
- Not available with blinds-between-the-glass on sliding patio doors.
- <sup>3</sup> Available with Advanced Low-E insulating glass with argon with bronze, gray or green tint on select products.
- Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
- <sup>6</sup> Grille patterns offered may vary per product. See specific product information for availability
- Availability varies by size. See a Pella professional for details
- Not available on sliding patio doors with grilles-between-the-glass.
- <sup>9</sup> Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.
- Improved airflow is based on calculated screen cloth openness
- Screen cloth transmittance was measured using an integrated sphere spectrophotomete





# Backed by some of the strongest warranties in the business.

Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty

NOTE: Product specifications may change without notice.

Actual colors may vary from those shown and products may vary slightly from illustrations and photos

Want to learn more? Call us at 833-44-PELLA or visit pella.com

