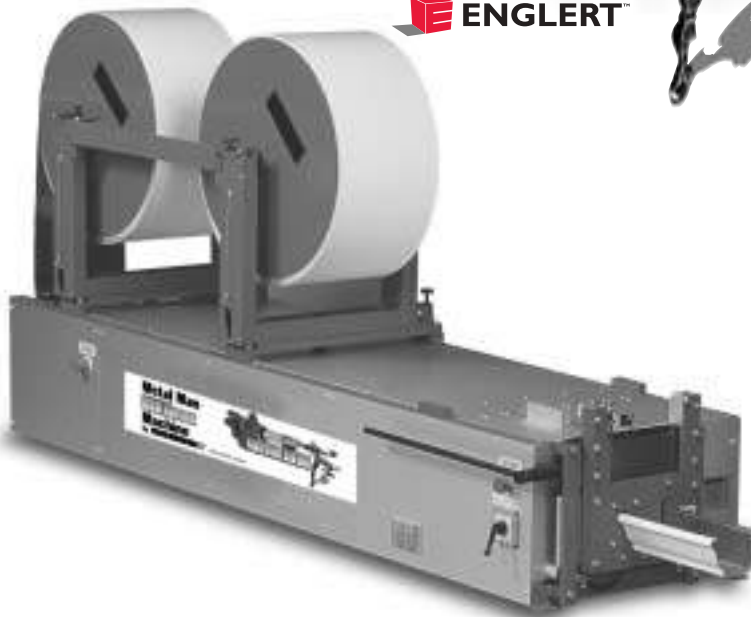




ENGLERT

Metal Man Gutter Machines



METAL MAN 660 6" K-STYLE SEAMLESS GUTTER MACHINE

Englert, Inc. revolutionizes the gutter machine industry with the 660 Gutter Machine... the most versatile to hit the market in 30 years.

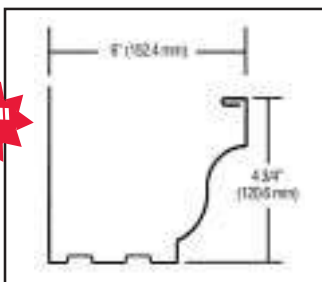
Separate polyurethane drive roller system drives all materials up to 24 gauge steel through the machine with ease. The polyurethane drive rollers are guaranteed for life against separation from the drive hubs under normal operating conditions.

Chromed free floating forming rollers eliminate the excessive pressure of driven forming rollers of yesterday. This allows a much wider variety of materials to be run through the machine, with little or no adjustments, making the 660 Gutter Machine the most advanced and versatile machine on the market.

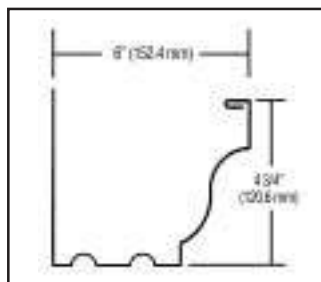
Double rack and pinion shear and hardened tool steel cutting dies, ensure long life and easy cutting of all materials up to 24 gauge steel.

Transporting the new, high tech 660 Gutter Machine saves on coil too! Especially in comparison to yesterday's gutter rollformer technology. Material need not be loaded and left in the machine to prevent damage and misalignment, when moving from job to job, which means less wasted material and more profit... as much as \$1,000/year, based on only one move per day.

Flat Ribs in bottom of Gutter



Pencil Ribs in bottom of Gutter



"NEW OPTION"

PART NUMBER – 01316P

FEATURES

- Free floating chromed forming rollers
- Mechanical guillotine utilizing double rack and pinion shear
- Exit end reversing drum switch with exit end 15 amp., 120V., weatherproofed double outlet auxiliary power source and with entry end and exit emergency stop switch
- Two independently mounted easily reversible reel stands, with two adjustable width reels
- Limited 1 year parts warranty
- Runs aluminum, copper, painted or galvanized steel and standard terne-coated steel

AVAILABLE OPTIONS

- Gutter stands
- Extra reels
- 3rd reel support stand
- 50 hz.
- 220 volt
- Coil cradles
- Free float unit
- Convenience outlet
- CE compliant

SPECIFICATIONS

Length: 119-1/4" (3.03 m)

Width: 30-3/4" (.781 m)

Height: 47" (1.19 m) - to top of reel

Weight: Approximately 1,200 lbs. (544.31 kg)

Power:

1 HP., 110V., 1 PHASE TEFC MOTOR, 13.6 AMP.

Dedicated powered polyurethane drive rollers via chains and sprockets.

Shear:

Mechanical guillotine using double rack and pinion system.

Speed:

Approximately 45 feet (13.7 m) per minute.

Controls:

Reversing drum switch with entry and exit end. Emergency stop switches.

Forming:

Factory set free floating chromed forming rollers.

Frame Construction:

Welded tubular steel frame.

Maximum Gauge of Materials Formed:

15" (381 mm) wide

Painted steel – 24 gauge

Terne-coat steel – 24 gauge

Galvanized steel – 24 gauge

Aluminum – .032 (.81 mm)

Aluminized steel – 24 gauge

Copper – 20 oz. 3/4 hard

for ordering information call **1.800.ENGLERT (364.5378)**

www.englertinc.com