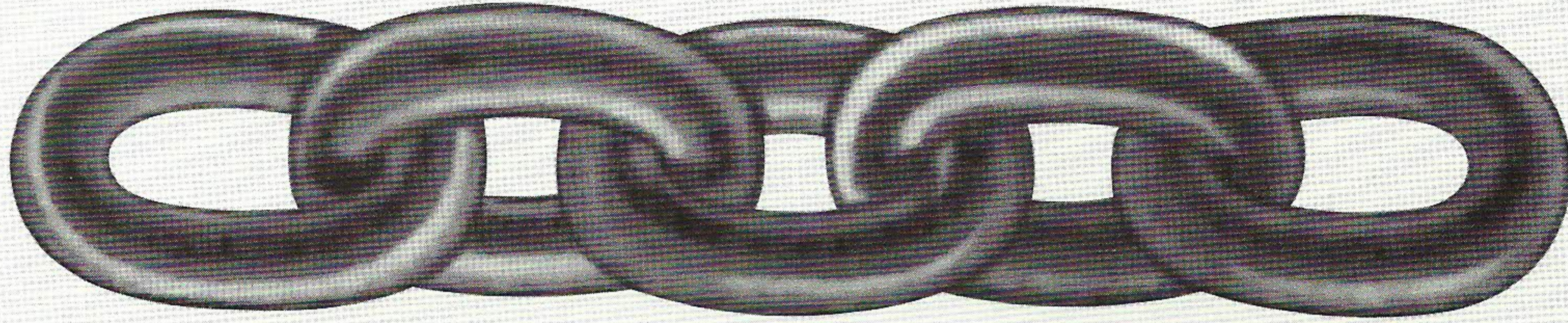


CHAINS and Specifications



CALCULATION : SWL X 2 = PROOF LOAD – SWL X 4 BREAK LOAD – PL X 2 = BL					
SHORT LINK CHAINS FOR HOISTS (HAND-ELECTRIC-PNEUMATIC)					
MATERIAL SIZE	GR T (8) IS: 6216-1982 CALIBRATED	GR S(6) IS: 6217-1982 NON CALIBRATED	GR M(4) IS: 3109-1992 CALIBRATED	GR L(3) IS. 2429-1987 NON CALIBRATION	APPROX WEIGHT KG /MTR
Dia MM	SWL M.TON	SWL M.TON	SWL M.TON	SWL M.TON	
5	0.80	0.63			0.55
6	1.10	0.90	0.57	0.44	0.85
6.3	1.3	1.0	0.65	0.50	0.95
7.00					1.05
7.1	1.60	1.25	0.8	0.63	1.15
8.00	2.00	1.60	1.00	0.80	1.45
9.0	2.50	2.00	1.25	1.00	1.85
10	3.20	2.50	1.60	1.25	2.25
11	3.80	3.00	1.90	1.60	2.65
11.2	4.00	3.20	2.00	1.60	2.80
12	4.60	3.60	2.30	1.80	3.25
12.5	5.00	4.00	2.50	2.00	3.50
14	6.30	5.00	3.20	2.50	4.75
16	8.00	6.30	4.00	3.20	5.70
17.5					7.00
18	10.00	8.00	5.00	4.00	8.00
19.0					8.80
20	12.50	10.00	6.30	5.00	9.10
20.5					9.15
22.0	16.00	12.50	8.00	6.00	11.85
22.4	6.30				11.75
24.0					12.6
25	20.00	16.00	10.00	8.00	13.50
26.0					14.60
28.0	25.00	20.00	12.50	10.00	17.25
30.0					19.50
32.0	32.00	25.00	16.00	12.50	22.40
34.0					25.00
36.4	40.00	32.00	20.00	16.00	29.00
38.0					31.30
40.0	50.00	40.00	25.00	20.00	34.50
42.0					38.00
44.0					44.00
45.0	64.00	45.00	32.00	22.50	45.00
46.0					46.00
48.0					50.00
50.0	68.0	50.00	34.00	25.00	55.00